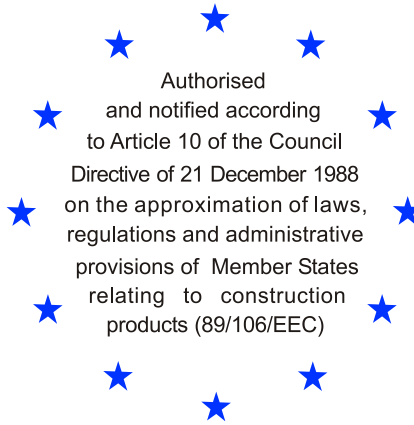


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## European Technical Approval ETA-11/0429

This ETA replaces the previous ETA with the same number and validity from 07.02.2013 to 13.03.2017

### Handelsnamn

Trade name

**Hilti Firestop Coating CFS-CT**

### Innehavare

Holder of approval

**Hilti AG**

**Feldkircherstrasse 100**

**9494 Schaan**

**Liechtenstein**

### Produktbeskrivning och avsedd användning

Generic type and use  
of construction product

**Tätningssystem för genomföringar i brandavskiljande väggar och bjälklag i byggnader**

Penetration seal "**Hilti Firestop Double Board Seal**" for fire resistant walls and floors in buildings

### Giltighetstid

Validity:

från

from

t o m

to

**2013-06-23**

23.06.2013

**2017-03-13**

13.03.2017

### Tillverkningsställe

Manufacturing plant

**Hilti Werk 9a**

### Godkännandet innehåller

This Approval contains

125 sidor inklusive 4 bilagor

125 Pages including 4 Annexes



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3P03800

## TABLE OF CONTENTS

1.1	Definition of the construction product .....	7
1.2	Intended use .....	7
1.2.1	Additional protection for cable/small conduit penetrations .....	9
1.2.2	Additional components for composite and plastic pipe penetrations .....	9
1.2.3	Additional components for metal pipe penetrations.....	10
1.2.4	Additional components for cable penetrations.....	10
1.3	Working life .....	10
2.1	Reaction to fire.....	10
2.2	Resistance to fire .....	10
2.3	Air permeability .....	11
2.4	Water permeability.....	11
2.5	Emission of dangerous substances or radiation .....	11
2.6	Mechanical resistance and stability.....	11
2.7	Resistance to impact/movement.....	12
2.8	Adhesion .....	12
2.9	Airborne sound insulation .....	12
2.10	Thermal properties .....	13
2.10.1	Hilti Firestop Coating CFS-CT .....	13
2.10.2	Hilti Firestop Board CFS-CT B 1S .....	13
2.11	Water vapour permeability.....	14
2.12	Durability and serviceability .....	14
2.12.1	Durability.....	14
2.12.2	Serviceability.....	14
2.12.2.1	<i>Flexibility Hilti Firestop Coating CFS-CT</i> .....	14
2.12.2.2	<i>Compatibility of Hilti Firestop Coating CFS-CT with metals / plastics</i> .....	14
3.1	System of attestation of conformity .....	14
3.2	Responsibilities .....	15
3.2.1	Tasks of the manufacturer .....	15
3.2.1.1	<i>Factory production control</i> .....	15
3.2.1.2	<i>Other tasks of manufacturer</i> .....	15
3.2.2	Tasks of Notified Bodies .....	16
3.3	CE marking .....	16
4.1	General .....	17
4.2	Manufacturing .....	18
4.3	Installation.....	18
5.1	Packaging, transport and storage .....	18
5.2	Use, maintenance, repair .....	19
1.1	Product .....	20
1.2	Ancillary Products.....	21
1.2.1	Hilti Firestop Acrylic Sealant CFS-S ACR.....	21
1.2.2	Hilti Firestop Collar CFS-C .....	21
1.2.3	Hilti Firestop Collar CFS-C P .....	21
1.2.4	Hilti Firestop Bandage CFS-B .....	21
1.2.5	Hilti Firestop Wrap CFS-W .....	21
1.2.6	Hilti Firestop Sleeve CFS-SL M .....	21

1.2.7	Fixing for Hilti Firestop Collars CFS-C and CFS-C P.....	22
1.2.8	Mineral wool products for additional protection.....	22
1.2.9	Pipe insulation products .....	23
2.1	General .....	24
2.2	Flexible walls according to 1.2 a) and rigid walls according to 1.2 b), minimum thickness 100 mm .....	30
2.2.1	Blank seal (no services) * .....	31
2.2.2	Cables .....	32
2.2.3	Cables with Hilti Firestop Sleeve CFS-SL M .....	34
2.2.4	Small conduits and tubes.....	34
2.2.4.1	3 plastic conduits in 1 Hilti Firestop Collar CFS-C P – U/U.....	35
2.2.5	Metal pipes .....	36
2.2.5.1	Metal pipes with mineral wool insulation according to Table 3.....	36
2.2.5.2	Metal pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B.....	43
2.2.6	Plastic pipes with Hilti Firestop Collar CFS-C P .....	46
2.2.6.1	PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493, DIN 8061/8062 – U/U .....	46
2.2.6.2	PE pipes (C) according to EN 1519 - U/U.....	47
2.2.6.3	PE pipes (C) according to EN ISO 15494, DIN 8074/8075 – U/U.....	47
2.2.6.4	PE-S2 pipes “Geberit Silent-db20” – U/U .....	48
2.2.6.5	PE-HD 100 RC pipes “Wavin TS” – U/U.....	48
2.2.6.6	PP pipes according EN 1451-1 with Hilti Firestop Collar CFS-C P .....	48
2.2.6.7	PP pipes according to EN ISO 15874 and/or DIN 8077/8078 with Hilti Firestop Collar CFS-C P .....	50
2.2.6.8	ABS/PUR/PE-HD pipes “Coolfit” – U/C .....	52
2.2.6.9	Special pipes with Hilti Firestop Collar CFS-C P .....	53
2.2.6.10	Pipe/hose for wood pellet transport with Hilti Firestop Collar CFS-C P – U/U .....	54
2.2.7	Plastic pipes with AF/Armaflex insulation and Hilti Firestop Collar CFS-C P.....	55
2.2.7.1	PE pipes (C) according to EN 1519 <sup>18</sup> (C) with continued insulation (D) – sustained – U/U .....	55
2.2.7.2	Pipes (C) with continued insulation (D) – sustained – U/C.....	55
2.2.7.3	PE pipes (C) according to EN 1519 <sup>18</sup> (C) with continued insulation (D) – interrupted – U/U57	57
2.2.7.4	Pipes (C) with local insulation (D) – sustained – U/C.....	57
2.2.8	Plastic pipes with Hilti Firestop Collar CFS-C .....	59
2.2.8.1	PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493, DIN 8061/8062 .....	60
2.2.8.2	PE pipes (C) according to EN ISO 15494, DIN 8074/8075.....	60
2.2.8.3	PE pipes (C) according to EN 1519 <sup>18</sup> .....	60
2.2.9	Plastic pipes with Hilti Firestop Wrap CFS-W .....	61
2.2.9.1	PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493, DIN 8061/8062 – U/C.....	61
2.2.9.2	PE pipes (C) according to EN 1519 <sup>18</sup> - U/C .....	62
2.2.9.3	PE pipes (C) according to EN ISO 15494, DIN 8074/8075 – U/C.....	62
2.2.9.4	PP pipes (C) “Wavin AS” or “Phonex AS” – C/U Manufacturer: Wavin Ltd. or KeKelit ...	63
2.2.9.5	PP pipes (C) “Raupiano plus” – C/U Manufacturer: Rehau .....	63
2.2.9.6	PE-S2 pipes (C) “Geberit Silent db20” Manufacturer: Geberit.....	63
2.2.10	Al-Composite pipes with AF/Armaflex insulation and Hilti Firestop Collar CFS-C P... ..	63
2.2.10.1	Pipes (C) with continued insulation (D) – sustained – U/C.....	64
2.2.11	Al-Composite pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B ..	65
2.2.11.1	Al-composite pipes (C) with continued insulation (D) – sustained – U/C .....	65
2.2.11.2	Al-composite pipes (C) with local insulation (D) – sustained – U/C.....	66

2.2.12	Al-composite pipes with mineral wool insulation according to Table 3.....	67
2.2.12.1	<i>Pipes (C) with continued insulation (D) – sustained – U/C.....</i>	67
2.2.12.2	<i>Pipes (C) with local insulation (D) – sustained – U/C.....</i>	68
2.3	Flexible walls according to 1.2 a) and rigid walls according to 1.2 b), minimum thickness 135 mm .....	69
2.3.1	Metal pipes .....	69
2.3.1.1	<i>Metal pipes with mineral wool insulation according to Table 3.....</i>	69
2.3.2	Plastic pipes with Hilti Firestop Collar CFS-C .....	71
2.3.2.1	<i>PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493, DIN 8061/8062 – U/C.....</i>	71
2.3.2.2	<i>PE pipes (C) according to EN ISO 15494, DIN 8074/8075.....</i>	71
2.4	Rigid walls according to 1.2 c), minimum thickness 150 mm.....	71
2.4.1	Cables .....	72
2.4.2	Small conduits and tubes.....	72
2.4.3	Metal pipes with mineral wool insulation according to Table 3 .....	73
2.4.3.1	<i>Steel pipes with mineral wool insulation according to Table 3 .....</i>	73
2.4.3.2	<i>Copper pipes with mineral wool insulation according to Table 3 .....</i>	73
2.4.4	Plastic pipes with Hilti Firestop Collar CFS-C .....	74
2.5	Rigid walls according to 1.2 d), minimum thickness 150 mm .....	74
2.5.1	Cables .....	75
2.5.2	Small conduits and tubes.....	76
2.5.3	Metal pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B .....	77
2.5.3.1	<i>Steel pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B .....</i>	77
2.5.3.2	<i>Metal pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B.....</i>	78
2.5.3.3	<i>Metal pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B.....</i>	79
2.6	Rigid floors according to 1.2 e), minimum thickness 150 mm.....	80
2.6.1	Blank seal (no services) * .....	82
2.6.2	Cables .....	83
2.6.3	Small conduits and tubes.....	84
2.6.3.1	<i>3 plastic conduits in 1 Hilti Firestop Collar CFS-C P – U/C .....</i>	85
2.6.4	Metal pipes .....	86
2.6.4.1	<i>Metal pipes with mineral wool insulation according to Table 3.....</i>	86
2.6.4.2	<i>Metal pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B,.....</i>	92
2.6.4.3	<i>Metal pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B and additional protection .....</i>	95
2.6.5	Plastic pipes with Hilti Firestop Collar CFS-C P .....	96
2.6.5.1	<i>PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493, DIN 8061/8062 – U/U, .....</i>	96
2.6.5.2	<i>PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493, DIN 8061/8062 – U/C,.....</i>	97
2.6.5.3	<i>PE pipes (C) according to EN ISO 15494, DIN 8074/8075 – U/U.....</i>	97
2.6.5.4	<i>PE pipes (C) according to EN ISO 15494, DIN 8074/8075 – U/C.....</i>	97
2.6.5.5	<i>PE pipes (C) according to EN 1519<sup>18</sup> – U/U .....</i>	97
2.6.5.6	<i>PE-S2 pipes “Geberit Silent-db20”– U/U .....</i>	98
2.6.5.7	<i>PE-S2 pipes “Geberit Silent-db20”– C/U .....</i>	98
2.6.5.8	<i>PE-HD 100 RC pipes “Wavin TS”– U/C.....</i>	98
2.6.5.9	<i>PP pipes according EN 1451-1 with Hilti Firestop Collar CFS-C P .....</i>	99
2.6.5.10	<i>PP pipes according to EN ISO 15874 and/or DIN 8077/8078 – U/U.....</i>	101
2.6.5.11	<i>PP pipes according to EN ISO 15874 and/or DIN 8077/8078 – U/C.....</i>	102
2.6.5.12	<i>ABS/PUR/PE-HD pipes “Coolfit”– U/C .....</i>	103

2.6.5.13	Special pipes with Hilti Firestop Collar CFS-C P.....	104
2.6.5.14	Pipe/hose for wood pellet transport with Hilti Firestop Collar CFS-C P – U/C .....	105
2.6.6	Plastic pipes with AF/Armaflex insulation and Hilti Firestop Collar CFS-C P.....	105
2.6.6.1	Pipes (C) with continued insulation (D) – sustained – U/C.....	106
2.6.6.2	Pipes (C) with local insulation (D) – sustained – U/C.....	109
2.6.7	Plastic pipes with Hilti Firestop Collar CFS-C .....	112
2.6.7.1	PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493, DIN 8061/8062 – U/C.....	112
2.6.7.2	PE pipes (C) according to EN ISO 15494, DIN 8074/8075.....	113
2.6.8	Plastic pipes with Hilti Firestop Wrap CFS-W .....	113
2.6.8.1	PVC-U pipes with Hilti Firestop Wrap CFS-W .....	113
2.6.8.2	PE pipes with Hilti Firestop Wrap CFS-W.....	114
2.6.8.3	PP pipes according EN 1451-1 with Hilti Firestop Wrap CFS-W – C/U.....	115
2.6.9	Al-Composite pipes with AF/Armaflex insulation and Hilti Firestop Collar CFS-C P. 116	
2.6.9.1	Pipes (C) with local insulation (D) – sustained – U/C.....	116
3.1	Installation of the penetration seal "Hilti Firestop Double Board Seal", when using a MW board according to Table 1 and Hilti Firestop Coating CFS-CT .....	118
3.2	Installation of the penetration seal "Hilti Firestop Double Board Seal", when using the pre-coated boards Hilti Firestop Board CFS-CT B 1S or CFS-CT B 2S .....	119
3.3	Application temperature.....	121
3.4	Re-penetration / removal of services .....	121
4.1	Abbreviations used in drawings .....	122
4.2	References to standards mentioned in the ETA .....	123
4.3	Other reference documents .....	125

## I LEGAL BASIS AND GENERAL CONDITIONS

This European Technical Approval is issued by SITAC in accordance with:

- Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of Member States relating to construction products<sup>1</sup>, modified by Council Directive 93/68/EEC<sup>2</sup> and Regulation (EC) N° 1882/2003 of the European Parliament and of the Council<sup>3</sup>;
  - Common Procedural Rules for Requesting, Preparing and the Granting of European Technical Approvals set out in the Annex to Commission Decision 94/23/EC<sup>4</sup>;
  - Guideline for European Technical Approval of Fire Stopping and Fire Sealing Products: ETAG 026 Part 1: “General” and Part 2: “Penetration Seals”.
- 2 The SITAC is authorized to check whether the provisions of this European Technical Approval are met. Checking may take place in the manufacturing plant(s). Nevertheless, the responsibility for the conformity of the products to the European Technical Approval and for their fitness for the intended use remains with the holder of the European Technical Approval.
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1 Official Journal of the European Communities L 40, 11.2.1989, p. 12  
2 Official Journal of the European Communities L 220, 30.8.1993, p. 1  
3 Official Journal of the European Union L 284, 31.10.2003, p. 1  
4 Official Journal of the European Communities L 17, 20.1.1994, p. 34

## II SPECIFIC CONDITIONS OF THE EUROPEAN TECHNICAL APPROVAL

### 1 Definition of product(s) and intended use

#### 1.1 Definition of the construction product

This European Technical Approval refers to a Firestop coating for use in penetration seals with the designation "Hilti Firestop Coating CFS-CT". Hilti Firestop Coating CFS-CT may be either applied on site onto a MW board as specified in Table 1 or used in the form of the Hilti Firestop Board CFS-CT B (pre-coated with Hilti Firestop Coating CFS-CT).

Hilti Firestop Coating CFS-CT is a white, ablativ 1-component product and is composed essentially of filling substances and an acrylic binder.

Hilti Firestop Coating CFS-CT is supplied in pails/buckets of different size. The coating is sprayed or painted on mineral wool boards and partially on the services (for detail see Annex 2). For the installation procedure see Annex 3.1.

Hilti Firestop Board CFS-CT B is a mineral wool board pre-coated with Hilti Firestop Coating CFS-CT. The board is supplied in of the dimensions 1000 x 600 x 50 mm. The thickness of the coating is 0.7 mm. For the installation procedure see Annex 3.2.

Ancillary products referred to in this European Technical approval within the framework of evaluating resistance to fire (see Annexes 1 and 2) are not covered by this ETA and cannot be CE-marked on the basis of it.

#### 1.2 Intended use

Hilti Firestop Coating CFS-CT is intended to form part of a penetration seal ("Hilti Firestop Double Board Seal"), which is used to maintain the fire resistance of a separating element (wall or floor) when and where services pass through.

The "Hilti Firestop Double Board Seal" is made of two adjacent mineral wool (MW) boards, the Hilti Firestop Coating CFS-CT, the Hilti Firestop Acrylic Sealant CFS-S ACR (to close any gaps between the opening edges and the seal or between services and the seal) and other components as listed in Annex 1 depending on the type of services included.

The seal may be either formed by applying Hilti Firestop Coating CFS-CT on site onto a MW board as specified in Table 1 or by using the pre-coated MW board Hilti Firestop Board CFS-CT B 1S (coated on one face with Hilti Firestop Coating CFS-CT) or Hilti Firestop Board CFS-CT B 2S (coated on both faces with Hilti Firestop Coating CFS-CT). Wherever this document references Hilti Firestop Board CFS-CT B 1S, the Hilti Firestop Board CFS-CT B 2S, which is the pre-coated board for single board seals (for further details see ETA-11/0428) may also be used.

The separating elements must be classified in accordance with EN 13501-2 for the required fire resistance period or fulfil the requirements of the relevant Eurocode. This ETA does not cover use of this product as a penetration seal in sandwich panel constructions.

Hilti Firestop Double Board Seal may be used to provide a penetration seal with the following specific services, single, multiple or mixed:

Blank seal	no services, as given in Annex 2
Cables	Services as given in Annex 2
Metal pipes	Services as given in Annex 2
Plastic pipes	Services as given in Annex 2

Composite pipes      Services as given in Annex 2  
 Mixed (combination)      Services as given in Annex 2

For the maximum seal size see Annex 2.

Penetration seals require a minimum separation of 200 mm. For minimum distances between services within a penetration seal (multiple or mixed penetration seal) see Annex 2.

Maximum distance [mm] from surface of the building element for first support / fixing of services: see Annex 2.

Annex 2 gives details of penetration seals for which fire resistance tests were carried out. This ETA covers assemblies installed in accordance with the provisions given in 4.3 and Annex 3.

Hilti Coating CFS-CT is intended for environmental conditions as defined by use category Y<sub>2</sub> (intended for use at temperatures between -20 °C and + 70°C, but with no exposure to rain nor UV) according to EOTA TR 024.

Although a penetration seal is intended for indoor applications only, the construction process may result in it being subjected to more exposed conditions for a period before the building envelope is closed. For this case provisions shall be made to protect temporarily exposed penetration seals according to the instructions of the manufacturer.

The specific elements of construction that Hilti Firestop Coating CFS-CT may be used to provide a penetration seal in, are as follows:

- a) Flexible walls:      The wall must have a minimum thickness of 100, 112 or 135 mm, respectively (for detail see Annex 2) and comprise timber or steel studs lined on both faces with one or several layers of boards of minimum 25 mm overall thickness. For timber stud walls there must be a minimum distance of 100 mm of the seal to any stud and the cavity between stud and seal must be filled with minimum 100 mm insulation of Class A1 or A2 (in accordance with EN 13501-1) in the cavity between stud and seal. An aperture framing must be installed made of C-studs and boards that have been used for the lining of the wall, minimum thickness of the board 12.5 mm.
- b) Rigid walls:      The wall must have a minimum thickness of 100 or 135 mm, respectively (for detail see Annex 2) and comprise concrete, blockwork or masonry, with a minimum density of 650 kg/m<sup>3</sup>.
- c) Rigid walls:      The wall must have a minimum thickness of 150 mm and comprise concrete, blockwork or masonry, with a minimum density of 600 kg/m<sup>3</sup>.
- d) Rigid walls:      The wall must have a minimum thickness of 150 mm and comprise concrete, blockwork or masonry, with a minimum density of 760 kg/m<sup>3</sup>.
- e) Rigid floors:      The floor must have a minimum thickness of 150 mm and comprise aerated concrete or concrete with a minimum density of 670 kg/m<sup>3</sup>.



### 1.2.1 Additional protection for cable/small conduit penetrations

Depending on the required fire resistance additional protection (AP) may be required (for details see Annex 2):

- AP<sub>1</sub>: cables / small conduits coated with Hilti Firestop Coating CFS-CT over a length of the cables / small conduits of 150 mm from the surface of the seal, thickness 0.7 mm.
- AP<sub>2</sub>: cables / small conduits coated with Hilti Firestop Coating CFS-CT over a length of the cables / small conduits of 200 mm from the surface of the seal, thickness 1 mm.
- AP<sub>3</sub>: cables / small conduits coated with Hilti Firestop Coating CFS-CT over a length of the cables / small conduits of 200 mm from the surface of the seal, thickness 2 mm.
- AP<sub>4</sub>: Mineral wool mat according to Table 2, wrapped around cables /cable support (trays, ladders), Al-faced side outside, fixed with wire, width (length along the cables/small conduits) 200 mm, thickness 20 mm.
- AP<sub>5</sub>: Mineral wool mat according to Table 2, wrapped around cables /cable support (trays, ladders), Al-faced side outside, fixed with wire, width (length along the cables/small conduits) 200 mm, thickness 30 mm.

### 1.2.2 Additional components for composite and plastic pipe penetrations

In some cases of metal pipes or composite pipes insulated with combustible insulation (reaction to fire class B to E according EN 13501-1) a **Hilti Firestop Bandage CFS-B** (see ETA-10/0212) is wrapped around the pipe insulation on each side of the seal (with floor applications in some cases only on bottom side). The bandage is positioned with half of its width (62.5 mm) within the seal (central marking line at the surface of the seal) and fixed with wire. For necessary number of layers of the bandage see Annex 2.

In some cases an additional protection (AP) over the bandage is required. Two types of additional protection as described below may be used - for details see Annex 2:

- AP<sub>6</sub>: Armaflex AF19 pipe insulation wrapped around the bandage/pipe insulation, fixed with wire, length along the pipe 300 mm, thickness 19 mm or 32 mm.
- AP<sub>7</sub>: Mineral wool mat according to Table 2, wrapped around the bandage/pipe insulation, fixed with wire, length along the pipe 300 mm, thickness 20 mm.

In some cases (see Annex 2) **Hilti Firestop Wrap CFS-W EL or SG** (see ETA-10/0405) is wrapped around the pipe on each side of the seal (with floor applications on bottom side only) and positioned within the annular gap so that the outer edge of the wrap is flush with the surface of the construction element. For necessary number of layers of the wrap and further details see Annex 2.

