# S-MD 21 Z carbon steel self-drilling screws

#### **Product data**

General information

 $\label{eq:matrix} \begin{array}{l} \underline{Material\ specification:}\\ \hline Carbon\ steel:\ case-hardened\\ \hline Zinc\ coating:\ \geqq 8\ \mu m\ galvanized\\ \hline with\ pressed-on\ flange. \end{array}$ 

Fastening tools			
Screwdriver:	Hilti ST1800		
Torque settings:	6–8		
Drive without depth	gauge.		
Cut-out controlled by	y torque clutch.		
Nut set driver:	S-NSD8		
	ltem no. 308901		
	S-NSD10		

Stand-up tool with			
screwdriver	Hilti SDT 25,		
	ST 1800		
Torque settings:	Ø 6.3 = 8−10		
Drive without depth ga	auge.		
Cut-out controlled by	torque clutch.		
Bit holder:	S-BH 435DT		
	ltem no. 304415		
Nut set driver:	S-NSD 10 DT		
	ltem no. 284485		

#### Dimensions

Uses:

Fastening supporting decking sheets to steel framing.

Item no. 308902

Screw with pressed-on flange, particularly suitable for highly-stressed fastenings, e.g. roofing sheets on insulated (built-up) roofs.







### Applications

Examples



## Load data

## Design data

## Drilling capacity $\Sigma t$

max. 3.0 mm

#### Tightening torque (recommendation)

Screw in end-stop oriented

Total thickness $\Sigma$ t <sub>l</sub> :	up to 1.25 mm	up to 3.00 mm	
Tightening torque:	4 Nm	8 Nm	
	Component II steel with t <sub>ll</sub> [mm] S280GD or S320GD (DIN EN 10326)		
	1.50	2.00	

Component I steel with t <sub>l</sub> [mm] S280GD or S320GD (DIN EN 10326)	Shear force V <sub>R,k</sub> [	kN]
0.63	2.20	2.20
0.75	2.20	3.80
0.88	2.20	4.20
1.00	2.20	4.20
1.13	2.20	4.20
1.25	2.20	4.20

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	Tension force N <sub>B,k</sub> [kN]			
0.63	1.50	1.50		
0.75	1.50	2.20		
0.88	1.50	2.80		
1.00	1.50	3.60		
1.13	1.50	3.60		
1.25	1.50	3.60		

#### Safety factors according to EN 1993-1-3 and CUAP 06.02/07

	Tension	Shear
Partial safety concept		
Partial safety factor	γ <sub>M</sub> = 1.33	γ <sub>M</sub> = 1.33
Influence of cyclic loading	$\alpha_{\text{cyclic}} = 1.0$	-/-
Design load	$N_{Rd} = 1.0 \cdot N_{Rk} / 1.33$	$V_{Rd} = V_{Rk} / 1.33$
Global safety concept		
Global safety factor *	$\gamma_{GLOB} = 2.0$	$\gamma_{GLOB} = 2.0$
Recommended load	$N_{rec} = 1.0 \cdot N_{Rk} / 2.0$	$V_{rec} = V_{Rk} / 2.0$

\* Note: The global safety factor of 2.0 includes a partial safety factor of  $\gamma_F = 1.5$  for wind load. For other loads safety factors should be applied in accordance with the appropriate standards.

Screw sele	ection					
Screw program						
Drilling thickness DC mm	Fastening thickness <b>MF</b> max. mm	Dimensions (dxL) mm	Head size AF	Package contents	Ordering designation	ltem no.
1.2-3	15	5.5x25	8	500	S-MD21Z 5.5x25	234588