In some cases (see Annex 2) **Hilti Firestop Collar CFS-C** (see ETA-10/0403) or **Hilti Firestop Collar CFS-C P** (see ETA-10/0404) is placed around the pipe on each side of the seal (with floor applications on bottom side only) and fixed with threaded rods and nuts (see Annex 1.2.7). For required type of collar and further details see Annex 2.

In some cases for applications in 150 mm floors (see Annex 2) an additional internal mineral wool board is required:

AP<sub>9</sub>: Mineral wool board according to table 1 installed around the pipe in the air gap between the two layers of the Hilti Firestop Double Board Seal. Distance on all sides of the pipe 100 mm, depth 50 mm (height of the air gap).

### **1.2.3 Additional components for metal pipe penetrations**

AP<sub>8</sub>: Mineral wool mat according to Table 2, wrapped around the pipe insulation, fixed with wire, length along the pipe 250 mm, thickness 40 mm.

For details of the seal construction see Annex 2.

### **1.2.4 Additional components for cable penetrations**

In some cases (see Annex 2) Hilti Firestop Sleeve CFS-SL M (see ETA-11/0153) is centered in the wall and fixed by means of two flanges delivered together with the sleeve.

AP<sub>10</sub>: Mineral wool acc. Table 2 wrapped around the Hilti Firestop Sleeve CFS-SL M on both sides of the seal over the total visible length of the sleeve, thickness 30 mm

For details of the seal construction see Annex 2.

## **1.3 Working life**

The provisions made in this ETA are based on an assumed intended working life of the product for the intended use of 10 years, provided that it is subject to appropriate use and maintenance.

The indications given on the intended working life cannot be interpreted as a guarantee given by the producer or the approval body, but are to be used as a means for selecting the appropriate product in relation to the expected economically reasonable working life of the works. The real working life might be, in normal use conditions, considerably longer without major degradation affecting the essential requirements.

## **2 Characteristics of product(s) and methods of verification**

### **2.1 Reaction to fire**

Hilti Firestop Coating CFS-CT on a MW board fulfils the requirements for reaction to fire class 'D-s2,d0' according to EN 13501-1. The reaction to fire classification of the mineral wool board used for Hilti Firestop Board CFS-CT B 1S and CFS-CT B 2S is class A1.

### **2.2 Resistance to fire**

The resistance to fire performance according to EN 13501-2 of penetration seals "Hilti Firestop Double Board Seal" incorporating Hilti Firestop Coating CFS-CT with a mineral wool board according to Table 1 or Hilti Firestop Coated Board CFS-CT B is given in Annex 2.

Information on ancillary products which were tested within the framework of this European Technical approval for evaluating resistance to fire are given in Annex 1.

Any changes in the material, the composition, the dimensions or the properties of the ancillary products shall be notified to SITAC without delay, which will decide whether a new assessment will be necessary.

### 2.3 Air permeability

The gas permeability regarding the gases air, nitrogen (N<sub>2</sub>), carbon dioxide (CO<sub>2</sub>) and CH<sub>4</sub> (methane) has been tested according to the principles of EN 1026 for a coating thickness of 1 mm (CO<sub>2</sub> and CH<sub>4</sub>) and 2 mm (N<sub>2</sub>). The following flow rates per area (q/A) have been achieved for the given air pressure differences (Δp). The flow rate index indicates the type of gas: *Gas permeability of Hilti Firestop Coating CFS-CT*

Δp [Pa]	q/A N <sub>2</sub> [m <sup>3</sup> /(h·m <sup>2</sup> )]	q/A CO <sub>2</sub> [m <sup>3</sup> /(h·m <sup>2</sup> )]	q/A CH <sub>4</sub> [m <sup>3</sup> /(h·m <sup>2</sup> )]
50	≤ 0.032	≤ 0.060	≤ 0.065
250	≤ 0.159	≤ 0.299	≤ 0.327

The declared values refer to a body of pure Hilti Firestop Coating CFS-CT on mineral wool board without any penetrating installation.

### 2.4 Water permeability

The water permeability has been tested according to Annex C of ETAG 026-2. The specimen consisted of 0.7 mm Hilti Firestop Coating CFS-CT (dry film thickness) on mineral wool.

Test result: Water tight to 1000 mm head of water or water tight to 9806 Pa.

### 2.5 Emission of dangerous substances or radiation

According to the manufacturer's declaration, the product specification has been compared with the list of dangerous substances of the European Commission to verify that that it does not contain such substances above the acceptable limits.

A written declaration in this respect was submitted by the ETA-holder.

**Note:** In addition to the specific clauses relating to dangerous substances contained in this European Technical Approval, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Product Directive, these requirements need also to be complied with, when and where they apply.

### 2.6 Mechanical resistance and stability

In impact tests according to EOTA TR001 the requirements for the highest risk zone type (Type IV) have been fulfilled as defined for internal walls in EOTA TR 001 A.1 for safety in use (500 Nm soft body impact, 10 Nm hard body impact) as well as serviceability (120 Nm soft body impact, 6 Nm hard body impact). The maximum dimension of the penetration seal is 1.0 x 1.5 m. The results are therefore valid for all seal sizes given in Annex 2.

In case of horizontal penetration seals precautions have to be taken to prevent a person stepping onto the penetration seal from falling through the seal.

## 2.7 Resistance to impact/movement

See 2.6

## 2.8 Adhesion

See 2.6

## 2.9 Airborne sound insulation

Test reports for noise reduction according to EN ISO 140-3, EN ISO 140-10 and EN ISO 717-1 have been provided.

The acoustic tests were performed in a flexible wall and in a rigid wall. The acoustic characteristics of the walls itself have not been measured.

According to these tests reports the single number ratings are:

Flexible wall:

	CFS- CT B 1S 2x50 mm	CFS-CT on MW board 2x50 mm	CFS- CT on MW board 2x50 mm
Nominal density of board [kg/m <sup>3</sup> ]	140	150	160
No. of board faces coated	1	2	1
Air gap between boards [mm]	55	0	55
Specimen size [mm x mm]	400 x 500	600 x 500	400 x 500
D <sub>n,e,w</sub> (C; Ctr) [dB]	58 (-4;-8)	52 (-3;-7)	60 (-4;-9)
R <sub>w</sub> (C; Ctr) [dB]	51 (-4;-8)	45 (-3;-7)	53 (-4;-9)

Test setup: Structure of the flexible wall: 2 x 12.5 mm plasterboard on both sides of a 50 mm metal stud frame. The void was filled with a 40 mm mineral wool slab. Several variations have been tested: the pre-coated board CFS-CT B 1S as well as other mineral wool boards coated with CFS-CT, single and double layer seals, the latter with and without air gap between the boards. The coating thickness was 1 mm for boards coated on both sides and 0.7 mm for boards coated on 1 side only. The joints around the board have been sealed with Hilti Firestop Acrylic Sealant CFS-S ACR.

Rigid wall:

	CFS-CT on MW board 2x50 mm	CFS-CT on MW board 2x60 mm
Nominal density of board [kg/m <sup>3</sup> ]	150	150
No. of board faces coated	2	2
Air gap between boards [mm]	30	0
Specimen size [mm x mm]	620 x 520	620 x 520
D <sub>n,e,w</sub> (C; C <sub>tr</sub> ) [dB]	42 (-3;-5)	44 (-4;-7)
R <sub>w</sub> (C; C <sub>tr</sub> ) [dB]	35 (-3;-5)	37 (-4;-7)

Test setup: Structure of the rigid wall: 175 mm thick concrete wall with a density of 2000 kg/m<sup>3</sup> which was plastered on both sides. The opening was reduced to the test specimen size by means of block work of 175 mm thickness, plastered on both sides and a pre-fabricated concrete frame. Single and double layer seals have been tested, the latter with a variation in board thickness and different air gap between the boards. The coating thickness was 1 mm. The joints around the board have been sealed with Hilti Firestop Acrylic Sealant CFS-S ACR.

It should be noticed that both above mentioned results apply to the total wall construction of the size 1.25 m x 1.50 m (= 1.88 m<sup>2</sup>), i.e. the given wall with 0.322 m<sup>2</sup> Hilti Firestop Double Board Seal in case of rigid walls and a size of 1.38 x 1.5 m (= 2.07 m<sup>2</sup>), i.e. the given wall with 0.30 m<sup>2</sup> and 0.20 m<sup>2</sup> respectively Hilti Firestop Double Board Seal in case of flexible walls.

D<sub>n,e,w</sub>: weighted element-normalized level difference of small building elements (given with spectrum adaptation terms C and C<sub>tr</sub>)

R<sub>w</sub>: weighted sound reduction index (given with spectrum adaptation terms C and C<sub>tr</sub>)

## 2.10 Thermal properties

### 2.10.1 Hilti Firestop Coating CFS-CT

The insulation performance of a mineral wool slab is slightly reduced by the coating, 2.2% with one-sided coating, 3.0 to 3.4% with double-sided coating. This has to be considered when selecting a mineral wool board if a required regulatory nominal  $\lambda$ -value has to be achieved.

### 2.10.2 Hilti Firestop Board CFS-CT B 1S

Thermal conductivity coefficient according to EN 12667 for a double layer of the boards:

$$\lambda_{10} = 0.039 \text{ W/mK.}$$

## 2.11 Water vapour permeability

No performance determined

## 2.12 Durability and serviceability

### 2.12.1 Durability

Hilti Firestop Coating CFS-CT fulfils the requirements of use category Y<sub>2</sub> in accordance with ETAG 026-2, Section 1.2. Since the requirements for type Y<sub>2</sub> are met, also the requirements for type Z<sub>1</sub> and Z<sub>2</sub> are fulfilled.

Type Y<sub>2</sub>: Products intended for use at temperatures between -20 °C and + 70°C, but with no exposure to rain nor UV.

Type Z<sub>1</sub>: Products intended for use at internal conditions with high humidity, excluding temperatures below 0°C.<sup>5</sup>

Type Z<sub>2</sub>: Products intended for uses at internal conditions with humidity classes other than Z<sub>1</sub>, excluding temperatures below 0°C.

### 2.12.2 Serviceability

#### 2.12.2.1 Flexibility Hilti Firestop Coating CFS-CT

The flexibility of Hilti Firestop Coating CFS-CT has been tested in accordance with EN ISO 1519 with the result of no crack formation on a mandrel of 2 mm diameter for a coating thickness of 1.0 mm.

#### 2.12.2.2 Compatibility of Hilti Firestop Coating CFS-CT with metals / plastics

Hilti Firestop Coating CFS-CT has been tested in accordance with EOTA Technical Report TR024, 4.3.6 for compatibility in permanent contact with metals and plastics with the result of no interaction with copper, galvanised steel and stainless steel as well as PE, PVC and ABS.

## 3 Evaluation and attestation of conformity and CE-marking

### 3.1 System of attestation of conformity

According to the Decision 1999/454/EC of the European Commission system 1 of the attestation of conformity applies.

This system of attestation of conformity is defined as follows:

System 1: Certification of the conformity of the product by an approved certification body on the basis of:

- (a) Tasks for the manufacturer:
  - (1) factory production control;
  - (2) further testing of samples taken at the factory by the manufacturer in accordance with a prescribed test plan;
- (b) Tasks for the approved body:
  - (3) initial type-testing of the product;
  - (4) initial inspection of factory and of factory production control;
  - (5) continuous surveillance, assessment and approval of factory production control.

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<sup>5</sup> These uses apply for internal humidity class 5 in accordance with EN ISO 13788

## **3.2 Responsibilities**

### **3.2.1 Tasks of the manufacturer**

#### **3.2.1.1 Factory production control**

The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall insure that the product is in conformity with this European Technical Approval.

The manufacturer may only use initial / raw / constituent materials stated in the Technical documentation of this European Technical Approval.

The factory production control shall be in accordance with the "Control Plan relating to the European Technical Approval ETA-11/0429" which is part of the Technical documentation of this European Technical Approval. The "Control Plan" is laid down in the context of the factory production control system operated by the manufacturer and deposited at SITAC.6

The results of factory production control shall be recorded and evaluated in accordance with the provisions of the "Control Plan".

#### **3.2.1.2 Other tasks of manufacturer**

##### *Additional information*

The manufacturer shall provide a technical data sheet and installation instruction with the following minimum information:

##### *Technical data sheet:*

- Field of application:
  - Building elements for which the penetration seal is suitable, type and properties of the building elements like minimum thickness, density, and – in case of lightweight constructions – the construction requirements.
  - Services for which the penetration seal is suitable, type and properties of the services like material, diameter, thickness etc. in case of pipes including insulation materials; necessary/allowed supports/fixings (e.g. cable trays), separations etc.
  - Design of the penetration seal(s) including limits in size, minimum thickness, separations etc. of the penetration seal(s)
  - Definitions of ancillary products (e.g. backfilling material) with clear indication whether they are generic or specific.
  - Environmental conditions covered by the ETA

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6 The Control Plan is a confidential part of the European Technical Approval and only handed over to the approved body or bodies involved in the procedure of attestation of conformity.

*Installation instruction:*

- Steps to be followed
- Procedure in case of retrofitting
- Stipulations on maintenance, repair and replacement

The manufacturer shall, on the basis of a contract, involve a body (bodies) which is (are) approved for the tasks referred to in section 3.1 in the field of penetration seals in order to allow the manufacturer to undertake the actions laid down in section 3.3. For this purpose, the "Control Plan" referred to in sections 3.2.1.1 and 3.2.2 shall be handed over by the manufacturer to the approved body or bodies involved.

The manufacturer shall make a declaration of conformity, stating that the construction product is in conformity with the provisions of this European Technical Approval.

### **3.2.2 Tasks of Notified Bodies**

The notified body shall perform the

- initial type-testing of the product (for system 1),
- initial inspection of factory and of factory production control,
- continuous surveillance, assessment and approval of factory production control,

in accordance with the provisions laid down in the "Control Plan relating to the European Technical Approval ETA-11/0429".

The notified body shall retain the essential points of its actions referred to above and state the results obtained and conclusions drawn in a written report.

The notified product certification body involved by the manufacturer shall issue an EC certificate of conformity of the product stating the conformity with the provisions of this European Technical Approval.

In cases where the provisions of the European Technical Approval and its control Plan are no longer fulfilled the certification body shall withdraw the certificate of conformity and inform the SITAC without delay.


### **3.3 CE marking**

The CE marking shall be affixed on the product itself, on a label attached to it, on its packaging or on the commercial documents accompanying the components of the product. The letters „CE“ shall be followed by the identification number of the Notified Body involved and be accompanied by the following additional information:

- the name and address of the producer (legal entity responsible for the manufacturer),
- the last two digits of the year in which the CE marking was affixed,
- the number of the EC certificate of conformity for the product,
- the number of the European Technical Approval,
- the number of the guideline for European Technical Approval,
- the name and intended use of the product,
- “see ETA-11/0429 for relevant characteristics”



Example of CE marking and accompanying information for Hilti Firestop Coating CFS-CT:

 1234	"CE"-marking  Identification number of notified product certification body
Hilti AG Feldkircherstrasse 100, Schaan, Liechtenstein 04 1234-CPD-0321 ETA-11/0429 ETAG N° 026 part 2 Hilti Firestop Coating CFS-CT for Penetration Seal Hilti Firestop Double Board Seal “see ETA-11/0429 for relevant characteristics”	Name and address of the producer (legal entity responsible for the manufacturer)  Two last digits of year of affixing the CE marking Number of EC certificate of conformity Number of European Technical Approval Number of guideline for European Technical Approval  Name and intended use of the product  Reference to ETA for relevant characteristics

**4 Assumptions under which the fitness of the product(s) for the intended use was favourably assessed**

**4.1 General<sup>7</sup>**

**4.1.1** For evaluating resistance to fire of the penetration seal using "Hilti Firestop Coating CFS-CT" as specified in Annex 2 it is assumed that

- the installation of the penetration seal does not affect the stability of the adjacent building elements – even in case of fire,
- the installations are fixed to the adjacent building elements (not to the seal) in accordance with the relevant regulations in such a way that, in case of fire, no additional mechanical load is imposed on the seal,
- the support of the installations is maintained for the classification period required and
- pneumatic dispatch systems, compressed air systems, etc. are switched off by additional means in case of fire.

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<sup>7</sup> The assumptions are valid for mixed penetration seals. For cable penetration seals only the sections which are relevant for cables and for pipe penetration seals only the sections which are relevant for pipes shall be used.

**4.1.2** This European Technical Approval does not address any risks associated with the emission of dangerous liquids or gases caused by failure of the pipe(s) in case of fire nor does it prove the prevention of the transmission of fire through heat transfer via the medium in the pipes.

**4.1.3** This European Technical Approval does not verify the prevention of destruction of adjacent building elements with fire separating function or of the pipes themselves due to distortion forces caused by extreme temperatures. These risks shall be accounted for by taking appropriate measures when designing or installing the pipe work.

The mounting or hanging of the pipes or the layout of the pipe work shall be implemented in such a way that the pipes and the fire-resistant building elements shall remain functional for at least ... minutes (corresponding to the target period of fire resistance).

**4.1.4** The risk of downward spread of fire caused by burning material which drips through a pipe to floors below, is not considered in this ETA (see EN 1366-3: 2009-07, section 1).

**4.1.5** The durability assessment does not take account of the possible effect on the penetration seal of substances permeating through pipe walls.

## **4.2 Manufacturing**

Hilti Firestop Coating CFS-CT shall be produced in accordance with the manufacturing process deposited with SITAC.

The European Technical Approval is issued for the product on the basis of agreed data/information, deposited with the SITAC, which identifies the product that has been assessed and judged. Changes to the product or production process, which could result in this deposited data/information being incorrect, shall be notified to the SITAC before the changes are introduced. The SITAC will decide whether or not such changes affect the ETA and consequently the validity of the CE marking on the basis of the ETA and if so whether further assessment or alterations to the ETA, shall be necessary.

## **4.3 Installation**

The arrangement and installation of Hilti Firestop Coating CFS-CT shall be done in accordance with the details given in Annex 3 for the penetration seal Hilti Firestop Double Board Seal.

## **5 Indications to the manufacturer**

### **5.1 Packaging, transport and storage**

In the accompanying document and/or on the packaging the manufacturer shall give information as to transport and storage.

At least the following shall be indicated: storing temperature, type of storage, maximum duration of storage and required data related to minimum temperature for transport and storage.

Storage: Store in a dry place protected from moisture

Storage temperature: CFS-CT: +5° up to max. +30°C  
CFS-CT B 1S/2S: 0° up to max. +40°C

## 5.2 Use, maintenance, repair

The fire resistance of penetration seals executed using Hilti Firestop Coating CFS-CT / Hilti Firestop Coated Boards CFS-CT B shall not be negatively affected by future changes to buildings or building elements.

The assessment of the fitness for use is based on the assumption that damaged seals are replaced or repaired. It is also assumed that replacement of components during maintenance/repair will be undertaken using materials specified by this European Technical Approval.

On behalf of SITAC

Borås, 13 June 2013



Lennart Månsson

## ANNEX 1

### DESCRIPTION OF THE PRODUCT AND ANCILLARY PRODUCT(S)

#### 1.1 Product

##### **Hilti Firestop Coating CFS-CT**

A detailed specification of the product is contained in document "Identification / Product Specification relating to the European Technical Approval ETA-11/0428 and ETA-11/0429 - Hilti Firestop Coating CFS-CT" which is a non-public part of this ETA.

The Control Plan is defined in document "Control Plan" relating to the European Technical Approval ETA-11/0428 and ETA-11/0429 - Hilti Firestop Coating CFS-CT" which is a non-public part of this ETA.

##### **Hilti Firestop Board CFS-CT B 1S**

Hilti Firestop Board CFS-CT B 1S is a mineral wool board pre-coated on one face with Hilti Firestop Coating CFS-CT. The thickness of the coating is 0.7 mm.

A detailed specification of the product is contained in document "Identification / Product Specification relating to the European Technical Approval ETA-11/0428 and ETA 0429 - Hilti Firestop Board CFS-CT B 1S" which is a non-public part of this ETA.

The "Control Plan" is defined in document "Control Plan" relating to the European Technical Approval ETA-11/0428 and ETA-10/0429 - Hilti Firestop Board CFS-CT B 1S" which is a non-public part of this ETA.

##### **Hilti Firestop Board CFS-CT B 2S**

Hilti Firestop Board CFS-CT B 2S is a mineral wool board pre-coated on both faces with Hilti Firestop Coating CFS-CT. The thickness of the coating is 0.7 mm.

A detailed specification of the product is contained in document "Identification / Product Specification relating to the European Technical Approval ETA-11/0428 and ETA-11/0429 - Hilti Firestop Board CFS-CT B 2S" which is a non-public part of this ETA.

The "Control Plan" is defined in document "Control Plan relating to the European Technical Approval ETA-11/0428 and ETA-10/0429 - Hilti Firestop Board CFS-CT B 2S" which is a non-public part of this ETA.

#### **Technical product literature**

- Technical data sheet Hilti Firestop Double Board Seal – Hilti Firestop Coating CFS-CT (including all components and ancillary products as defined in 1.1 and 1.2).

**Table 1: Specification for mineral wool boards suitable for being used together with Hilti Firestop Coating CFS-CT**

<b>Manufacturer</b>	<b>Product designation</b>
Flumroc	Flumroc 341
Isover	Fireprotect 150
Isover	Orsil Pyro
Isover	Orsil S
Isover	Orsil T
Isover	Protect BSP 150
Isover	Stropoterm
Knauf	HERALAN BS-15
Knauf	HERALAN DDP-S
Knauf	HERALAN DP-15
Paroc	FPS 14
Paroc	FPS 17
Paroc	Pyrotech Slab 140
Paroc	Pyrotech Slab 160
Rockwool	Hardrock II, Hardrock 040
Rockwool	RP-XV
Rockwool	RPB-15, ProRox SL 980

## **1.2 Ancillary Products**

### **1.2.1 Hilti Firestop Acrylic Sealant CFS-S ACR**

For specification and further details see ETA-10/0292

### **1.2.2 Hilti Firestop Collar CFS-C**

For specification and further details see ETA-10/0403

### **1.2.3 Hilti Firestop Collar CFS-C P**

For specification and further details see ETA-10/0404

### **1.2.4 Hilti Firestop Bandage CFS-B**

For specification and further details see ETA-10/0212

### **1.2.5 Hilti Firestop Wrap CFS-W**

For specification and further details see ETA-10/0405

### **1.2.6 Hilti Firestop Sleeve CFS-SL M**

For specification and further details see ETA-11/0153

### 1.2.7 Fixing for Hilti Firestop Collars CFS-C and CFS-C P

- Threaded rods M8, galvanised, minimum strength category 4.6
- Nuts M8, galvanised (e.g. according to EN ISO 4032)
- Washers:
  - at a collar hook: A 8.4-28 s = 2 mm, galvanised (e.g. according to EN ISO 7089)
  - at the top side of a floor seal: A 8.4-40 s = 3 mm, galvanised (e.g. according to EN ISO 7089)

### 1.2.8 Mineral wool products for additional protection

**Table 2: Specification for mineral wool products suitable for being used as additional protection for cables/cable supports and metal pipes according to 1.2 (relevant for Annex 2.6.4.1)**

Characteristic	Specification	Unit
Stone wool according to EN 14303		
Reaction to fire class according to EN 13501-1	A1 or A2	-
Thermal conductivity at 20°C	≤ 0.040	W/(mK)
Density	35 - 45	kg/m <sup>3</sup>
Surface	Al-foil faced on one side	-

The following list contains suitable products but may not be exhaustive:

Manufacturer	Product designation
Isover	Ultimate U TFA 34
Knauf	Lamella Forte LLMF AluR
Paroc	Lamella Mat 35 Alu Coat
Rockwool	Klimafix
Rockwool	Klimarock
Rockwool	Rockwool 133 (Lamella mat)

### 1.2.9 Pipe insulation products

**Table 3: Specification for mineral wool products suitable for being used as pipe insulation**

<b>Interrupted insulation</b>	
Stone wool according to EN 14303, class A2 or A1 according to EN 13501-2, Al-faced	
<b>Sustained insulation</b>	
<b>Manufacturer</b>	<b>Product designation</b>
Isover	Coquilla AT-LR
Isover	Protect BSR 90 alu
Paroc	Section AluCoat T
Rockwool	Conlit Pipe sections
Rockwool	Klimarock
Rockwool	RS 800 pipe sections
TP Termoprodukt	TP-Protect RS 1, TP-Protect RS 105, TP-Protect RS 120, TP-Protect RS 150

**Table 4: Specification for flexible elastomeric foam (FEF) products suitable for being used as pipe insulation**

<b>Manufacturer</b>	<b>Product designation</b>
Armacell International GmbH	Armaflex AF (CE marked according to EN 14304)

## ANNEX 2

### RESISTANCE TO FIRE CLASSIFICATION OF PENETRATION SEALS HILTI FIRESTOP DOUBLE BOARD SEAL

#### 2.1 General

The seals may only be penetrated by the services described in Annex 2. Other parts or support constructions must not penetrate the seal.

The service support construction must be fixed to the building element containing the penetration seal or a suitable adjacent building element, on both sides of the penetration in such a manner that in the case of fire, no additional load is imposed on the seal. Furthermore it is assumed that this support is maintained on the unexposed side, for the required period of fire resistance.

Specific considerations:

- Pipes must be perpendicular to the seal surface.
- The function of the pipe seal in case of pneumatic dispatch systems, pressurised air systems etc. is guaranteed only when the systems are shut off in case of fire.
- The approval does not address any risks associated with leakage of dangerous liquids or gases caused by failure of the pipe(s) in case of fire.
- The durability assessment does not take account of the possible effect of substances permeating through the pipe on the penetration seal.
- The classifications for metal, plastic and composite pipes relate to C/U (capped inside the furnace/uncapped outside), U/C (uncapped inside the furnace/capped outside) and U/U (uncapped inside the furnace/uncapped outside). For further information refer to national regulations.



Intended use of penetrations and reference to relevant section (list not exhaustive, other uses of pipes may be possible)				see section (Annex 2)			
Application	Penetration material	Manufacturer, product (samples)	Insulation	Flexible & rigid wall ≥ 100 mm	Flexible & rigid wall ≥ 135 mm	Rigid wall ≥ 150 mm	Rigid floor ≥ 150 mm
Cables	Sheathed			2.2.2 2.2.3		2.4.1 2.5.1	2.6.2
	Wires (non-sheathed)						
	tied bundles						
Electrical conduits	PVC, PO			2.2.4		2.4.2 2.5.2	2.6.3
Heating pipes	Copper		CI	2.2.5.1.2	2.3.1.1.2	2.4.3.2	2.6.4.1.2
			CS	2.2.5.2.3	2.3.1.2.3	2.5.3.3	2.6.4.2.3 2.6.4.3
	Steel, Stainless steel		CI	2.2.5.1.1	2.3.1.1.1	2.4.3.1	2.6.4.1.1
			CS	2.2.5.2.1 2.2.5.2.2	2.3.1.2.1 2.3.1.2.2	2.5.3.1 2.5.3.2	2.6.4.2.1 2.6.4.2.2 2.6.4.3
	Al-Composite		CI	2.2.11.2			
			CS	2.2.10.1 2.2.11.1			2.6.9.1
Potable water pipes	Copper		CI	2.2.5.1.2 2.2.5.2.3	2.3.1.1.2 2.3.1.2.3	2.4.3.2 2.5.3.3	2.6.4.1.2 2.6.4.2.3 2.6.4.3
			CS				
			LI				
			LS				
	Stainless steel		CI	2.2.5.2.2	2.3.1.2.2	2.5.3.2	2.6.4.2.2
			CS				
			LI				
			LS				

Intended use of penetrations and reference to relevant section (list not exhaustive, other uses of pipes may be possible)				see section (Annex 2)				
Application	Penetration material	Manufacturer, product (samples)	Insulation	Flexible & rigid wall ≥ 100 mm	Flexible & rigid wall ≥ 135 mm	Rigid wall ≥ 150 mm	Rigid floor ≥ 150 mm	
Potable water pipes (cont.)	Al-Composite pipes	Geberit: Mepla KeKelit: Kelox KM 110 Rehau: Rautitan stabil	CS	2.2.10.1 2.2.11.1 2.2.12.1			2.6.9.1	
			LS	2.2.11.2 2.2.12.2				
	PE-HD 100 RC	Wavin: Wavin TS	CS	2.2.6.5 2.2.7.2.4			2.6.6.1.3	
			LS	2.2.7.4.4			2.6.6.2.3	
	PE-X	Rehau: Rautitan flex	CS	2.2.7.2.1			2.6.6.1.4	
			LS	2.2.7.4.1			2.6.6.2.4	
	PP	Aquatherm: Fusiotherm	CS	2.2.7.2.2 2.2.7.2.3			2.6.6.1.1 2.6.6.1.2	
			LS	2.2.7.4.2 2.2.7.4.3			2.6.6.2.1 2.6.6.2.2	
	PVC-C	Friatec: Friatherm starr	CS	2.2.7.2.5			2.6.6.1.7	
			LS	2.2.7.4.5			2.6.6.2.7	
	Chilled water pipes	Copper		CS	2.2.5.1.2 2.2.5.2.3	2.3.1.1.2 2.3.1.2.3	2.4.3.2 2.5.3.3	2.6.4.1.2 2.6.4.2.3 2.6.4.3
		Steel, Stainless steel		CS	2.2.5.1.1 2.2.5.2.1 2.2.5.2.2	2.3.1.1.1 2.3.1.2.1 2.3.1.2.2	2.4.3.1 2.5.3.1 2.5.3.2	2.6.4.1.1 2.6.4.2.1 2.6.4.2.2 2.6.4.3
PE		EN ISO 15494, DIN 8074/8075		2.2.6.3 2.2.8.2 2.2.9.3	2.3.2.2		2.6.5.3 2.6.5.4 2.6.7.2 2.6.8.2.2	
PE-HD 100 RC		Wavin: Wavin TS	CS	2.2.6.5 2.2.7.2.4			2.6.6.1.3	
			LS	2.2.7.4.4			2.6.6.2.3	

Intended use of penetrations and reference to relevant section (list not exhaustive, other uses of pipes may be possible)				see section (Annex 2)			
Application	Penetration material	Manufacturer, product (samples)	Insulation	Flexible & rigid wall ≥ 100 mm	Flexible & rigid wall ≥ 135 mm	Rigid wall ≥ 150 mm	Rigid floor ≥ 150 mm
Chilled water pipes (cont.)	Multi-layer	GF: Coolfit		2.2.6.8			2.6.5.10
	PP	Aquatherm: Climatherm Aquatherm: Fusiotherm	CS	2.2.7.2.2 2.2.7.2.3			2.6.6.1.1 2.6.6.1.2 2.6.6.1.5
			LS	2.2.7.4.2 2.2.7.4.3			2.6.6.2.1 2.6.6.2.2 2.6.6.2.5
Waste water pipes Storm water / Roof drainage pipes	Cast iron, SML			2.2.5.1.1 2.2.5.2.1	2.3.1.1.1 2.3.1.2.1	2.4.3.1 2.5.3.1	2.6.4.1.1 2.6.4.2.1 2.6.4.3
	PE	EN1519		2.2.6.2 2.2.8.3 2.2.9.2			2.6.5.5 2.6.8.2.1
	PE-S2	Geberit: Silent -db20		2.2.6.4 2.2.9.6			2.6.5.6 2.6.5.7 2.6.8.2.3
	PP	Rehau: Raupiano Plus Magnaplast: Skolan-dB Wavin: Wavin AS, KeKelit: Phonex AS Wavin: Wavin SiTech		2.2.6.6 2.2.9.4 2.2.9.5			2.6.5.9 2.6.8.3
	PP multilayer	Poloplast: Polokal NG Poloplast: Polokal 3S Pipelife: Master 3		2.2.6.6			2.6.5.9
	PVC-C	EN 1566		2.2.6.1 2.2.8.1 2.2.9.1	2.3.2.1	2.4.4	2.6.5.1 2.6.5.2 2.6.7.1 2.6.8.1

Intended use of penetrations and reference to relevant section (list not exhaustive, other uses of pipes may be possible)				see section (Annex 2)				
Application	Penetration material	Manufacturer, product (samples)	Insulation	Flexible & rigid wall ≥ 100 mm	Flexible & rigid wall ≥ 135 mm	Rigid wall ≥ 150 mm	Rigid floor ≥ 150 mm	
Waste water pipes Storm water / Roof drainage pipes (cont.)	PVC-U	EN ISO 1452		2.2.6.1	2.3.2.1	2.4.4	2.6.5.1	
				2.2.8.1			2.6.5.2	
				2.2.9.1			2.6.7.1	
							2.6.8.1	
Pneumatic pipes	Steel			2.2.4		2.4.2 2.5.2	2.6.3	
	PVC-U	EN ISO 1452		2.2.6.1 2.2.8.1 2.2.9.1	2.3.2.1	2.4.4	2.6.5.1 2.6.5.2 2.6.7.1 2.6.8.1	
Industry pipes	Copper		CS	2.2.5.1.2 2.2.5.2.3	2.3.1.1.2 2.3.1.2.3	2.4.3.2 2.5.3.3	2.6.4.1.2	
			CI				2.6.4.2.3	
			LS				2.6.4.3	
			LI					
	Steel, stainless steel			CS	2.2.5.1.1 2.2.5.2.1 2.2.5.2.2	2.3.1.1.1 2.3.1.2.1 2.3.1.2.2	2.4.3.1 2.5.3.1 2.5.3.2	2.6.4.1.1
				CI				2.6.4.2.1
				LS				2.6.4.2.2
				LI				2.6.4.3
	Al-Composite pipes		Geberit: Mepla Rehau: Rautitan stabil KeKelit: Kelox KM 110	CS	2.2.10.1 2.2.11.1 2.2.12.1			2.6.9.1
				LS	2.2.11.2 2.2.12.2			
	PE	EN ISO 15494, DIN 8074/8075			2.2.6.3	2.3.2.2		2.6.5.3
					2.2.8.2			2.6.7.2
					2.2.9.3			2.6.8.2.2
	PE-HD 100 RC	Wavin: Wavin TS			2.2.6.5			2.6.5.8
2.2.7.2.4					2.6.6.1.3			
2.2.7.4.4					2.6.6.2.3			

Intended use of penetrations and reference to relevant section (list not exhaustive, other uses of pipes may be possible)				see section (Annex 2)			
Application	Penetration material	Manufacturer, product (samples)	Insulation	Flexible & rigid wall ≥ 100 mm	Flexible & rigid wall ≥ 135 mm	Rigid wall ≥ 150 mm	Rigid floor ≥ 150 mm
Industry pipes (cont.)	PE-S2	Geberit: Silent -db20		2.2.6.4 2.2.9.6			2.6.5.6 2.6.5.7 2.6.8.2.3
	PP	Magnaplast: Skolan-dB Rehau: Raupiano Plus Wavin: Wavin AS, Kekelit: Phonex AS Wavin: Wavin SiTech		2.2.6.6 2.2.9.4 2.2.9.5			2.6.5.9 2.6.8.3
	PP multi-layer	Poloplast: Polokal NG Poloplast: Polokal 3S Pipelife: Master 3					2.6.5.9
	PP fibre compound	EN ISO 15874 Aquatherm: Fusiotherm, Aquatherm: Climatherm Aquatherm: Firestop +GF+: Progef standard pipe +GF+: Dekaprop Industry pipe		2.2.6.7 2.2.7.2.2 2.2.7.2.3 2.2.7.4.2 2.2.7.4.3			2.6.5.10 2.6.5.11 2.6.6.1.1 2.6.6.1.2 2.6.6.1.5 2.6.6.1.6 2.6.6.2.1 2.6.6.2.2 2.6.6.2.5 2.6.6.2.6
	PVC-U	EN ISO 15494, DIN 8074/8075			2.3.2.1	2.4.4	
	PVC-C	Aquatherm: Friatherm starr		2.2.7.2.5 2.2.7.4.5			2.6.6.1.7 2.6.6.2.7
	Pre-isolated multi layer	GF: Coolfit		2.2.6.8			2.6.5.12
	Special pellet pipe	CASTAN: Sciroppo AS Erich Kuhn: PVC NW51 Haberkorn: PVC Saug- und Druckschlauch Heizmann: Noviattox NW51 Rehau: RAUSPIRAFLEX		2.2.6.8			2.6.5.13

## 2.2 Flexible walls according to 1.2 a) and rigid walls according to 1.2 b), minimum thickness 100 mm

### Penetration seal:

Two 50 mm Hilti Firestop Boards CFS-CT B 1S<sup>8</sup> (A<sub>1</sub>) or mineral wool boards according to Table 1 coated with Hilti Firestop Coating CFS-CT (A<sub>1</sub>), dry thickness of coating 0.7 mm on the outer side<sup>9</sup>, all cut edges of boards sealed with Hilti Firestop Acrylic Sealant CFS-S ACR, remaining gaps around cables / cable supports (trays, ladders etc.) and other services filled with Hilti Firestop Acrylic Sealant CFS-S ACR.

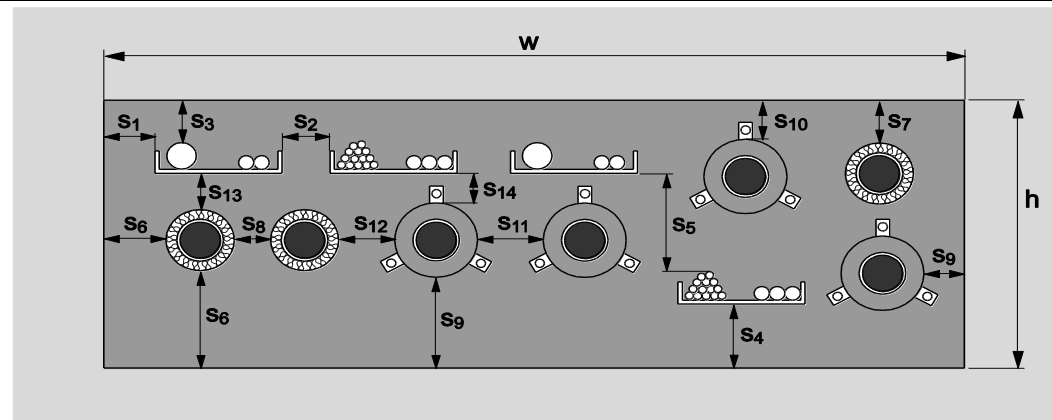
The boards have to be positioned flush to the surface of the building element on each side of the wall.

Maximum distance for 1<sup>st</sup> service support: 250 mm.

Maximum seal size: 1200 x 1200 mm (width x height) for classification EI 120, 1200 x 2000 mm (width x height) for classification EI 90.

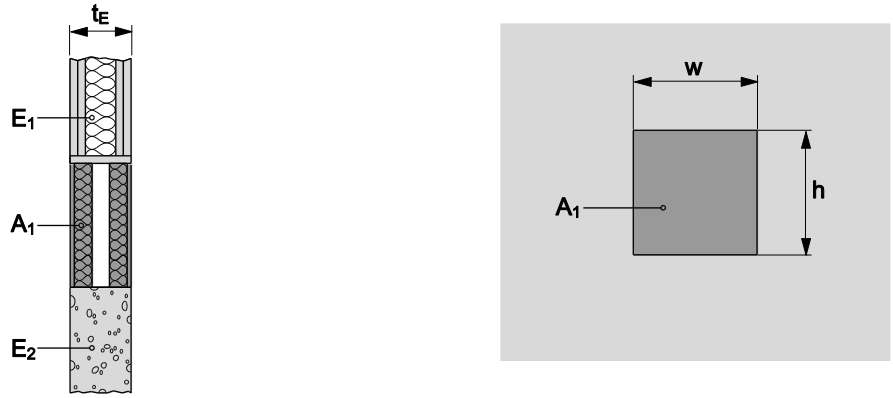
Minimum distances in mm (see illustration below):

$s_1$	= 0 (distance between cables/cable supports and seal edge)
$s_2$	= 0 (distance between cable supports)
$s_3$	= 0 (distance between cables and upper seal edge)
$s_4$	= 0 (distance between cable supports and bottom seal edge)
$s_5$	= 50 (distance between cables and cable support above)
$s_6$	= 3 (distance between metal pipes and seal edge)
$s_7$	= 3 (distance between metal pipes and upper seal edge)
$s_8$	= 0 (distance between metal pipes)
$s_9$	= 17 (distance between plastic pipes/pipe closure devices and seal edge)
$s_{10}$	= 17 (distance between plastic pipes/pipe closure devices and upper seal edge)
$s_{11}$	= 0 (distance between plastic pipes/pipe closure devices)
$s_{12}$	= 30 (distance between metal pipes and plastic pipes/pipe closure devices)
$s_{13}$	= 3 (distance between cables/cable supports and metal pipes)
$s_{14}$	= 40 (distance between cables/cable supports and plastic pipes/pipe closure devices)



<sup>8</sup> Hilti Firestop Boards CFS-CT B 2S (coated on both faces) may also be used

<sup>9</sup> The board may also be coated on both faces

Penetrating services :(single, multiple or mixed):	
2.2.1 Blank seal (no services) *	
Construction details (for symbols and abbreviations see Annex 4):	Classification
 <p>* If services are added later on in a blank seal only the services listed in the tables below may be added that fulfil the required classification</p>	
Maximum size 1200 x 1200 mm (width x height)	EI 120
Maximum size 1200 x 2000 mm (width x height)	EI 90

## 2.2.2 Cables

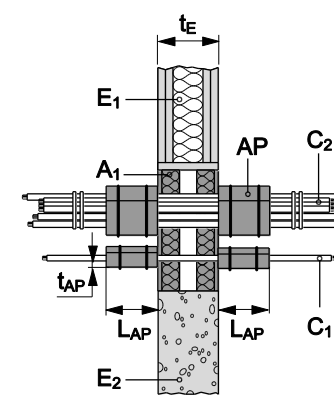
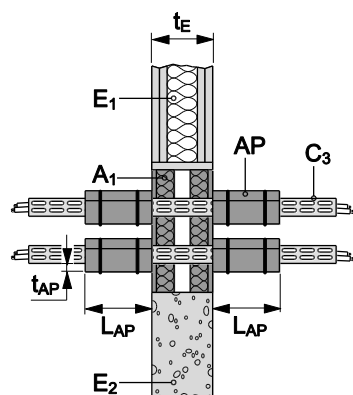
Construction details (for symbols and abbreviations see Annex 4):

Additional protection AP<sub>3</sub>, AP<sub>4</sub> or AP<sub>5</sub> according to 1.2. may be used. AP<sub>4</sub> and AP<sub>5</sub> are illustrated below.

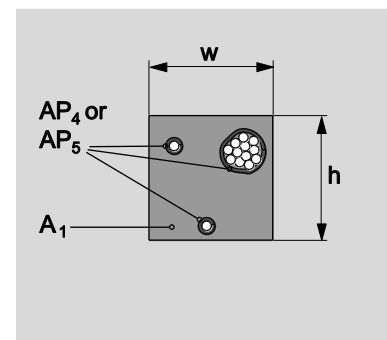
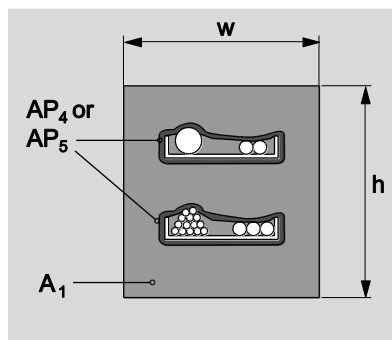
AP<sub>3</sub>: cables/small conduits coated with Hilti Firestop Coating CFS-CT on both sides of the seal over a length of the cables/small conduits of 200 mm from the surface of the seal, thickness 2 mm.

AP<sub>4</sub>: Mineral wool mat according to Table 2, wrapped around cables /cable support (trays, ladders) on both sides of the seal, Al-faced side outside, fixed with wire, width (length along the cables/small conduits) 200 mm, thickness 20 mm.

AP<sub>5</sub>: Mineral wool mat according to Table 2, wrapped around cables /cable support (trays, ladders) on both sides of the seal, Al-faced side outside, fixed with wire, width (length along the cables/small conduits) 200 mm, thickness 30 mm.







				Classification		
Additional protection according to 1.2:				$AP_3$	$AP_4$	$AP_5$
All sheathed cable types currently and commonly used in building practice in Europe (e.g. power, control, signal, telecommunication, data, optical fibre cables, with or without cable supports, with a diameter of:						
Maximum $\varnothing$ 21 mm				EI 90	EI 120	EI 120
$21 \leq \varnothing \leq 50$ mm				EI 90	EI 90	EI 120
$50 \leq \varnothing \leq 80$ mm				EI 90	EI 90	EI 120
Non-sheathed cables (wires) currently and commonly used in building practice in Europe, with or without cable supports, with a diameter of:						
Maximum $\varnothing$ 17 mm				EI 60	EI 120	EI 120
Maximum $\varnothing$ 24 mm				EI 60	EI 120	EI 120
Tied cable bundle, maximum diameter of single cable 21 mm, with or without cable supports						
Maximum $\varnothing$ 100 mm				EI 90	EI 120	EI 120

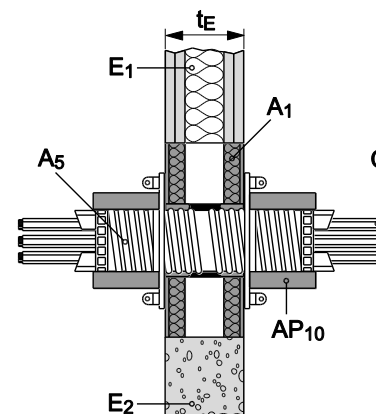
### 2.2.3 Cables with Hilti Firestop Sleeve CFS-SL M

#### Construction details

(for symbols and abbreviations see Annex 4):

Hilti Firestop Sleeve CFS-SL M ( $A_5$ ) centered in the wall and fixed by means of two flanges delivered together with the sleeve.

$AP_{10}$ : Mineral wool acc. Table 2 wrapped around the Hilti Firestop Sleeve CFS-SL M on both sides of the seal over the total visible length of the sleeve, thickness 30 mm



#### Classification

EI 120

All sheathed cable types currently and commonly used in building practice in Europe (e.g. power, control, signal, telecommunication, data, optical fibre cables) with a maximum Diameter:  $\varnothing \leq 21$  mm

### 2.2.4 Small conduits and tubes

Construction details: see 2.2.2

#### Classification

$\varnothing \leq 16$  mm, wall thickness  $\geq 1$  mm, arranged linear, with or without cables, with or without cable supports

	Additional protection according to 1.2	$AP_3$	$AP_4$	$AP_5$
Plastic conduits and tubes		EI 120-U/C	EI 120-U/C	EI 120-U/U
Steel conduits and tubes		EI 90-C/U	EI 120-C/U	EI 120-U/U

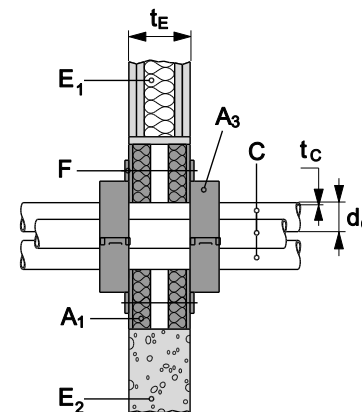
### 2.2.4.1 3 plastic conduits in 1 Hilti Firestop Collar CFS-C P – U/U

With and without cables

Construction details:

Hilti Firestop Collars CFS-C P ( $A_3$ ) are installed on both sides of the seal, fixed together by threaded rods, washers and nuts as specified in Annex 1.2.

(for symbols and abbreviations see Annex 4):



Pipe diameter ( $d_c$ ) [mm]	Pipe wall thickness $t_c$ [mm]	Pipe material / standard	Collar size ( $A_3$ )	No. of hooks	Classification
16	1.0	PVC,	CFS-C P 63/2"	3	EI 120-U/C
25	1.5	PVC			
32	2	Polyolefin			

## 2.2.5 Metal pipes

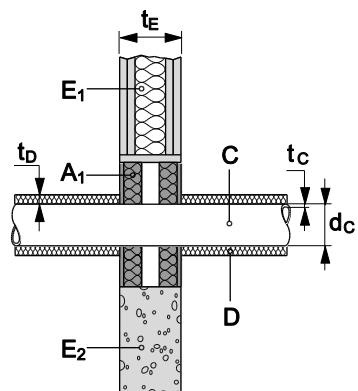
### 2.2.5.1 Metal pipes with mineral wool insulation according to Table 3

Construction details (for symbols and abbreviations see Annex 4):

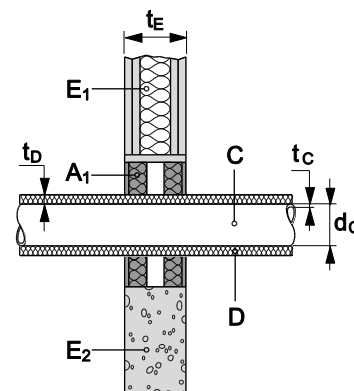
For higher classification additional protection AP<sub>8</sub> according to 1.2 may be used.

AP<sub>8</sub>: Mineral wool mat according to Table 2, wrapped around the pipe insulation on both sides of the seal, fixed with wire, length along the pipe 250 mm, thickness 40 mm.

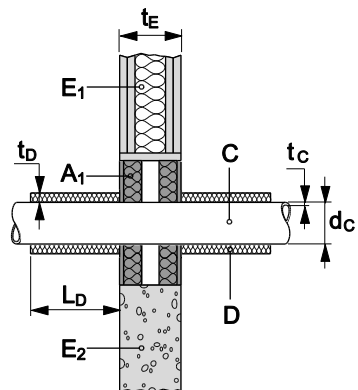
Continued insulation, interrupted (CI)



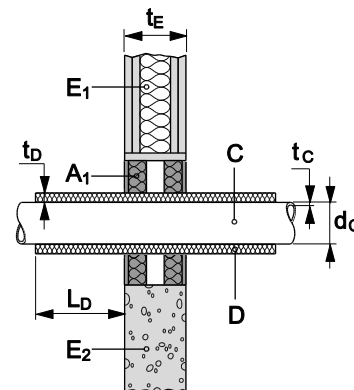
Continued insulation, sustained (CS)



Local insulation, interrupted (LI)



Local insulation, sustained (LS)



<b>2.2.5.1.1 Steel pipes with mineral wool insulation according to Table 3</b>				
<b>Steel pipes (C) with continued insulation (D) – sustained – C/U</b>				
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]	Classification	
48.3	1.6 - 14.2 <sup>10</sup>	≥ 20	EI 90-C/U	
<b>Steel pipes (C) with continued insulation (D) – sustained – U/C</b>				
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]	Classification	
Additional protection according 1.2			-	AP <sub>8</sub>
114.3	2.0 - 14.2	≥ 30	EI 60-U/C	-
114.3	2.0 - 14.2	≥ 40	EI 120-U/C	-
114.3 – 159.0	2.0/2.6 – 14.2 <sup>11</sup>	≥ 40	EI 60-U/C	-
159.0	2.6 - 14.2	≥ 40	EI 60-U/C	EI 120-U/C
159.0 - 323.9	2.6/4.0 – 14.2 <sup>12</sup>	≥ 40	EI 60-U/C	EI 90-U/C

<sup>10</sup> 14.2 mm is the maximum value covered by the rules in EN 1366-3. This value may be limited by the particular pipe dimensions available in practice.

<sup>11</sup> Interpolation of minimum wall thickness between 2.0 mm for diameter 114.3 mm and 2.6 mm for diameter 159.0 mm for pipe diameters in between.

<sup>12</sup> Interpolation of minimum wall thickness between 2.6 mm for diameter 159 mm and 4.0 mm for diameter 323.9 mm for pipe diameters in between.

<b>Steel pipes (C) with continued insulation (D) – interrupted – C/U</b>					
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]		Classification	
26.9	1.4 – 14.2 <sup>10</sup>	≥ 40		EI 120-C/U	
34.0 – 48.3	4.0 - 14.2 <sup>10</sup>	≥ 20		EI 120-C/U	
48.3	1.6 - 14.2 <sup>10</sup>	≥ 20		EI 120-C/U	
34.0 - 114.3	3.6 - 14.2 <sup>10</sup>	≥ 30		EI 120-C/U	
<b>Steel pipes (C) with continued insulation (D) – interrupted – U/C</b>					
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]		Classification	
114.3	2.0 - 14.2 <sup>10</sup>	≥ 30		EI 120-U/C	
114.3 – 159.0	2.0/2.6 – 14.2 <sup>11</sup>	≥ 40		EI 120-U/C	
159.0 - 323.9	2.6/4.0 – 14.2 <sup>12</sup>	≥ 40		EI 60-U/C	
<b>Steel pipes (C) with local insulation (D) – sustained – C/U</b>					
Pipe		Insulation		Classification	
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]		
48.3	1.6 - 14.2 <sup>10</sup>	20	≥ 450	EI 90-C/U	
<b>Steel pipes (C) with local insulation (D) – sustained – U/C</b>					
Pipe		Insulation		Classification	
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]		
Additional protection according to 1.2:				-	AP <sub>8</sub>
114.3	2.0 - 14.2	30 - 40	≥ 500	EI 60-U/C	-

114.3 – 159.0	2.0/2.6 – 14.2 <sup>11</sup>	40	$\geq 500$	EI 45-U/C	-
114.3	2.0 - 14.2	40	$\geq 1000$	EI 120-U/C	-
159.0	2.6 - 14.2	40	$\geq 1000$	EI 60- U/C	EI 90-U/C
114.3 – 159.0	2.0/2.6 – 14.2 <sup>11</sup>	40	$\geq 1000$	EI 60- U/C	-
159.0 - 323.9	2.6/4.0 – 14.2 <sup>12</sup>	40	$\geq 1000$	EI30-U/C	-
<b>Steel pipes (C) with local insulation (D) – interrupted – C/U</b>					
Pipe		Insulation		Classification	
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]		
26.9	1.4 – 14.2 <sup>10</sup>	40	$\geq 500$	EI 120-C/U	
34.0 – 48.3	4.0 - 14.2 <sup>10</sup>	20	$\geq 500$	EI 120-C/U	
48.3	1.6 - 14.2 <sup>10</sup>	20	$\geq 500$	EI 120-C/U	
114.3	3.6 - 14.2	30	$\geq 500$	EI 120-C/U	
<b>Steel pipes (C) with local insulation (D) – interrupted – U/C</b>					
Pipe		Insulation		Classification	
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]		
114.3	2.0 – 14.2	30 - 40	$\geq 500$	EI 60-U/C	
114.3 – 159.0	2.0/2.6 – 14.2 <sup>11</sup>	40	$\geq 500$	EI 45-U/C	
114.3	2.0 – 14.2	40	$\geq 1000$	EI 120-U/C	
114.3 – 159.0	2.0/2.6 – 14.2 <sup>11</sup>	40	$\geq 1000$	EI 90-U/C	
159.0 – 323.9	2.6/4.0 – 14.2 <sup>12</sup>	40	$\geq 1000$	EI 30-U/C	

<b>2.2.5.1.2 Copper pipes with mineral wool insulation according to Table 3</b>			
<b>Copper pipes (C) with continued insulation (D) – sustained – C/U</b>			
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]	Classification
28	1.0 – 14.2 <sup>10</sup>	≥ 20	EI 120-C/U
28 - 42	1.0/1.5 - 14.2 <sup>10, 13</sup>	≥ 20	EI 60-C/U
28 - 42	1.0/1.5 - 14.2 <sup>10, 13</sup>	≥ 40	EI 120-C/U
<b>Copper pipes (C) with continued insulation (D) – sustained – U/C</b>			
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]	Classification
Additional protection according 1.2		-	AP <sub>8</sub>
10 - 40	1.0/1.5 - 14.2 <sup>10, 14</sup>	≥ 20	EI 120-U/C
40 – 88.9	1.5/2.0 - 14.2 <sup>10, 15</sup>	≥ 40	EI 90-U/C
<b>Copper pipes (C) with continued insulation (D) – interrupted – C/U</b>			
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]	Classification
28	1.0 – 14.2 <sup>10</sup>	≥ 20	EI 120-C/U
28 - 42	1.0/1.5 - 14.2 <sup>10, 13</sup>	≥ 40	EI 120-C/U

13 Interpolation of minimum wall thickness between 1.0 mm for diameter 28 mm and 1.5 mm for diameter 42 mm for pipe diameters in between.

14 Interpolation of minimum wall thickness between 1.0 mm for diameter 10 mm and 1.5 mm for diameter 40 mm for pipe diameters in between.

15 Interpolation of minimum wall thickness between 1.5 mm for diameter 40 mm and 2.0 mm for diameter 88.9 mm for pipe diameters in between.



<b>Copper pipes (C) with continued insulation (D) – interrupted – U/C</b>				
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]	Classification	
10 - 40	1.0/1.5 - 14.2 <sup>10, 14</sup>	≥ 20	EI 120-U/C	
40 – 88.9	1.5/2.0 - 14.2 <sup>10, 15</sup>	≥ 40	EI 120-U/C	
<b>Copper pipes (C) with local insulation (D) – sustained – C/U</b>				
Pipe		Insulation		Classification
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]	
28	1.0 – 14.2 <sup>10</sup>	20	≥ 450	EI 120-C/U
42	1.5 – 14.2 <sup>10</sup>	20	≥ 450	EI 60-C/U
42	1.5 – 14.2 <sup>10</sup>	40	≥ 800	EI 120-C/U
<b>Copper pipes (C) with local insulation (D) – sustained – U/C</b>				
Pipe		Insulation		Classification
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]	
10	1.0 – 14.2 <sup>10</sup>	20 – 30	≥ 500	EI 120-U/C
10 - 40	1.0/1.5 - 14.2 <sup>10, 14</sup>	20	≥ 500	EI 120-U/C
40 – 88.9	1.5/2.0 - 14.2 <sup>10, 15</sup>	40	≥ 1000	EI 90-U/C
<b>Copper pipes (C) with local insulation (D) – interrupted – C/U</b>				
Pipe		Insulation		Classification
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]	

28 - 42	1.0/1.5 - 14.2 <sup>10, 13</sup>	20	$\geq 500$	EI 120-C/U
42	1.5 – 14.2 <sup>10</sup>	40	$\geq 800$	EI 120-C/U
<b>Copper pipes (C) with local insulation (D) – interrupted – U/C</b>				
Pipe		Insulation		Classification
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]	
10	1.0 – 14.2 <sup>10</sup>	20 - 30	$\geq 500$	EI 120-U/C
10 - 40	1.0/1.5 - 14.2 <sup>10, 14</sup>	20	$\geq 500$	EI 120-U/C
40 – 88.9	1.5/2.0 - 14.2 <sup>10, 15</sup>	40	$\geq 1000$	EI 90-U/C
The field of application given above for copper pipes is also valid for other metal pipes with lower heat conductivity than copper and a melting point of minimum 1100°C, e.g. unalloyed steel, low alloyed steel, cast iron, stainless steels, Ni alloys (NiCu, NiCr and NiMo alloys) and Ni.				

### 2.2.5.2 Metal pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B

Construction details (for symbols and abbreviations see Annex 4):

For specification of Armaflex AF see Table 4.

Two layers of Firestop Bandage CFS-B ( $A_2$ ) wrapped around the pipe insulation, on each side of the seal. The bandage is positioned with half of its width (62.5 mm) within the seal (central marking line at the surface of the seal) and outside the seal fixed with wire.

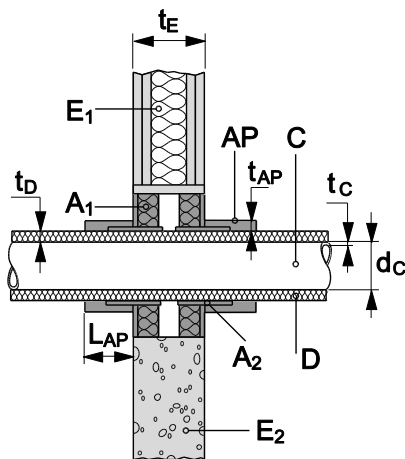
Additional protection:

Over the bandage/pipe insulation an additional protection  $AP_6$  according to 1.2 is installed:

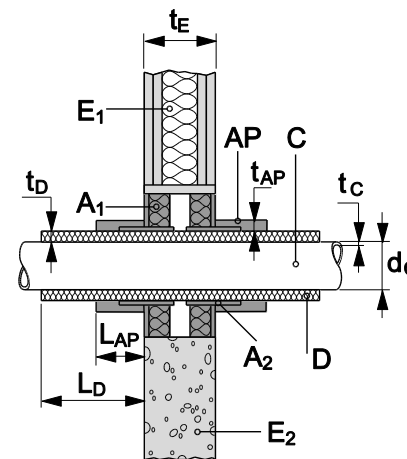
For pipe end configuration C/U: AF/Armaflex pipe insulation wrapped around the bandage/pipe insulation on each side of the seal, fixed with wire, length ( $L_{AP}$ ) = 300 mm on each side, thickness ( $t_{AP}$ ) = 19 mm.

For pipe end configuration U/C: AF/Armaflex pipe insulation wrapped around the bandage/pipe insulation on each side of the seal, fixed with wire, length ( $L_{AP}$ ) = 250 mm on each side, thickness ( $t_{AP}$ ) = 32 mm.

Continued insulation, sustained (CS)



Local insulation, sustained (LS)



<b>2.2.5.2.1 Steel pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B</b>				
<b>Steel pipes (C) with continued insulation (D) – sustained – C/U</b>				
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]	Classification	
60.3	3.6 - 14.2 <sup>10</sup>	21.5 - 39	EI 90-C/U	
60.3 - 114.3	3.6 - 14.2 <sup>10</sup>	21.5 - 39	EI 60-C/U	
114.3	3.6 - 14.2	43	EI 90-C/U	
<b>Steel pipes (C) with continued insulation (D) – sustained – U/C</b>				
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]	Classification	
114.3	2.0 – 14.2	9 - 20	EI 90-U/C	
114.3 – 159.0	2.0/2.6 – 14.2 <sup>11</sup>	9 - 10	EI 60-U/C	
159.0	2.6 – 14.2	10 - 45	EI 60-U/C	
<b>Steel pipes (C) with local insulation (D) – sustained – C/U</b>				
Pipe		Insulation		Classification
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]	
60.3	3.6 - 14.2 <sup>10</sup>	21.5 - 39	≥ 500	EI 90-C/U
60.3 - 114.3	3.6 - 14.2 <sup>10</sup>	21.5 - 39	≥ 500	EI 60-C/U
114.3	3.6 - 14.2	43	≥ 500	EI 90-C/U
The field of application given above for steel pipes is also valid for other metal pipes with lower heat conductivity than unalloyed steel and a melting point of minimum 1050°C, e.g. low alloyed steel, cast iron, stainless steels, Ni alloys (NiCu, NiCr and NiMo alloys)				

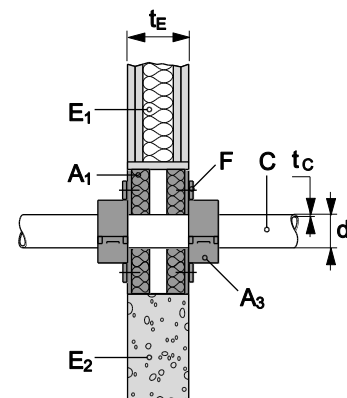
<b>2.2.5.2.2 Stainless steel pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B</b>				
<b>Stainless steel pipes (C) with continued insulation (D) – sustained – C/U</b>				
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]		Classification
60.3	2.0 - 14.2 <sup>10</sup>	21.5 - 39		EI 120-C/U
<b>Stainless steel pipes (C) with local insulation (D) – sustained – C/U</b>				
Pipe		Insulation		Classification
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]	
60.3	2.0 - 14.2 <sup>10</sup>	21.5 - 39	≥ 500	EI 120-C/U
<b>2.2.5.2.3 Copper pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B</b>				
<b>Copper pipes (C) with continued insulation (D) – sustained – C/U</b>				
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]		Classification
28	1.0 - 14.2 <sup>10</sup>	19 - 35		EI 120-C/U
<b>Copper pipes (C) with continued insulation (D) – sustained – U/C</b>				
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]		Classification
10	1.0 – 14.2 <sup>10</sup>	7.5 – 40.5		EI 120-U/C
10 - 40	1.0/1.5 – 14.2 <sup>10, 14</sup>	7.5 - 9		EI 90-U/C
40 – 88.9	1.5/2.0 – 14.2 <sup>15</sup>	9 – 9.5		EI 45-U/C
40 – 88.9	1.5/2.0 – 14.2 <sup>15</sup>	45.5 – 47.5		EI 120-U/C
88.9	2.0 – 14.2 <sup>10</sup>	9.5 – 47.5		EI 45-U/C

88.9	2.0 – 14.2 <sup>10</sup>	15 – 47.5	EI 60-U/C	
<b>Copper pipes (C) with local insulation (D) – sustained – C/U</b>				
Pipe		Insulation		Classification
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]	
28	1.0 - 14.2 <sup>10</sup>	19 - 35	≥ 500	EI 120-C/U
The field of application given above for copper pipes is also valid for other metal pipes with lower heat conductivity than copper and a melting point of minimum 1100°C, e.g. unalloyed steel, low alloyed steel, cast iron, stainless steels, Ni alloys (NiCu, NiCr and NiMo alloys) and Ni.				

### 2.2.6 Plastic pipes with Hilti Firestop Collar CFS-C P

Construction details (for symbols and abbreviations see Annex 4):

Hilti Firestop Collars CFS-C P (A<sub>3</sub>) are installed on both sides of the seal, fixed together by threaded rods, washers and nuts as specified in Annex 1.2.



#### 2.2.6.1 PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493, DIN 8061/8062 – U/U

Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness t <sub>C</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
50	2.4 – 5.6	CFS-C P 50/1.5"	2	EI 90-U/U
50	5.6	CFS-C P 50/1.5"	2	EI 120-U/U
63	3.0 – 4.7	CFS-C P 63/2"	2	EI 90-U/U

75	2.2 – 3.6	CFS-C P 75/2.5''	3	EI 90-U/U
75	2.2	CFS-C P 75/2.5''	3	EI 120-U/U
90	2.7 – 4.3	CFS-C P 90/3''	3	EI 90-U/U
110	2.2 – 8.1	CFS-C P 110/4''	4	EI 90-U/U
110	8.1	CFS-C P 110/4''	4	EI 120-U/U

The results are also valid for PVC-U pipes according EN 1329-1<sup>16</sup> and EN 1453-1<sup>17</sup> and PVC-C pipes according EN 1566-1.

#### 2.2.6.2 PE pipes (C) according to EN 1519<sup>18</sup> - U/U

Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
50	3.0	CFS-C P 50/1.5''	2	EI 90-U/U
63	3.0	CFS-C P 63/2''	2	EI 90-U/U
75	3.0	CFS-C P 75/2.5''	3	EI 90-U/U
90	3.5	CFS-C P 90/3''	3	EI 90-U/U
110	4.2	CFS-C P 110/4''	4	EI 90-U/U

The results are also valid for PE pipes according to EN 12201-2 and EN 12666-1.

#### 2.2.6.3 PE pipes (C) according to EN ISO 15494, DIN 8074/8075 – U/U

Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
50	2.9 – 4.6	CFS-C P 50/1.5''	2	EI 90-U/U

<sup>16</sup> In Germany the pipes have additionally to comply with DIN 19531-10

<sup>17</sup> In Germany the pipes have additionally to comply with DIN 19560-10

<sup>18</sup> In Germany the pipes have additionally to comply with DIN 19535-10

<sup>22</sup> In Germany the pipes have additionally to comply with DIN 19535-10

63	1.8 – 5.8	CFS-C P 63/2"	2	EI 90-U/U
75	1.9 – 6.8	CFS-C P 75/2.5"	3	EI 90-U/U
90	2.2 – 8.2	CFS-C P 90/3"	3	EI 90-U/U
110	2.7 – 10.0	CFS-C P 110/4"	4	EI 90-U/U
<b>2.2.6.4 PE-S2 pipes “Geberit Silent-db20”– U/U</b>				
Manufacturer: Geberit Int.				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
75	3.6	CFS-C P 75/2.5"	3	EI 90-U/U
90	5.5	CFS-C P 90/3"	3	EI 90-U/U
110	6.0	CFS-C P 110/4"	4	EI 90-U/U
<b>2.2.6.5 PE-HD 100 RC pipes “Wavin TS”– U/U</b>				
Manufacturer: Wavin Ireland Ltd.				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
50	4.6	CFS-C P 50/1.5"	2	EI 120-U/U
75	6.8	CFS-C P 75/2.5"	3	EI 90-U/U
90	8.2	CFS-C P 90/3"	3	EI 90-U/U
110	10	CFS-C P 110/4"	4	EI 90-U/U
<b>2.2.6.6 PP pipes according EN 1451-1 with Hilti Firestop Collar CFS-C P</b>				
<b>2.2.6.6.1 PP pipes “Raupiano Plus”– U/U</b>				
Manufacturer: Rehau AG,				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
50	1.8	CFS-C P 50/1.5"	2	EI 90-U/U
75	1.9	CFS-C P 75/2.5"	3	EI 90-U/U
110	2.7	CFS-C P 110/4"	4	EI 90-U/U



<b>2.2.6.6.2 PP pipes „Skolan-dB“– U/U</b>				
Manufacturer: Magnaplast GmbH,				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
58	4.0	CFS-C P 63/2"	2	EI 90-U/U
90	4.5	CFS-C P 90/3"	3	EI 90-U/U
110	5.3	CFS-C P 110/4"	4	EI 90-U/U
<b>2.2.6.6.3 PP pipes „Skolan-dB“– U/C</b>				
Manufacturer: Magnaplast GmbH,				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
78	4.5	CFS-C P 75/2.5"	3	EI 90-U/C
<b>2.2.6.6.4 PP pipes “Wavin AS” or “Phonex AS”– U/U</b>				
Manufacturer: Wavin Ireland Ltd or KeKelit				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
70	4.5	CFS-C P 75/2.5"	3	EI 90-U/U
90	4.5	CFS-C P 90/3"	3	EI 90-U/U
110	5.3	CFS-C P 110/4"	4	EI 90-U/U
<b>2.2.6.6.5 PP pipes “Wavin SiTech”– U/U</b>				
Manufacturer: Wavin Ireland Ltd.				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
75	2.3	CFS-C P 75/2.5"	3	EI 90-U/U
90	2.8	CFS-C P 90/3"	3	EI 90-U/U
110	3.4	CFS-C P 110/4"	4	EI 90-U/U

<b>2.2.6.6.6 PP/PP-MV/PP pipes “Polokal NG”– U/U</b>				
Manufacturer: Poloplast.				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
32 – 50	1.8 – 2.0	CFS-C P 50/1.5”	2	EI 90-U/U
75	2.6	CFS-C P 75/2.5”	3	EI 90-U/U
90	3.0	CFS-C P 90/3”	3	EI 90-U/U
110	3.4	CFS-C P 110/4”	4	EI 120-U/U
<b>2.2.6.6.7 PP/Porolen/PP pipes “Polokal 3S”– U/U</b>				
Manufacturer: Poloplast.				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
75	3.8	CFS-C P 75/2.5”	3	EI 90-U/U
90	4.5	CFS-C P 90/3”	3	EI 90-U/U
110	4.8	CFS-C P 110/4”	4	EI 90-U/U
<b>2.2.6.6.8 PP-CO/PP-MV/PP-CO pipes “Master 3”– U/U</b>				
Manufacturer: Pipelife.				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
32 – 50	1.8	CFS-C P 50/1.5”	2	EI 90-U/U
75	2.1	CFS-C P 75/2.5”	3	EI 90-U/U
110	3.0	CFS-C P 110/4”	4	EI 90-U/U
<b>2.2.6.7 PP pipes according to EN ISO 15874 and/or DIN 8077/8078 with Hilti Firestop Collar CFS-C P</b>				
<b>2.2.6.7.1 PP-H pipes “PROGEF standard pipe” – U/C</b>				
Manufacturer: Georg Fischer				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification

50	4.6	CFS-C P 50/1.5"	2	EI 120-U/C
90	8.2	CFS-C P 90/3"	3	EI 90-U/C
<b>2.2.6.7.2 PP-H pipes "PROGEF standard pipe" – U/U</b>				
Manufacturer: Georg Fischer				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
50	2.9	CFS-C P 50/1.5"	2	EI 120-U/U
75	6.8	CFS-C P 75/2.5"	3	EI 90-U/U
<b>2.2.6.7.3 PP-R pipes according EN ISO 15874 – U/C</b>				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
50	8.3	CFS-C P 50/1.5"	2	EI 120-U/C
63	10.5	CFS-C P 63/2"	3	EI 120-U/C
75	12.5	CFS-C P 75/2.5"	3	EI 90-U/C
90	15.0	CFS-C P 90/3"	3	EI 90-U/C
<b>2.2.6.7.4 PP-H 100 pipes "Dekaprop Industry pipes" – U/U</b>				
Manufacturer: Georg Fischer				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
50	1.8	CFS-C P 50/1.5"	2	EI 120-U/U
110	2.7	CFS-C P 110/4"	4	EI 90-U/U

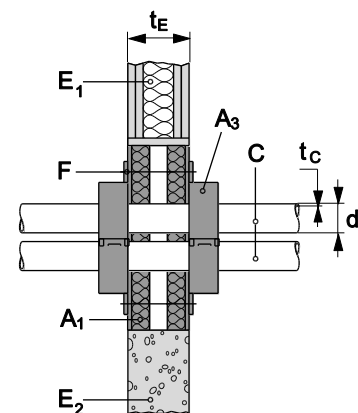
<b>2.2.6.8 ABS/PUR/PE-HD pipes “Coolfit” – U/C</b>				
Manufacturer: +GF+ Georg Fischer Piping Systems.				
Pipe diameter (d <sub>c</sub> ) [mm]	inner pipe diameter [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
90	32	CFS-C P 90/3”	3	EI 90-U/C
110	40 – 50	CFS-C P 110/4”	4	EI 90-U/C

**2.2.6.9 Special pipes with Hilti Firestop Collar CFS-C P****2 small plastic pipes in 1 Hilti Firestop Collar CFS-C P – U/U**

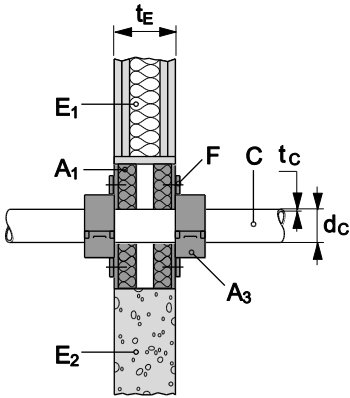
Construction details:

Hilti Firestop Collars CFS-C P ( $A_3$ ) are installed on both sides of the seal, fixed together by threaded rods, washers and nuts as specified in Annex 1.2 .

(for symbols and abbreviations see Annex 4)



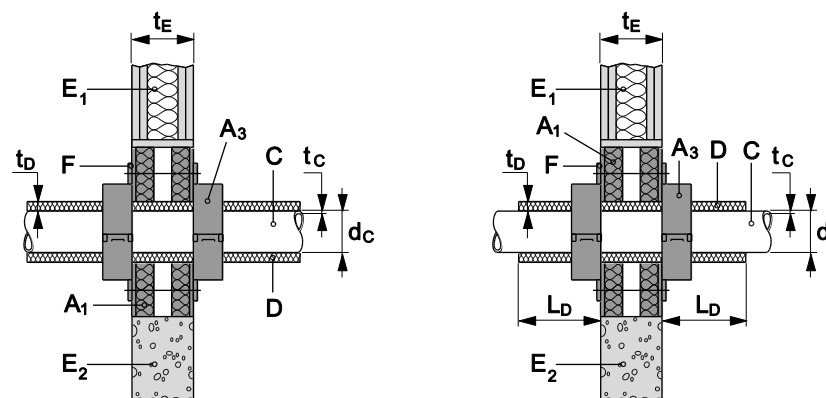
Pipe diameter ( $d_c$ ) [mm]	Pipe wall thickness $t_c$ [mm]	Pipe material	Pipe standard	Collar size ( $A_3$ )	No. of hooks	Classification
20	1.9 / 2.8	PE	EN ISO 15494, DIN 8074/8075	CFS-C P 50/1.5"	2	EI 120-U/U
20	1.5 / 2.2	PVC-U	EN ISO 15493, DIN 8061/8062	CFS-C P 50/1.5"	2	EI 120-U/U
20	3.4	PP-R	EN ISO 15874, DIN 8077/8078	CFS-C P 50/1.5"	2	EI 120-U/U
20	1.9	PP-H	EN ISO 15874, DIN 8077/8078	CFS-C P 50/1.5"	2	EI 120-U/U

2.2.6.10 Pipe/hose for wood pellet transport with Hilti Firestop Collar CFS-C P – U/U					
<p>Construction details :</p> <p>Hilti Firestop Collars CFS-C P (A<sub>3</sub>) are installed on both sides of the seal, fixed together by threaded rods, washers and nuts as specified in Annex 1.2.</p> <p>(for symbols and abbreviations see Annex 4)</p>					
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Pipe material / standard	Collar size (A <sub>3</sub> )	No. of hooks	Classification
59	4.0	Pipe/hose for wood pellet transport, e.g. Pelletschlauch PVC NW51 of Erich Kuhn GmbH, Noviatox NW51 of Heizmann AG, PVC Saug- und Druckschlauch für Holzpellets of Haberkorn GmbH, RAUSPIRAFLEX pellet therm of Rehau AG, Pellet-Absaugschlauch PVC Sciroppo AS of CASTAN GmbH	CFS-C P 63/2"	3	EI 120-U/C

### 2.2.7 Plastic pipes with AF/Armaflex insulation and Hilti Firestop Collar CFS-C P

Construction details (for symbols and abbreviations see Annex 4):

Hilti Firestop Collars CFS-C P (A<sub>3</sub>) are installed on both sides of the seal, fixed together by threaded rods, washers and nuts as specified in Annex 1.2.



#### 2.2.7.1 PE pipes (C) according to EN 1519<sup>18</sup> (C) with continued insulation (D) – sustained – U/U

Pipe		Insulation	Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]			
110	4.2	25	CFS-C P 160/6"	4	EI 90-U/U

The results are also valid for PE pipes according to EN 12201-2 and EN 12666-1.

#### 2.2.7.2 Pipes (C) with continued insulation (D) – sustained – U/C

##### 2.2.7.2.1 PE-X pipes according EN ISO 15875

Pipe		Insulation	Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]			
40	5.5	9	CFS-C P 50/1.5"	2	EI 90-U/C
50	6.9	9	CFS-C P 63/2"	2	EI 90-U/C

63	8.6	10	CFS-C P 75/2.5"	3	EI 90-U/C
<b>2.2.7.2.2 PP pipes "Fusiotherm SDR 11" - U/C</b>					
Manufacturer: Aquatherm					
Pipe		Insulation	Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]			
40	3.7	9	CFS-C P 50/1.5"	2	EI 120-U/C
50	4.6	9	CFS-C P 63/2"	2	EI 120-U/C
75	6.8	10	CFS-C P 90/3"	3	EI 120-U/C
110	10.0	10	CFS-C P 125/5"	4	EI 120-U/C
<b>2.2.7.2.3 PP pipes "Fusiotherm Faser SDR 7.4/S3.2" - U/C</b>					
Manufacturer: Aquatherm					
Pipe		Insulation	Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]			
40	5.5	9	CFS-C P 50/1.5"	2	EI 120-U/C
50	6.9	9	CFS-C P 63/2"	2	EI 120-U/C
75	10.3	10	CFS-C P 90/3"	3	EI 120-U/C
110	15.1	10	CFS-C P 125/5"	4	EI 120-U/C
<b>2.2.7.2.4 PE-100RC pipes "Wavin TS" - U/C</b>					
Manufacturer: Wavin Ireland Ltd.					
Pipe		Insulation	Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]			
50	4.6	9	CFS-C P 63/2"	2	EI 120-U/C



63	5.8	10	CFS-C P 75/2.5"	3	EI 120-U/C
75	6.8	10	CFS-C P 90/3"	3	EI 120-U/C
90	8.2	10	CFS-C P 110/4"	4	EI 120-U/C
110	10.0	10	CFS-C P 125/5"	4	EI 120-U/C

#### 2.2.7.2.5 PVC-C pipes "Friatherm starr",

Manufacturer: Friatec

Pipe		Insulation	Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]			
32	3.6	9	CFS-C P 50/1.5"	2	EI 120-U/C
40	4.5	9	CFS-C P 63/2"	2	EI 120-U/C
50	5.6	9	CFS-C P 63/2"	2	EI 120-U/C
63	7.1	10	CFS-C P 75/2.5"	3	EI 120-U/C

#### 2.2.7.3 PE pipes (C) according to EN 1519<sup>18</sup> (C) with continued insulation (D) – interrupted – U/U

Pipe		Insulation	Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]			
110	4.2	10	CFS-C P 160/6"	4	EI 90-U/U

The results are also valid for PE pipes according to EN 12201-2 and EN 12666-1.

#### 2.2.7.4 Pipes (C) with local insulation (D) – sustained – U/C

##### 2.2.7.4.1 PE-X pipes according EN ISO 15875

Pipe		Insulation		Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> )	wall thickness	thickness (t <sub>D</sub> )	length (L <sub>D</sub> )			

[mm]	(t <sub>c</sub> ) [mm]	[mm]	[mm]			
40	5.5	9	≥250	CFS-C P 50/1.5"	2	EI 90-U/C
50	6.9	9	≥250	CFS-C P 63/2"	2	EI 90-U/C
63	8.6	10	≥250	CFS-C P 75/3"	3	EI 90-U/C
<b>2.2.7.4.2 PP pipes "Fusiotherm SDR 11"</b>						
Manufacturer: Aquatherm						
Pipe		Insulation		Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]			
40	3.7	9	≥200	CFS-C P 50/1.5"	2	EI 120-U/C
50	4.6	9	≥200	CFS-C P 63/2"	2	EI 120-U/C
75	6.8	10	≥200	CFS-C P 90/3"	3	EI 120-U/C
110	10.0	10	≥200	CFS-C P 125/5"	4	EI 120-U/C
<b>2.2.7.4.3 PP pipes "Fusiotherm Faser SDR 7.4/S3.2"</b>						
Manufacturer: Aquatherm						
Pipe		Insulation		Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]			
40	5.5	9	≥200	CFS-C P 50/1.5"	2	EI 120-U/C
50	6.9	9	≥200	CFS-C P 63/2"	2	EI 120-U/C
75	10.3	10	≥200	CFS-C P 90/3"	3	EI 120-U/C
110	15.1	10	≥200	CFS-C P 125/5"	4	EI 120-U/C
<b>2.2.7.4.4 PE-100RC pipes "Wavin TS"</b>						
Manufacturer: Wavin						
Pipe		Insulation		Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]			

50	4.6	9	$\geq 200$	CFS-C P 63/2"	2	EI 120-U/C
63	5.8	10	$\geq 200$	CFS-C P 75/2.5"	3	EI 120-U/C
75	6.8	10	$\geq 200$	CFS-C P 90/3"	3	EI 120-U/C
90	8.2	10	$\geq 200$	CFS-C P 110/4"	4	EI 120-U/C
110	10.0	10	$\geq 200$	CFS-C P 125/5"	4	EI 120-U/C

#### 2.2.7.4.5 PVC-C pipes "Friatherm starr"

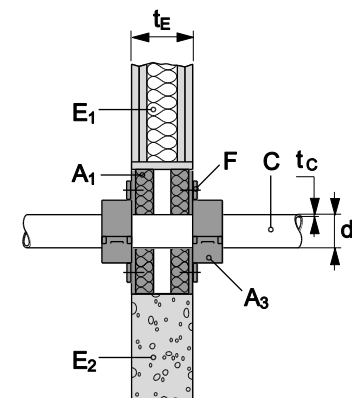
Manufacturer: Friatec

Pipe		Insulation		Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]			
32	3.6	9	$\geq 200$	CFS-C P 50/1.5"	2	EI 120-U/C
40	4.5	9	$\geq 200$	CFS-C P 63/2"	2	EI 120-U/C
50	5.6	9	$\geq 200$	CFS-C P 63/2"	2	EI 120-U/C
63	7.1	10	$\geq 200$	CFS-C P 75/2.5"	3	EI 120-U/C

#### 2.2.8 Plastic pipes with Hilti Firestop Collar CFS-C

Construction details (for symbols and abbreviations see Annex 4):

Hilti Firestop Collars CFS-C (A<sub>3</sub>) are installed on both sides of the seal, fixed together by threaded rods, washers and nuts as specified in Annex 1.2.



<b>2.2.8.1 PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493, DIN 8061/8062</b>				
Pipe diameter ( $d_c$ ) [mm]	Pipe wall thickness ( $t_{c1}$ ) [mm]	Collar size ( $A_3$ )	No. of hooks	Classification
50	2.4 – 5.6	CFS-C 50/1.5"	2	EI 120-U/C
63	3.0 – 4.7	CFS-C 63/2"	2	EI 120-U/C
75	2.2 – 3.6	CFS-C 75/2.5"	3	EI 120-U/C
90	2.7 – 4.3	CFS-C 90/3"	3	EI 120-U/C
110	1.8 – 8.1	CFS-C 110/4"	4	EI 120-U/C
125	3.7 – 6.0	CFS-C 125/5"	4	EI 120-U/C
160	2.5 – 11.8	CFS-C 160/6"	4	EI 120-U/C
The results are also valid for PVC-U pipes according EN 1329-1 <sup>16</sup> and EN 1453-1 <sup>17</sup> as well as PVC-C pipes according EN 1566-1				
<b>2.2.8.2 PE pipes (C) according to EN ISO 15494, DIN 8074/8075</b>				
Pipe diameter ( $d_c$ ) [mm]	Pipe wall thickness $t_c$ [mm]	Collar size ( $A_3$ )	No. of hooks	Classification
50	2.9 – 4.6	CFS-C 50/1.5"	2	EI 120-U/C
63	1.8 – 5.8	CFS-C 63/2"	2	EI 120-U/C
75	1.9 – 6.8	CFS-C 75/2.5"	3	EI 120-U/C
90	2.2 - 8.2	CFS-C 90/3"	3	EI 120-U/C
110	2.7 – 10.0	CFS-C 110/4"	4	EI 120-U/C
125	3.1 – 7.1	CFS-C 125/5"	4	EI 120-U/C
160	4.0 – 9.1	CFS-C 160/6"	4	EI 120-U/C
<b>2.2.8.3 PE pipes (C) according to EN 1519<sup>18</sup></b>				
Pipe diameter ( $d_c$ ) [mm]	Pipe wall thickness $t_c$ [mm]	Collar size ( $A_3$ )	No. of hooks	Classification
50	3.0	CFS-C 50/1.5"	2	EI 120-U/C
63	3.0	CFS-C 63/2"	2	EI 120-U/C

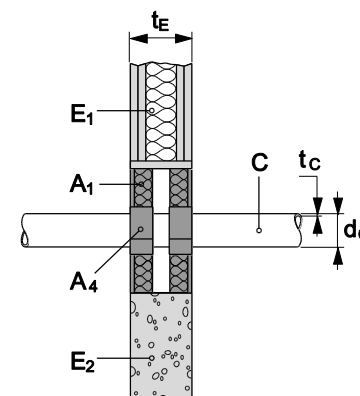
75	3.0	CFS-C 75/2.5"	3	EI 120-U/C
90	3.5	CFS-C 90/3"	3	EI 120-U/C
110	4.2	CFS-C 110/4"	4	EI 120-U/C
125	4.8	CFS-C 125/5"	4	EI 120-U/C
160	6.2	CFS-C 160/6"	4	EI 120-U/C

The results are also valid for PE pipes according to EN 12201-2 and EN 12666-1.

### 2.2.9 Plastic pipes with Hilti Firestop Wrap CFS-W

Construction details (for symbols and abbreviations see Annex 4):

Hilti Firestop Wrap CFS-W EL or SG ( $A_4$ ) is wrapped around the pipe on each side of the seal and positioned within the annular gap so that the outer edge of the wrap is flush with the surface of the wall as specified in Annex 1.2.



#### 2.2.9.1 PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493, DIN 8061/8062 – U/C

Pipe diameter ( $d_c$ ) [mm]	Pipe wall thickness $t_c$ [mm]	Wrap type ( $A_4$ )	Size (CFS-W SG) No. of layers (CFS-W EL)	Classification
50	2.2 – 3.6	CFS-W SG	50/1.5"	EI 90-U/C
63	2.2 – 3.6	CFS-W SG	63/2"	EI 90-U/C
75	2.2 – 3.6	CFS-W SG	75/2.5"	EI 90-U/C
$\leq 75$	2.2 – 3.6	CFS-W EL	1	EI 90-U/C
90	3.7 – 6.0	CFS-W SG	90/3"	EI 90-U/C
110	3.7 – 6.0	CFS-W SG	110/4"	EI 90-U/C

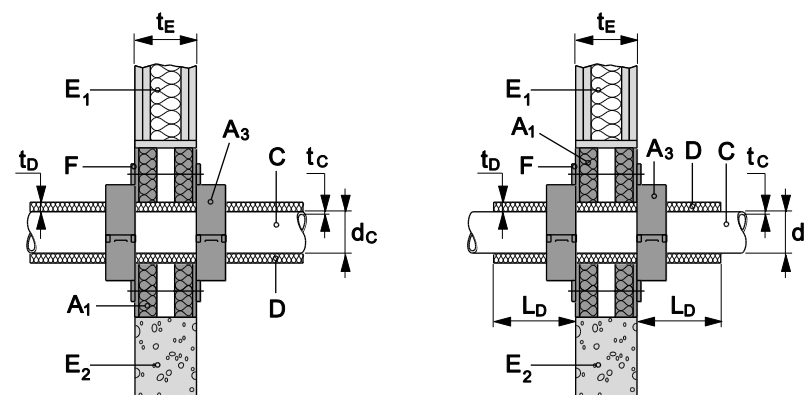
125	3.7 – 6.0	CFS-W SG	125/5”	EI 90-U/C
>75 ≤ 125	3.7 – 6.0	CFS-W EL	2	EI 90-U/C
The results are also valid for PVC-U pipes according EN 1329-116 and EN 1453-1 <sup>17</sup> and PVC-C pipes according EN 1566-1.				
<b>2.2.9.2 PE pipes (C) according to EN 1519<sup>18</sup> - U/C</b>				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Wrap type (A <sub>4</sub> )	Size (CFS-W SG) No. of layers (CFS-W EL)	Classification
50	3.0	CFS-W SG	50/1.5”	EI 90-U/C
63	3.0	CFS-W SG	63/2”	EI 90-U/C
75	3.0	CFS-W SG	75/2.5”	EI 90-U/C
≤ 75	3.0	CFS-W EL	1	EI 90-U/C
90	4.8	CFS-W SG	90/3”	EI 90-U/C
110	4.8	CFS-W SG	110/4”	EI 90-U/C
125	4.8	CFS-W SG	125/5”	EI 90-U/C
>75 ≤ 125	4.8	CFS-W EL	2	EI 90-U/C
The results are also valid for PE pipes according to EN 12201-2 and EN 12666-1.				
<b>2.2.9.3 PE pipes (C) according to EN ISO 15494, DIN 8074/8075 – U/C</b>				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Wrap type (A <sub>4</sub> )	Size (CFS-W SG) No. of layers (CFS-W EL)	Classification
50	1.9 – 6.8	CFS-W SG	50/1.5”	EI 90-U/C
63	1.9 – 6.8	CFS-W SG	63/2”	EI 90-U/C
75	1.9 – 6.8	CFS-W SG	75/2.5”	EI 90-U/C
≤ 75	1.9 – 6.8	CFS-W EL	1	EI 90-U/C
90	3.2 – 7.1	CFS-W SG	90/3”	EI 90-U/C
110	3.2 – 7.1	CFS-W SG	110/4”	EI 90-U/C
125	3.2 – 7.1	CFS-W SG	125/5”	EI 90-U/C
>75 ≤ 125	3.2 – 7.1	CFS-W EL	2	EI 90-U/C

<b>2.2.9.4 PP pipes (C) “Wavin AS” or “Phonex AS” – C/U</b> Manufacturer: Wavin Ltd. or KeKelit				
Pipe diameter ( $d_c$ ) [mm]	Pipe wall thickness $t_c$ [mm]	Wrap type ( $A_4$ )	No. of layers (CFS-W EL)	Classification
$\leq 78$	4.5	CFS-W EL	1	EI 120-C/U
<b>2.2.9.5 PP pipes (C) “Raupiano plus” – C/U</b> Manufacturer: Rehau				
Pipe diameter ( $d_c$ ) [mm]	Pipe wall thickness $t_c$ [mm]	Wrap type ( $A_4$ )	No. of layers (CFS-W EL)	Classification
$\leq 75$	1.9	CFS-W EL	1	EI 120-C/U
<b>2.2.9.6 PE-S2 pipes (C) “Geberit Silent db20”</b> Manufacturer: Geberit				
Pipe diameter ( $d_c$ ) [mm]	Pipe wall thickness $t_c$ [mm]	Wrap type ( $A_4$ )	No. of layers (CFS-W EL)	Classification
$\leq 75$	3.6	CFS-W EL	1	EI 120-C/U

### 2.2.10 Al-Composite pipes with AF/Armaflex insulation and Hilti Firestop Collar CFS-C P

Construction details (for symbols and abbreviations see Annex 4):

Hilti Firestop Collars CFS-C P ( $A_3$ ) are installed on both sides of the seal, fixed together by threaded rods, washers and nuts as specified in Annex 1.2.



<b>2.2.10.1 Pipes (C) with continued insulation (D) – sustained – U/C</b>					
<b>PE-Xb/Al/PE-HD “Geberit Mepla”</b>					
Manufacturer: Geberit					
Pipe		Insulation	Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]			
40	3.5	9	CFS-C P 50/1.5”	2	EI 60-U/C
50	4.0	9	CFS-C P 63/2”	2	EI 60-U/C
<b>PE-Xa/Al/PE-HD "Rautitan stabil"</b>					
Manufacturer: Rehau					
Pipe		Insulation thickness (t <sub>D</sub> ) [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]				
40	6.0	9	CFS-C P 50/1.5”	2	EI 60-U/C
<b>PE-X/Al/PE "KELOX KM 110"</b>					
Manufacturer: KeKelit Kunststoffwerk					
Pipe		Insulation thickness (t <sub>D</sub> ) [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]				
50	4.5	9	CFS-C P 50/1.5”	2	EI 60-U/C
63	6.0	9	CFS-C P 75/2.5”	3	EI 60-U/C



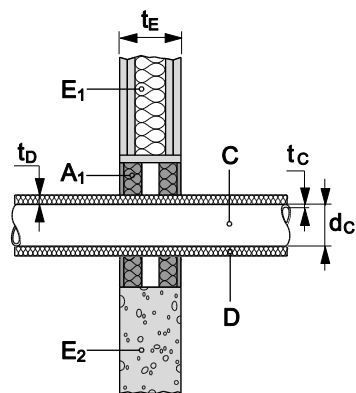


16	2.25	10 - 32		AP <sub>6</sub>	EI 120-U/C
26 - 63	3.0 - 4.5	10 - 32		AP <sub>6</sub>	EI 120-U/C
16	2.25	10 - 32		AP <sub>7</sub>	EI 90-U/C
32	3.0	10 - 32		AP <sub>7</sub>	EI 90-U/C
40 - 63	3.5 - 4.5	10 - 32		AP <sub>7</sub>	EI 120-U/C
32	3.0	32		AP <sub>7</sub>	EI 120-U/C
<b>2.2.11.2 Al-composite pipes (C) with local insulation (D) – sustained – U/C</b>					
<b>PE-Xb/Al/PE-HD pipes „Geberit Mepla“</b>					
Manufacturer: Geberit					
Pipe		Insulation		Additional protection	Classification
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]		
16	2.25	10 - 32	≥ 450	AP <sub>6</sub>	EI 120-U/C
26 - 63	3.0 - 4.5	10 - 32	≥ 450	AP <sub>6</sub>	EI 120-U/C
16	2.25	10 - 32	≥ 450	AP <sub>7</sub>	EI 90-U/C
32	3.0	10 - 32	≥ 450	AP <sub>7</sub>	EI 90-U/C
40 - 63	3.5 - 4.5	10 - 32	≥ 450	AP <sub>7</sub>	EI 120-U/C
32	3.0	32	≥ 450	AP <sub>7</sub>	EI 120-U/C

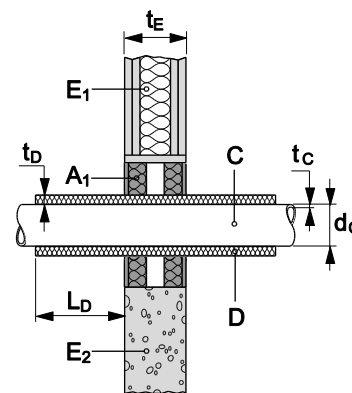
### 2.2.12 Al-composite pipes with mineral wool insulation according to Table 3

Construction details (for symbols and abbreviations see Annex 4):

Continued insulation, sustained (CS)



Local insulation, sustained (LS)



#### 2.2.12.1 Pipes (C) with continued insulation (D) – sustained – U/C

##### PE-Xb/Al/PE-HD pipes „Geberit Mepla“

Manufacturer: Geberit

Pipe diameter ( $d_C$ ) [mm]	Pipe wall thickness ( $t_C$ ) [mm]	Insulation thickness ( $t_D$ ) [mm]	Classification
16 - 32	2.0 – 3.0	$\geq 20$	EI 120-U/C

##### VPE/Al/VPE pipes „Kelox KM 110“

Manufacturer: KeKelit

Pipe diameter ( $d_C$ ) [mm]	Pipe wall thickness ( $t_C$ ) [mm]	Insulation thickness ( $t_D$ ) [mm]	Classification
16 – 32	2.0 – 3.0	$\geq 20$	EI 120-U/C

<b>PE-Xa/Al/PE-HD pipes „Rautitan stabil“</b>				
Manufacturer: Rehau				
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]		Classification
16.2 - 32	2.6 – 4.7	≥ 20		EI 120-U/C
<b>2.2.12.2 Pipes (C) with local insulation (D) – sustained – U/C</b>				
<b>PE-Xb/Al/PE-HD pipes „Geberit Mepla“</b>				
Manufacturer: Geberit				
Pipe		Insulation		Classification
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]	
16 - 32	2.0 – 3.0	20	≥ 250	EI 120-U/C
<b>VPE/Al/VPE pipes „Kelox KM 110“</b>				
Manufacturer: KeKelit				
Pipe		Insulation		Classification
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]	
16 - 32	2.0 – 3.0	20	≥ 250	EI 120-U/C
<b>PE-Xa/Al/PE-HD pipes „Rautitan stabil“</b>				
Manufacturer: Rehau				
Pipe		Insulation		Classification
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]	
16.2 - 32	2.6 – 4.7	20	≥ 250	EI 120-U/C

### 2.3 Flexible walls according to 1.2 a) and rigid walls according to 1.2 b), minimum thickness 135 mm

#### Penetration seal:

Two 50 mm Hilti Firestop Boards CFS-CT B 1S<sup>8</sup> (A<sub>1</sub>) or mineral wool boards according to Table 1 coated with Hilti Firestop Coating CFS-CT (A<sub>1</sub>), dry thickness of coating 0.7 mm on the outer side<sup>9</sup>, all cut edges of boards sealed with Hilti Firestop Acrylic Sealant CFS-S ACR, remaining gaps around cables / cable supports (trays, ladders etc.) and other services filled with Hilti Firestop Acrylic Sealant CFS-S ACR.

The boards have to be positioned flush to the surface of the building element on each side of the wall.

Maximum distance for 1st service support: 250 mm.

Maximum seal size: 1200 x 1200 mm (width x height).

Minimum distances in mm (for illustration see Annex 2.2):

$s_6 = 0$	(distance between metal pipes and seal edge)
$s_8 = 0$	(distance between metal pipes)
$s_9 = 15$	(distance between plastic pipes/pipe closure devices and seal edge)
$s_{11} = 0$	(distance between plastic pipes/pipe closure devices)
$s_{12} = 0$	(distance between metal pipes and plastic pipes/pipe closure devices)
$s_{13} = 96$	(distance between cables/cable supports and metal pipes)
$s_{14} = 69$	(distance between cables/cable supports and plastic pipes/pipe closure devices)

#### Penetrating services (single, multiple or mixed):

In addition to the services referred to in Annex 2.2 the following services with the classifications given below are covered:

#### 2.3.1 Metal pipes

##### 2.3.1.1 Metal pipes with mineral wool insulation according to Table 3

Construction details: see Annex 2.2.5.1

##### 2.3.1.1.1 Steel pipes with mineral wool insulation according to Table 3

#### Steel pipes (C) with continued insulation (D) – interrupted – C/U

Pipe diameter ( $d_C$ ) [mm]	Pipe wall thickness ( $t_C$ ) [mm]	Insulation thickness ( $t_D$ ) [mm]	Classification
32 -168.3	2.6/4.0 - 14.2 <sup>10</sup>	$\geq 30$	EI 120-C/U

<b>Steel pipes (C) with local insulation (D) – interrupted – C/U</b>				
Pipe		Insulation		Classification
diameter ( $d_C$ ) [mm]	wall thickness ( $t_C$ ) [mm]	thickness ( $t_D$ ) [mm]	length ( $L_D$ ) [mm]	
32	2.6 - 14.2 <sup>10</sup>	30	≥ 500	EI 120-C/U
32 -168.3	2.6/4.0 - 14.2 <sup>10</sup>	30	≥ 800	EI 120-C/U
168.3	4.0 - 14.2	30 – 40	≥ 1000	EI 120-C/U
The field of application given above for steel pipes is also valid for other metal pipes with lower heat conductivity than unalloyed steel and a melting point of minimum 1050°C, e.g. . low alloyed steel, cast iron, stainless steels, Ni alloys (NiCu, NiCr and NiMo alloys)				
<b>2.3.1.1.2 Copper pipes with mineral wool insulation according to Table 3</b>				
<b>Copper pipes (C) with continued insulation (D) – sustained</b>				
Pipe diameter ( $d_C$ ) [mm]	Pipe wall thickness ( $t_C$ ) [mm]	Insulation thickness ( $t_D$ ) [mm]		Classification
88.9	1.8 - 14.2	≥ 40		EI 120-C/U
<b>Copper pipes (C) with local insulation (D) – sustained</b>				
Pipe		Insulation		Classification
diameter ( $d_C$ ) [mm]	wall thickness ( $t_C$ ) [mm]	thickness ( $t_D$ ) [mm]	length ( $L_D$ ) [mm]	
88.9	1.8 - 14.2	40	≥ 800	EI 120-C/U
The field of application given above for copper pipes is also valid for other metal pipes with lower heat conductivity than copper and a melting point of minimum 1100°C, e.g. unalloyed steel, low alloyed steel, cast iron, stainless steels, Ni alloys (NiCu, NiCr and NiMo alloys) and Ni.				

<b>2.3.2 Plastic pipes with Hilti Firestop Collar CFS-C</b>				
Construction details: see Annex 2.2.7				
<b>2.3.2.1 PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493, DIN 8061/8062 – U/C</b>				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
90	4.5	CFS-C 90/3"	3	EI 120-U/C
The results are also valid for PVC-U pipes according EN 1329-1 <sup>16</sup> and EN 1453-1 <sup>17</sup> as well as PVC-C pipes according 1566-1				
<b>2.3.2.2 PE pipes (C) according to EN ISO 15494, DIN 8074/8075</b>				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
90	2.2 - 8.2	CFS-C 90/3"	3	EI 120-U/C

<b>2.4 Rigid walls according to 1.2 c), minimum thickness 150 mm</b>
<p><b>Penetration seal:</b></p> <p>Two 50 mm Hilti Firestop Boards CFS-CT B 1S<sup>8</sup> (A<sub>1</sub>) or mineral wool boards according to Table 1 coated with Hilti Firestop Coating CFS-CT (A<sub>1</sub>), dry thickness of coating 0.7 mm on the outer side<sup>9</sup>, all cut edges of boards sealed with Hilti Firestop Acrylic Sealant CFS-S ACR, remaining gaps around cables / cable supports (trays, ladders etc.) and other services filled with Hilti Firestop Acrylic Sealant CFS-S ACR.</p> <p>The boards have to be positioned flush to the surface of the building element on each side of the wall.</p> <p>Maximum distance for 1<sup>st</sup> service support: 275 mm.</p> <p>Maximum seal size: 1200 x 1200 mm (width x height).</p> <p>Minimum distances in mm (for illustration see Annex 2.2):</p> <p>s<sub>1</sub> = 0 (distance between cables/cable supports and seal edge)  s<sub>2</sub> = 0 (distance between cable supports)  s<sub>3</sub> = 45 (distance between cables and upper seal edge)  s<sub>4</sub> = 0 (distance between cable supports and bottom seal edge)  s<sub>5</sub> = 50 (distance between cables and cable support above)  s<sub>6</sub> = 30 (distance between metal pipes and seal edge)  s<sub>7</sub> = 3 (distance between metal pipes and upper seal edge)  s<sub>8</sub> = 0 (distance between metal pipes)</p>

$s_9 = 55$ (distance between plastic pipes/pipe closure devices and seal edge) $s_{10} = 17$ (distance between plastic pipes/pipe closure devices and upper seal edge) $s_{11} = 0$ (distance between plastic pipes/pipe closure devices) $s_{12} = 68$ (distance between metal pipes and plastic pipes/pipe closure devices) $s_{13} = 76$ (distance between cables/cable supports and metal pipes) $s_{14} = 45$ (distance between cables/cable supports and plastic pipes/pipe closure devices)	
<b>Penetrating services (single, multiple or mixed):</b>	
In addition to the services referred to in Annex 2.2 and Annex 2.3 the following services with the classifications given below are covered:	
<b>2.4.1 Cables</b>	
Construction details: see drawings in Annex 2.2.2;	Classification
Additional protection according to 1.2.	AP <sub>1</sub>
All sheathed cable types currently and commonly used in building practice in Europe (e.g. power, control, signal, telecommunication, data, optical fibre cables, with or without cable supports, with a diameter of : maximum Ø 80 mm	EI 60
Non-sheathed cables (wires) currently and commonly used in building practice in Europe, with or without cable supports, with a diameter of : maximum Ø 17 mm	EI 90
Tied cable bundle, maximum diameter of single cable 21 mm, with or without cable supports. Maximum Ø 100 mm	EI 60
<b>2.4.2 Small conduits and tubes</b>	
Construction details: see drawings in Annex 2.2.2;	Classification
additional protection according to 1.2.	AP <sub>1</sub>
Ø ≤ 16 mm, wall thickness ≥ 1 mm, arranged linear, with or without cables, with or without cable supports	
Plastic conduits and tubes	EI 120-U/C
Steel conduits and tubes	EI 120-C/U



<b>2.4.3 Metal pipes with mineral wool insulation according to Table 3</b>				
Construction details: see Annex 2.2.5.1				
<b>2.4.3.1 Steel pipes with mineral wool insulation according to Table 3</b>				
<b>Steel pipes (C) with continued insulation (D) – interrupted – C/U</b>				
Pipe diameter ( $d_C$ ) [mm]	Pipe wall thickness ( $t_C$ ) [mm]	Insulation thickness ( $t_D$ ) [mm]		Classification
32	4.0 - 14.2 <sup>10</sup>	$\geq 20$		EI 120-C/U
32 - 114.3	3.6 - 14.2 <sup>10</sup>	$\geq 30$		EI 120-C/U
<b>Steel pipes (C) with local insulation (D) – interrupted – C/U</b>				
Pipe		Insulation		Classification
diameter ( $d_C$ ) [mm]	wall thickness ( $t_C$ ) [mm]	thickness ( $t_D$ ) [mm]	length ( $L_D$ ) [mm]	
32	4.0 - 14.2 <sup>10</sup>	20	$\geq 500$	EI 120-C/U
114.3	3.6 - 14.2	30	$\geq 500$	EI 120-C/U
The field of application given above for steel pipes is also valid for other metal pipes with lower heat conductivity than unalloyed steel and a melting point of minimum 1050°C, e.g. low alloyed steel, cast iron, stainless steels, Ni alloys (NiCu, NiCr and NiMo alloys)				
<b>2.4.3.2 Copper pipes with mineral wool insulation according to Table 3</b>				
<b>Copper pipes (C) with continued insulation (D) – sustained – C/U</b>				
Pipe diameter ( $d_C$ ) [mm]	Pipe wall thickness ( $t_C$ ) [mm]	Insulation thickness ( $t_D$ ) [mm]		Classification
42	1.5 - 14.2 <sup>10</sup>	$\geq 20$		EI 120-C/U
<b>Copper pipes (C) with local insulation (D) – sustained – C/U</b>				
Pipe		Insulation		Classification
diameter ( $d_C$ )	wall thickness ( $t_C$ )	thickness ( $t_D$ )	length ( $L_D$ )	

[mm]	[mm]	[mm]	[mm]	
42	1.5 - 14.2 <sup>10</sup>	40	≥ 500	EI 120-C/U

The field of application given above for copper pipes is also valid for other metal pipes with lower heat conductivity than copper and a melting point of minimum 1100°C, e.g. unalloyed steel, low alloyed steel, cast iron, stainless steels, Ni alloys (NiCu, NiCr and NiMo alloys) and Ni.

#### 2.4.4 Plastic pipes with Hilti Firestop Collar CFS-C

Construction details: see Annex 2.2.7

##### PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493, DIN 8061/8062 – U/C

Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
32	1.9	CFS-C 50/1.5"	2	EI 120-U/C
110	2.2 – 8.2	CFS-C 110/4"	4	EI 120-U/C

The results are also valid for PVC-U pipes according EN 1329-1<sup>16</sup> and EN 1453-1<sup>17</sup> as well as PVC-pipes according EN 1566-1

#### 2.5 Rigid walls according to 1.2 d), minimum thickness 150 mm

##### Penetration seal:

Two 50 mm Hilti Firestop Boards CFS-CT B 1S<sup>8</sup> (A<sub>1</sub>) or mineral wool boards according to Table 1 coated with Hilti Firestop Coating CFS-CT (A<sub>1</sub>), dry thickness of coating 0.7 mm on the outer side<sup>9</sup>, all cut edges of boards sealed with Hilti Firestop Acrylic Sealant CFS-S ACR, remaining gaps around cables / cable supports (trays, ladders etc.) and other services filled with Hilti Firestop Acrylic Sealant CFS-S ACR.

The boards have to be positioned flush to the surface of the building element on each side of the wall.

Maximum distance for 1<sup>st</sup> service support: 250 mm.

Maximum seal size: 1200 x 1200 mm (width x height).

Minimum distances in mm metal pipe penetration seal:

s<sub>6</sub>, s<sub>9</sub> = 0 (distance between pipes and lateral seal edge)

s<sub>7</sub>, s<sub>10</sub> = 45 (distance between pipes and upper seal edge)

s<sub>8</sub>, s<sub>11</sub>, s<sub>12</sub> = 30 (distance between pipes)

Minimum distances in mm cable penetration seal:

s<sub>1</sub> = 10 (distance between cables/cable supports and seal edge)

$s_2 =$	70	(distance between cable supports)
$s_3 =$	48	(distance between cables and upper seal edge)
$s_4 =$	0	(distance between cable supports and bottom seal edge)
$s_5 =$	80	(distance between cables and cable support above)
For illustration of distances see Annex 2.2		
<b>Penetrating services (single or multiple):</b>		
In addition to the services referred to in Annex 2.2, Annex 2.3 and Annex 2.4 the following services with the classifications given below are covered:		
<b>2.5.1 Cables</b>		
Construction details: see Annex 2.2.2		
	Classification	
Additional protection according to 1. 2:	$AP_3$	$AP_4$
All sheathed cable types currently and commonly used in building practice in Europe (e.g. power, control, signal, telecommunication, data, optical fibre cables, with or without cable supports, with a diameter of:		
Maximum $\varnothing$ 21 mm	EI 120	EI 120
$21 \leq \varnothing \leq 50$ mm	EI 60	EI 90
$50 \leq \varnothing \leq 80$ mm	EI 60	EI 90
Non-sheathed cables (wires) currently and commonly used in building practice in Europe, with or without cable supports, with a diameter of:		
Maximum $\varnothing$ 17 mm	EI 45	-
Maximum $\varnothing$ 24 mm	EI 45	-
Tied cable bundle, maximum diameter of single cable 21 mm, with or without cable supports		
Maximum $\varnothing$ 100 mm	EI 90	EI 120

<b>2.5.2 Small conduits and tubes</b>		
Construction details: see Annex 2.2.2		
	Classification	
$\varnothing \leq 16$ mm, wall thickness $\geq 1$ mm, arranged linear, with or without cables, with or without cable supports		
Additional protection according to 1.2:	$AP_3$	$AP_4$
Plastic conduits and tubes	EI 120-U/C	EI 120-U/C
Steel conduits and tubes	EI 120-C/U	EI 120-C/U

### 2.5.3 Metal pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B

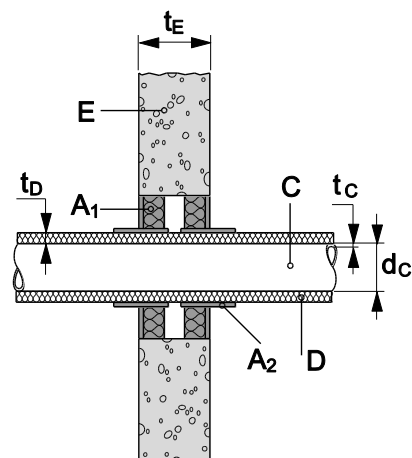
Construction details (for symbols and abbreviations see Annex 4):

For specification of Armaflex AF see Table 4.

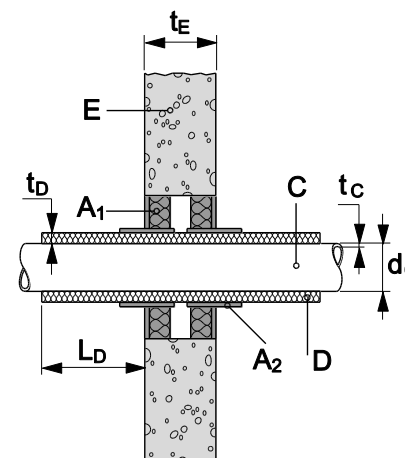
Two layers of Firestop Bandage CFS-B ( $A_2$ ) wrapped around the pipe insulation, on each side of the seal. The bandage is positioned with half of its width (62.5 mm) within the seal (central marking line at the surface of the seal) and outside the seal fixed with wire.

No additional protection.

Continued insulation, sustained (CS)



Local insulation, sustained (LS)



#### 2.5.3.1 Steel pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B

Steel pipes (C) with continued insulation (D) – sustained – C/U

Pipe diameter ( $d_C$ ) [mm]	Pipe wall thickness ( $t_C$ ) [mm]	Insulation thickness ( $t_D$ ) [mm]	Classification
60.3	3.6 - 14.2	21.5 - 39	EI 90-C/U
60.3 - 114.3	3.6 - 14.2	21.5 - 39	EI 60-C/U
60.3	3.6 - 14.2	39	EI 120-C/U
114.3	3.6 - 14.2	43	EI 90-C/U

<b>Steel pipes (C) with local insulation (D) – sustained – C/U</b>				
Pipe		Insulation		Classification
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]	
60.3	3.6 - 14.2	21.5 - 39	≥ 500	EI 90-C/U
60.3 – 114.3	3.6 - 14.2	21.5 - 39	≥ 500	EI 60-C/U
60.3	3.6 - 14.2	39	≥ 500	EI 120-C/U
114.3	3.6 - 14.2	43	≥ 500	EI 90-C/U
The field of application given above for steel pipes is also valid for other metal pipes with lower heat conductivity than unalloyed steel and a melting point of minimum 1050°C, e.g. low alloyed steel, cast iron, stainless steels, Ni alloys (NiCu, NiCr and NiMo alloys)				
<b>2.5.3.2 Metal pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B</b>				
<b>Stainless steel pipes (C) with continued insulation (D) – sustained – C/U</b>				
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]		Classification
60.3	2.0 - 14.2	21.5 - 39		EI 90-C/U
60.3	2.0 - 14.2	39		EI 120-C/U
<b>Stainless steel pipes (C) with local insulation (D) – sustained – C/U</b>				
Pipe		Insulation		Classification
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]	
60.3	2.0 - 14.2	21.5 - 39	≥ 500	EI 90-C/U
60.3	2.0 - 14.2	39	≥ 500	EI 120-C/U

<b>2.5.3.3 Metal pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B</b>				
<b>Copper pipes (C) with continued insulation (D) – sustained – C/U</b>				
Pipe diameter ( $d_C$ ) [mm]	Pipe wall thickness ( $t_C$ ) [mm]	Insulation thickness ( $t_D$ ) [mm]		Classification
28	1.0 - 14.2 <sup>10</sup>	19 - 35		EI 60-C/U
28	1.0 - 14.2 <sup>10</sup>	35		EI 120-C/U
<b>Copper pipes (C) with local insulation (D) – sustained – C/U</b>				
Insulation		Pipe		Classification
Pipe		Insulation		Classification
diameter ( $d_C$ ) [mm]	wall thickness ( $t_C$ ) [mm]	thickness ( $t_D$ ) [mm]	length ( $L_D$ ) [mm]	
28	1.0 - 14.2 <sup>10</sup>	19 - 35	≥ 500	EI 60-C/U
28	1.0 - 14.2 <sup>10</sup>	35	≥ 500	EI 120-C/U
The field of application given above for copper pipes is also valid for other metal pipes with lower heat conductivity than copper and a melting point of minimum 1100°C, e.g. unalloyed steel, low alloyed steel, cast iron, stainless steels, Ni alloys (NiCu, NiCr and NiMo alloys) and Ni.				

## 2.6 Rigid floors according to 1.2 e), minimum thickness 150 mm

### Penetration seal:

Two 50 mm Hilti Firestop Boards CFS-CT B 1S<sup>8</sup> (A<sub>1</sub>) or mineral wool boards according to Table 1 coated with Hilti Firestop Coating CFS-CT (A<sub>1</sub>), dry thickness of coating 0.7 mm on the outer side<sup>9</sup>, all cut edges of boards sealed with Hilti Firestop Acrylic Sealant CFS-S ACR, remaining gaps around cables / cable supports (trays, ladders etc.) and other services filled with Hilti Firestop Acrylic Sealant CFS-S ACR.

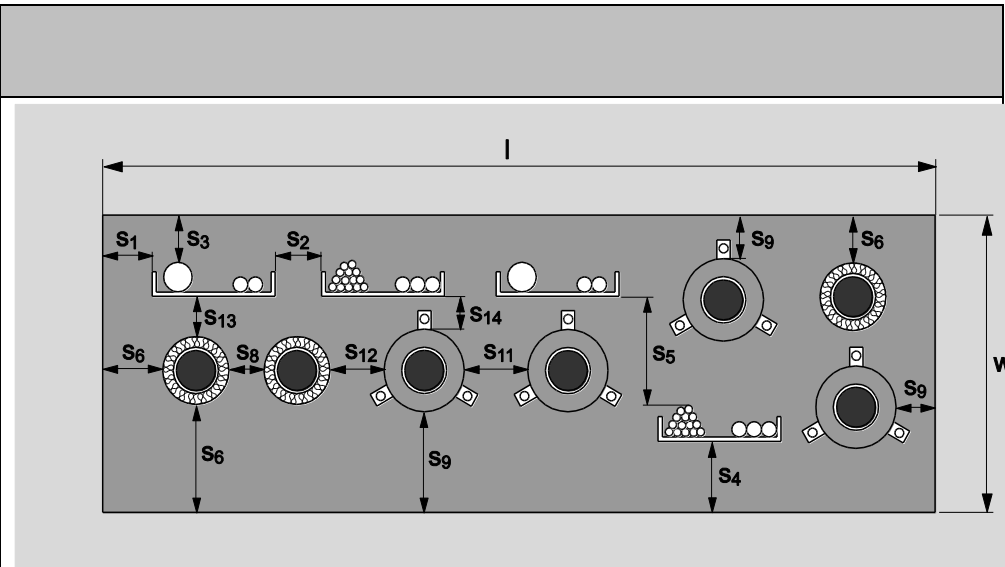
The boards have to be positioned flush to the surface of the building element on each side of the floor.

Maximum distance for 1<sup>st</sup> service support: 100 mm.

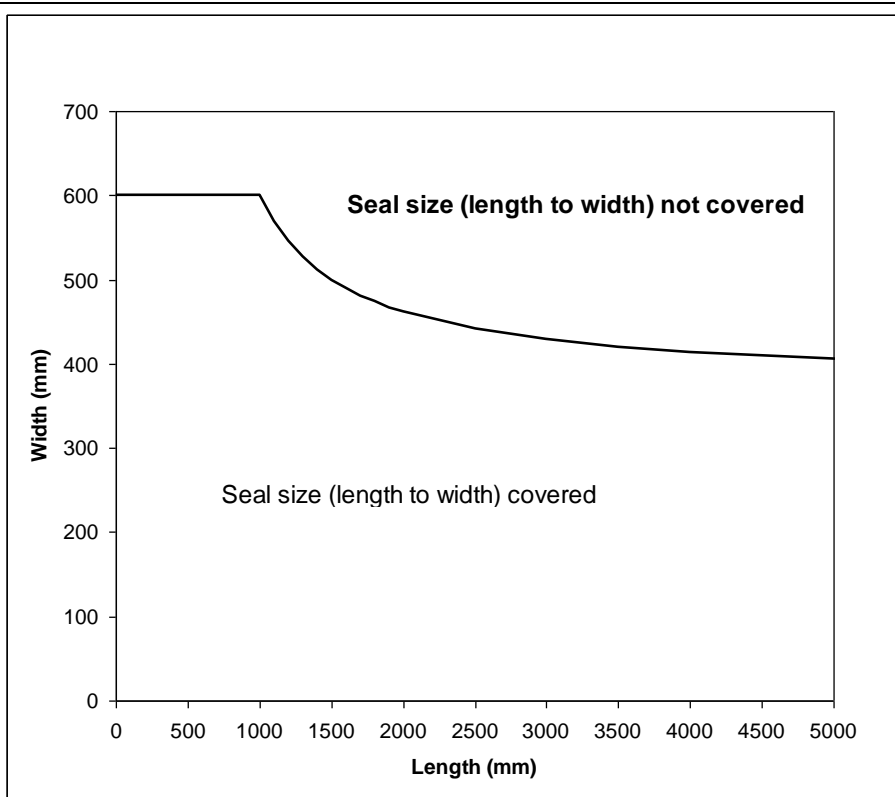
Maximum seal size: see Figure below.

Minimum distances in mm:

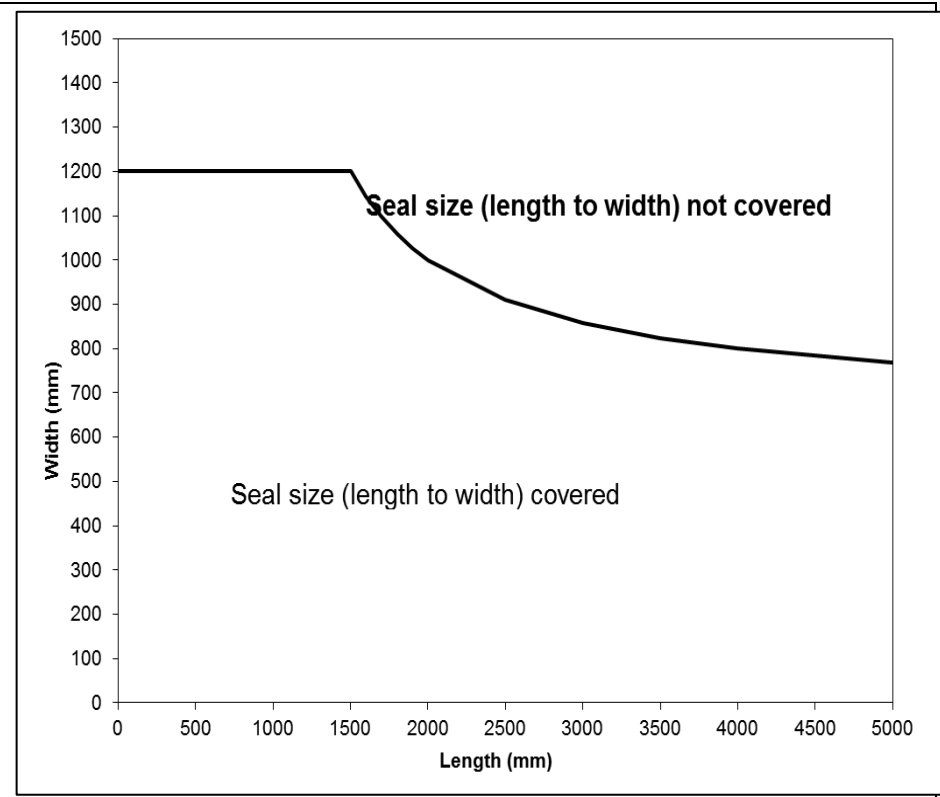
- $s_1 = 0$  (distance between cables/cable supports and seal edge)
- $s_2 = 0$  (distance between cable supports)
- $s_3 = 0$  (distance between cables and upper seal edge)
- $s_4 = 0$  (distance between cable supports and bottom seal edge)
- $s_5 = 50$  (distance between cables and cable support above)
- $s_6 = 10$  (distance between metal pipes and seal edge)
- $s_8 = 20$  (distance between metal pipes)
- $s_9 = 0$  (distance between plastic pipes/pipe closure devices and seal edge)
- $s_{11} = 0$  (distance between plastic pipes/pipe closure devices)
- $s_{12} = 30$  (distance between metal pipes and plastic pipes/pipe closure devices)
- $s_{13} = 30$  (distance between cables/cable supports and metal pipes)
- $s_{14} = 32$  (distance between cables/cable supports and plastic pipes/pipe closure devices)



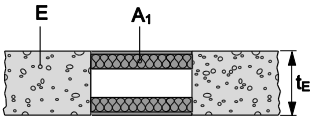
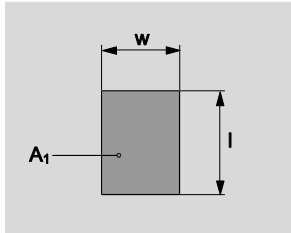
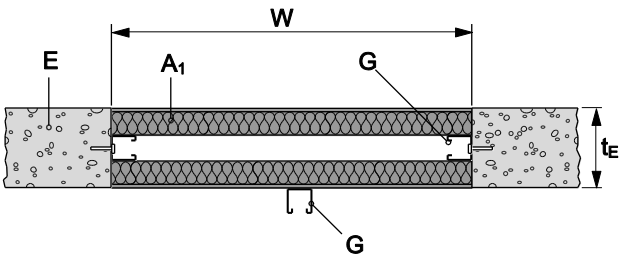
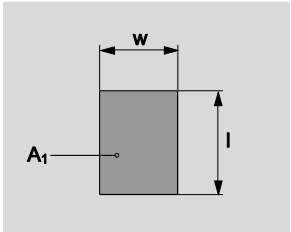




Seal sizes covered in all floor applications (length x width)



Seal sizes covered with additional supporting construction in all floor applications (length x width)

Penetrating services: (single, multiple or mixed)	
<b>2.6.1 Blank seal (no services) *</b>	
<p>* If services are added later on in a blank seal only the services listed in the tables below may be added that fulfil the required classification</p> <p>Construction details (for symbols and abbreviations see Annex 4):</p>	Classification
<p>Maximum size 600 x 1000 mm (width x length)</p>  	EI 180
<p>Maximum size 1200 x 1500 mm (width x length)</p>   <p>With additional supporting construction: Two steel Hilti MQ-41/3 profiles between the two board layers, placed in longitudinal direction in the floor opening (fixed every 450mm with anchor bolts diameter 6mm, length 60mm) and a steel Hilti MQ-41/3 profile below the lower board layer placed in longitudinal direction of the seal (fixed on the floor at both ends with anchor bolts diameter 6mm, length 60mm).</p>	EI 90

## 2.6.2 Cables

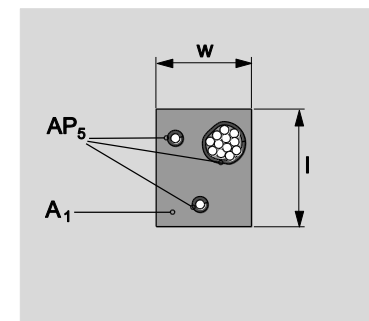
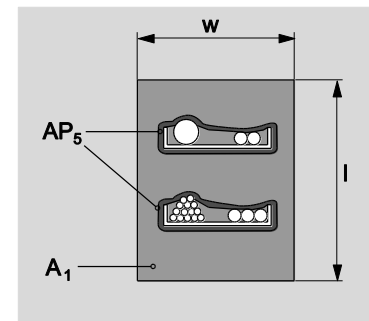
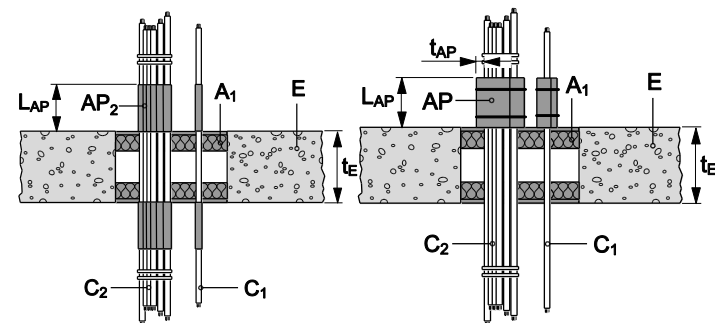
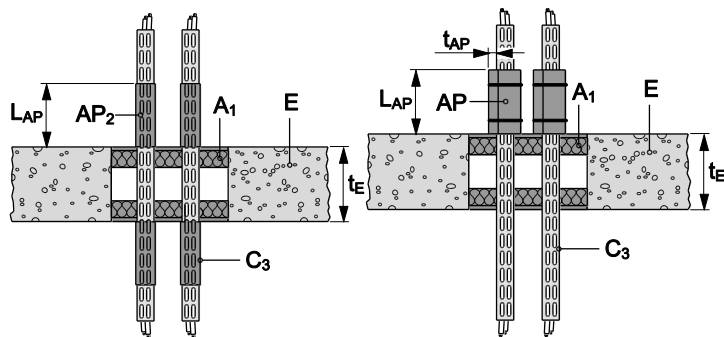
(single, multiple or mixed)

Construction details (for symbols and abbreviations see Annex 4):

Additional protection  $AP_2$  or  $AP_5$  according to 1.2 may be used.  $AP_5$  is illustrated below.

$AP_2$ : cables/small conduits coated with Hilti Firestop Coating CFS-CT on both sides of seal over a length of the cables/small conduits of 200 mm from the surface of the seal, thickness 1 mm.

$AP_5$ : Mineral wool mat according to Table 2, wrapped around cables /cable support (trays, ladders) on upper side of seal, Al-faced side outside, fixed with wire, width (length along the cables/small conduits) 200 mm, thickness 30 mm.



	Classification		
	with cable support (C <sub>3</sub> )	without cable support (C <sub>1</sub> , C <sub>2</sub> )	with or without cable support
Additional protection:	AP <sub>2</sub>		AP <sub>5</sub>
All sheathed cable types currently and commonly used in building practice in Europe (e.g. power, control, signal, telecommunication, data, optical fibre cables, with a diameter of:			
Maximum Ø 21 mm	EI 90	EI 120	EI 120
21 ≤ Ø ≤ 50 mm	EI 60	EI 60	EI 120
50 ≤ Ø ≤ 80 mm	EI 60	EI 60	EI 120
Non-sheathed cables (wires) currently and commonly used in building practice in Europe, with a diameter of:			
Maximum Ø 24 mm	EI 60	EI 60	-
Tied cable bundle, maximum diameter of single cable 21 mm			
Maximum Ø 100 mm	EI 90	EI 120	EI 120

### 2.6.3 Small conduits and tubes

(single, multiple or mixed)

Construction details: see Annex 2.6.2

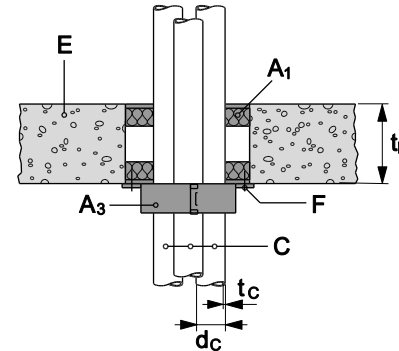
	Classification		
	with cable support (C <sub>3</sub> )	without cable support (C <sub>1</sub> , C <sub>2</sub> )	with or without cable support
Additional protection:	AP <sub>2</sub>		AP <sub>5</sub>
Ø ≤ 16 mm, wall thickness ≥ 1 mm, arranged linear, with or without cables			
Plastic conduits and tubes	EI 90-U/C	EI 120-U/C	EI 90-U/C
Steel conduits and tubes	EI 90-C/U	EI 120-C/U	EI 90-C/U

**2.6.3.1 3 plastic conduits in 1 Hilti Firestop Collar CFS-C P – U/C**

With and without cables

Construction details (for symbols and abbreviations see Annex 4):

Hilti Firestop Collar CFS-C P (A<sub>3</sub>) is installed on the bottom side of the seal, fixed by threaded rods, washers and nuts as specified in Annex 1.2.



Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Pipe material / standard	Collar size (A <sub>3</sub> )	No. of hooks	Classification
16	1.0	PVC,	CFS-C P 63/2"	3	EI 90-U/C
25	1.5	PVC			
35	2	Polyolefin			

## 2.6.4 Metal pipes

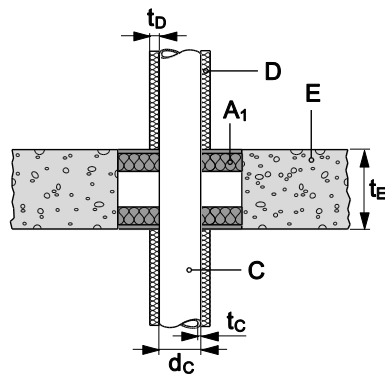
### 2.6.4.1 Metal pipes with mineral wool insulation according to Table 3

Construction details (for symbols and abbreviations see Annex 4):

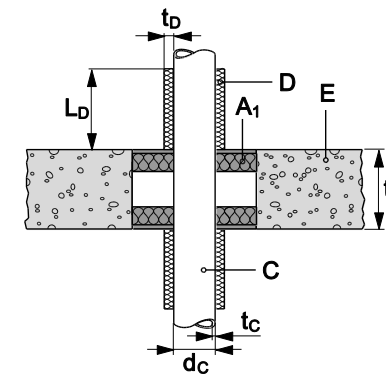
Additional protection AP<sub>8</sub> according to 1.2 may be used.

AP<sub>8</sub>: Mineral wool mat according to Table 2, wrapped on both sides of the seal around the pipe insulation, fixed with wire, length along the pipe 250 mm, thickness 40 mm.

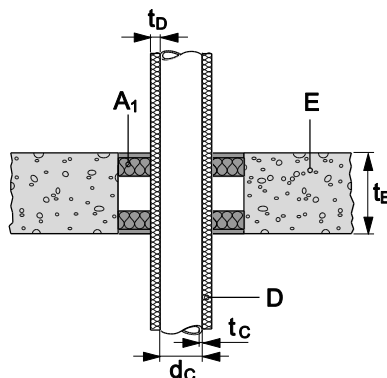
Continued insulation, interrupted (CI)



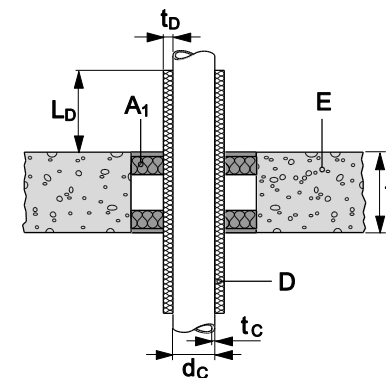
Local insulation, interrupted (LI)

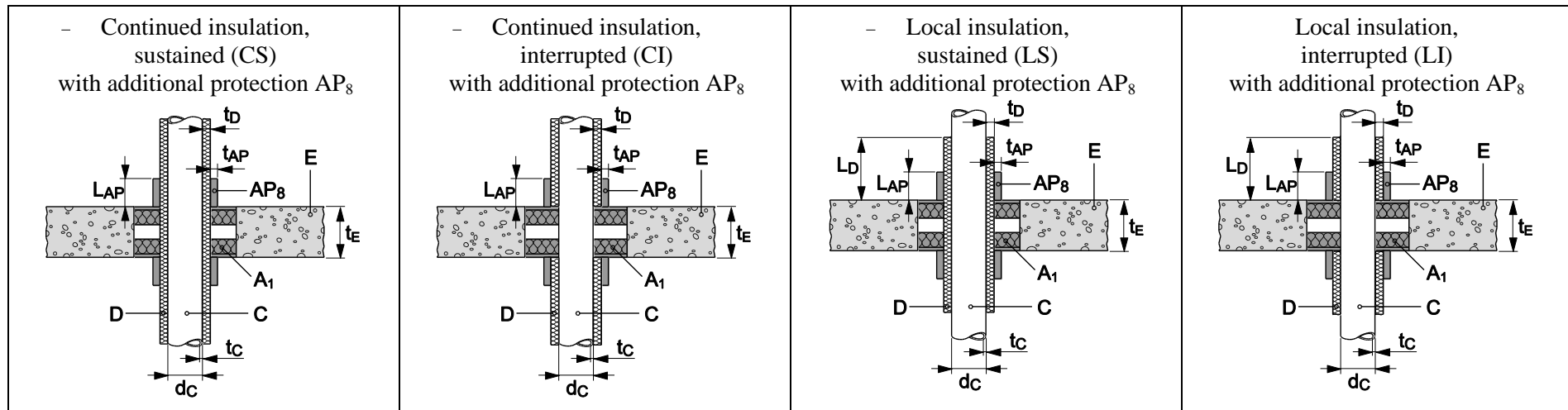


Continued insulation, sustained (CS)



Local insulation, sustained (LS)





**2.6.4.1.1 Steel pipes with mineral wool insulation according to Table 3**

**Steel pipes (C) with continued insulation (D) – sustained – C/U**

Pipe diameter ( $d_C$ ) [mm]	Pipe wall thickness ( $t_C$ ) [mm]	Insulation thickness ( $t_D$ ) [mm]	Classification
48.3	1.6 - 14.2 <sup>10</sup>	$\geq 20$	EI 180-C/U
114.3	3.6	$\geq 40$	EI 120-C/U

**Steel pipes (C) with continued insulation (D) – sustained – U/C**

Pipe diameter ( $d_C$ ) [mm]	Pipe wall thickness ( $t_C$ ) [mm]	Insulation thickness ( $t_D$ ) [mm]	Classification	
Additional protection according 1.2			-	AP <sub>8</sub>
114.3	2.0 – 14.2	$\geq 30$	EI 120-U/C	-
114.3 – 159	2.0/2.6 - 14.2 <sup>11</sup>	$\geq 40$	EI 120-U/C	-
159 – 323.9	2.6/4.0 - 14.2 <sup>12</sup>	$\geq 40$	EI 90-U/C	EI 120-U/C

<b>Steel pipes (C) with continued insulation (D) – interrupted – C/U</b>				
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]		Classification
26.9	1.4 – 14.2 <sup>10</sup>	≥ 40		EI 180-C/U
32	4.0 - 14.2 <sup>10</sup>	≥ 20		EI 120-C/U
48.3	1.6 – 14.2 <sup>10</sup>	≥ 20		EI 180-C/U
34 - 168.3	2.6 - 14.2 <sup>10</sup>	≥ 30		EI 120-C/U
<b>Steel pipes (C) with continued insulation (D) – interrupted – U/C</b>				
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]		Classification
Additional protection according 1.2			-	AP <sub>8</sub>
114.3	2.0 – 14.2	≥ 30		EI 120-U/C
114.3 – 159	2.0/2.6 - 14.2 <sup>11</sup>	≥ 40		EI 120-U/C
159 – 323.9	2.6/4.0 - 14.2 <sup>12</sup>	≥ 40		EI 90-U/C
<b>Steel pipes (C) with local insulation (D) – sustained – C/U</b>				
Pipe		Insulation		Classification
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]	
48.3	1.6 - 14.2 <sup>10</sup>	20	≥ 450	EI 180-C/U
114.3	3.6	40	≥ 500	EI 120-C/U
<b>Steel pipes (C) with local insulation (D) – sustained – U/C</b>				
Pipe		Insulation		Classification
diameter (d <sub>C</sub> )	wall thickness (t <sub>C</sub> )	thickness (t <sub>D</sub> )	length (L <sub>D</sub> )	



[mm]	[mm]	[mm]	[mm]		
Additional protection according 1.2				-	AP <sub>8</sub>
114.3	2.0 – 14.2	30 – 40	≥ 500	EI 120-U/C	-
114.3 – 159	2.0/2.6 - 14.2 <sup>11</sup>	40	≥ 500	EI 90-U/C	-
114.3 – 159	2.0/2.6 - 14.2 <sup>11</sup>	40	≥ 1000	EI 120-U/C	-
159 – 323.9	2.6/4.0 - 14.2 <sup>12</sup>	40	≥ 1000	EI 60-U/C	EI 90-U/C
<b>Steel pipes (C) with local insulation (D) – interrupted – C/U</b>					
Pipe		Insulation		Classification	
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]		
26.9	1.4 – 14.2 <sup>10</sup>	40	≥ 500	EI 180-C/U	
32	4.0 - 14.2 <sup>10</sup>	20	≥ 500	EI 120-C/U	
48.3	1.6 – 14.2 <sup>10</sup>	20	≥ 500	EI 180-C/U	
32 - 114.3	2.6 - 14.2 <sup>10</sup>	30	≥ 500	EI 120-C/U	
32 - 168.3	2.6 - 14.2 <sup>10</sup>	30	≥ 800	EI 120-C/U	
168.3	4.0 - 14.2	30 - 40	≥ 1000	EI 120-C/U	
<b>Steel pipes (C) with local insulation (D) – interrupted – U/C</b>					
Pipe		Insulation		Classification	
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]		
Additional protection according 1.2				-	AP <sub>8</sub>
114.3	2.0 – 14.2	30 – 40	≥ 500	EI 120-U/C	-
114.3 – 159	2.0/2.6 - 14.2 <sup>11</sup>	40	≥ 500	EI 90-U/C	-

114.3 – 159	2.0/2.6 - 14.2 <sup>11</sup>	40	$\geq 1000$	EI 120-U/C	-
159 – 323.9	2.6/4.0 - 14.2 <sup>12</sup>	40	$\geq 1000$	EI 60-U/C	EI 90-U/C
The field of application given above for steel pipes is also valid for other metal pipes with lower heat conductivity than unalloyed steel and a melting point of minimum 1050°C, e.g. low alloyed steel, cast iron, stainless steels, Ni alloys (NiCu, NiCr and NiMo alloys)					
<b>2.6.4.1.2 Metal pipes with mineral wool insulation according to Table 3</b>					
<b>Copper pipes (C) with continued insulation (D) – sustained – C/U</b>					
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]	Classification		
28 – 42	1.0/1.5 - 14.2 <sup>10,13</sup>	$\geq 20$	EI 120-C/U		
88.9	1.8 - 14.2	$\geq 40$	EI 120-C/U		
<b>Copper pipes (C) with continued insulation (D) – sustained – U/C</b>					
Pipe		Insulation	Classification		
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]			
10 - 40	1.0/1.5 - 14.2 <sup>10,14</sup>	$\geq 20$	EI 120-U/C		
40	1.5 – 14.2 <sup>10</sup>	$\geq 40$	EI 120-U/C		
40 – 88.9	1.5/2.0 – 14.2 <sup>10,15</sup>	$\geq 40$	EI 90-U/C		
<b>Copper pipes (C) with continued insulation (D) – interrupted – C/U</b>					
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]	Classification		
28	1.0 – 14.2 <sup>10</sup>	$\geq 20$	EI 120-C/U		
28 – 42	1.0/1.5 - 14.2 <sup>10,13</sup>	$\geq 40$	EI 120-C/U		
42	1.5 - 14.2 <sup>10</sup>	$\geq 20$	EI 120-C/U		

<b>Copper pipes (C) with continued insulation (D) – interrupted – U/C</b>					
Pipe		Insulation		Classification	
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]			
10 - 40	1.0/1.5 - 14.2 <sup>10,14</sup>	≥ 20		EI 120-U/C	
40 – 88.9	1.5/2.0 – 14.2 <sup>10,15</sup>	≥ 40		EI 120-U/C	
<b>Copper pipes (C) with local insulation (D) – sustained – C/U</b>					
Pipe		Insulation		Classification	
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]		
28 – 42	1.0/1.5 - 14.2 <sup>10,13</sup>	20	≥ 450	EI 120-C/U	
42	1.5 - 14.2 <sup>10</sup>	20 – 40	≥ 800	EI 120-C/U	
88.9	1.8 - 14.2	40	≥ 800	EI 120-C/U	
<b>Copper pipes (C) with local insulation (D) – sustained – U/C</b>					
Pipe		Insulation		Classification	
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]		
Additional protection according 1.2				-	AP <sub>8</sub>
10 - 40	1.0/1.5 - 14.2 <sup>10,14</sup>	20	≥ 500	EI 120-U/C	-
40	1.5 – 14.2 <sup>10</sup>	40	≥ 1000	EI 120-U/C	-
40 – 88.9	1.5/2.0 – 14.2 <sup>10,15</sup>	40	≥ 1000	EI 60-U/C	EI 90-U/C
<b>Copper pipes (C) with local insulation (D) – interrupted – C/U</b>					
Pipe		Insulation		Classification	
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]		

[mm]	[mm]	[mm]	[mm]	
28	1.0 – 14.2 <sup>10</sup>	20	≥ 500	EI 120-C/U
42	1.5 - 14.2 <sup>10</sup>	20	≥ 500	EI 120-C/U
42	1.5 - 14.2 <sup>10</sup>	40	≥ 800	EI 120-C/U
<b>Copper pipes (C) with local insulation (D) – interrupted – U/C</b>				
Pipe		Insulation		Classification
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]	
10 - 40	1.0/1.5 - 14.2 <sup>10,14</sup>	20	≥ 500	EI 120-U/C
40	1.5 – 14.2 <sup>10</sup>	40	≥ 1000	EI 120-U/C
40 – 88.9	1.5/2.0 – 14.2 <sup>10,15</sup>	40	≥ 1000	EI 90-U/C
The field of application given above for copper pipes is also valid for other metal pipes with lower heat conductivity than copper and a melting point of minimum 1100°C, e.g. unalloyed steel, low alloyed steel, cast iron, stainless steels, Ni alloys (NiCu, NiCr and NiMo alloys) and Ni.				

#### 2.6.4.2 Metal pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B,

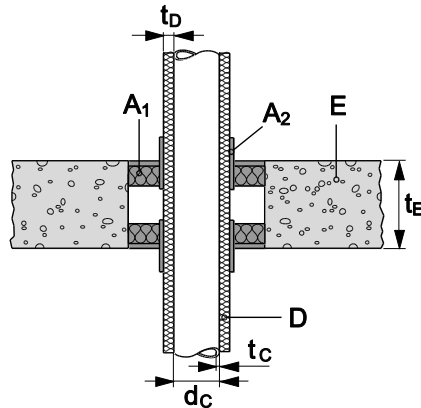
Construction details (for symbols and abbreviations see Annex 4):

For specification of Armaflex AF see Table 4.

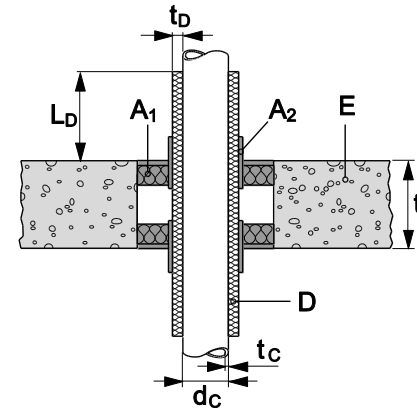
Two layers of Firestop Bandage CFS-B (A<sub>2</sub>) wrapped around the pipe insulation, on each side of the seal. The bandage is positioned with half of its width (62.5 mm) within the seal (central marking line at the surface of the seal) and outside the seal fixed with wire.

No additional protection.

Continued insulation, sustained (CS)



Local insulation, sustained (LS)



#### 2.6.4.2.1 Steel pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B

##### Steel pipes (C) with continued insulation (D) – sustained – C/U

Pipe diameter ( $d_C$ ) [mm]	Pipe wall thickness ( $t_C$ ) [mm]	Insulation thickness ( $t_D$ ) [mm]	Classification
60.3	3.6 - 14.2 <sup>10</sup>	21.5 - 39	EI 90-C/U
60.3 - 114.3	3.6 - 14.2 <sup>10</sup>	21.5 - 39	EI 90-C/U

##### Steel pipes (C) with local insulation (D) – sustained – C/U

Pipe		Insulation		Classification
diameter ( $d_C$ ) [mm]	wall thickness ( $t_C$ ) [mm]	thickness ( $t_D$ ) [mm]	length ( $L_D$ ) [mm]	
60.3	3.6 - 14.2 <sup>10</sup>	21.5 - 39	≥ 500	EI 90-C/U
60.3 - 114.3	3.6 - 14.2 <sup>10</sup>	21.5 - 39	≥ 500	EI 90-C/U

The field of application given above for steel pipes is also valid for other metal pipes with lower heat conductivity than unalloyed steel and a melting point of minimum 1050°C, e.g. low alloyed steel, cast iron, stainless steels, Ni alloys (NiCu, NiCr and NiMo alloys)

<b>2.6.4.2.2 Stainless steel pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B</b>				
<b>Stainless steel pipes (C) with continued insulation (D) – sustained – C/U</b>				
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]		Classification
60.3	2.0 - 14.2 <sup>10</sup>	21.5 - 39		EI 90-C/U
60.3	2.0 - 14.2 <sup>10</sup>	39		EI 120-C/U
<b>Stainless steel pipes (C) with local insulation (D) – sustained – C/U</b>				
Pipe		Insulation		Classification
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]	
60.3	2.0 - 14.2 <sup>10</sup>	21.5 - 39	≥ 500	EI 90-C/U
60.3	2.0 - 14.2 <sup>10</sup>	39	≥ 500	EI 120-C/U
<b>2.6.4.2.3 Copper pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B</b>				
<b>Copper pipes (C) with continued insulation (D) – sustained – C/U</b>				
Pipe diameter (d <sub>C</sub> ) [mm]	Pipe wall thickness (t <sub>C</sub> ) [mm]	Insulation thickness (t <sub>D</sub> ) [mm]		Classification
28	1.0 - 14.2 <sup>10</sup>	19 - 35		EI 60-C/U
28	1.0 - 14.2 <sup>10</sup>	35		EI 90-C/U
<b>Copper pipes (C) with local insulation (D) – sustained – C/U</b>				
Pipe		Insulation		Classification
diameter (d <sub>C</sub> ) [mm]	wall thickness (t <sub>C</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]	
28	1.0 - 14.2 <sup>10</sup>	19 - 35	≥ 500	EI 60-C/U
28	1.0 - 14.2 <sup>10</sup>	35	≥ 500	EI 90-C/U

The field of application given above for copper pipes is also valid for other metal pipes with lower heat conductivity than copper and a melting point of minimum 1100°C, e.g. unalloyed steel, low alloyed steel, cast iron, stainless steels, Ni alloys (NiCu, NiCr and NiMo alloys) and Ni.

### 2.6.4.3 Metal pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B and additional protection

#### Construction details

(for symbols and abbreviations see Annex 4):

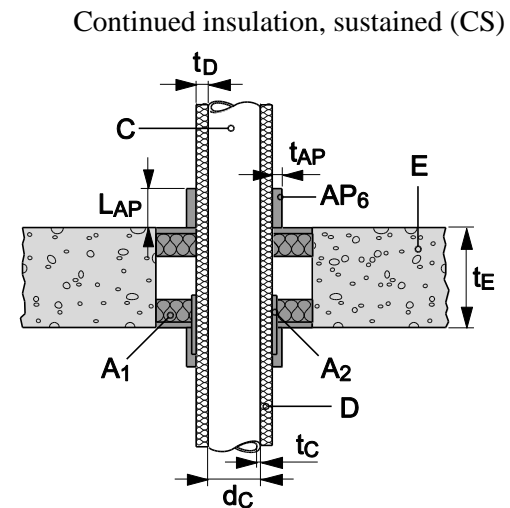
For specification of Armaflex AF see Table 4.

Two layers of Firestop Bandage CFS-B ( $A_2$ ) wrapped around the pipe insulation on the bottom side of the seal. The bandage is positioned with half of its width (62.5 mm) within the seal (central marking line at the surface of the seal) and outside the seal fixed with wire.

#### Additional protection:

Over the bandage/pipe insulation an additional protection  $AP_6$  according to 1.2 is installed:

$AP_6$ : AF/Armaflex pipe insulation wrapped around the bandage/pipe insulation on each side of the seal, fixed with wire, length ( $L_{AP}$ ) = 250 mm on each side, thickness ( $t_{AP}$ ) = 32 mm.



#### Steel pipes (C) with continued insulation (D) – sustained – U/C

Pipe diameter ( $d_C$ ) [mm]	Pipe wall thickness ( $t_C$ ) [mm]	Insulation thickness ( $t_D$ ) [mm]	Classification
114.3	2.0 – 14.2	9 - 42	EI 90-U/C
159	2.6 – 14.2	10	EI 90-U/C

#### Copper pipes (C) with continued insulation (D) – sustained – U/C

Pipe diameter ( $d_C$ ) [mm]	Pipe wall thickness ( $t_C$ ) [mm]	Insulation thickness ( $t_D$ ) [mm]	Classification
10	1.0 – 14.2 <sup>10</sup>	7.5 – 40.5	EI 120-U/C
10 – 40	1.0/1.5 - 14.2 <sup>10,14</sup>	45.5 – 47.5	EI 90-U/C
40 – 88.9	1.5/2.0 - 14.2 <sup>10,15</sup>	7.5 – 9.0	EI 120-U/C

### 2.6.5 Plastic pipes with Hilti Firestop Collar CFS-C P

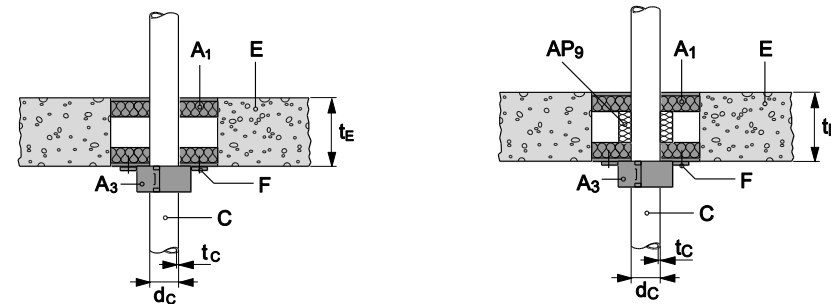
#### Construction details

(for symbols and abbreviations see Annex 4):

Hilti Firestop Collar CFS-C P ( $A_3$ ) is installed on the bottom side of the seal, fixed by threaded rods, washers and nuts as specified in Annex 1.2.

In some cases an additional protection is required:

$AP_9$ : Mineral wool board according to table 1 installed around the pipe in the air gap between the two layers of the Hilti Firestop Double Board Seal. Distance on all sides of the pipe 100 mm, depth 50 mm (height of the air gap).



#### 2.6.5.1 PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493, DIN 8061/8062 – U/U,

Pipe diameter ( $d_C$ ) [mm]	Pipe wall thickness $t_C$ [mm]	Collar size ( $A_3$ )	No. of hooks	Classification
Additional protection				$AP_9$
20	1.5 – 2.2	CFS-C P 50/1.5"	2	EI 120-U/U
50	2.4 – 5.6	CFS-C P 50/1.5"	2	EI 120-U/U
63	3.0 – 4.7	CFS-C P 63/2"	3	EI 120-U/U
75	2.2 – 3.6	CFS-C P 75/2.5"	3	EI 120-U/U
90	2.7 – 4.3	CFS-C P 90/3"	4	EI 120-U/U



110	1.8 – 8.1	CFS-C P 110/4"	4	EI 120-U/U
The results are also valid for PVC-U pipes according EN 1329-1 <sup>16</sup> and EN 1453-1 <sup>17</sup> and PVC-C pipes according EN 1566-1.				
<b>2.6.5.2 PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493, DIN 8061/8062 – U/C,</b>				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
Additional protection			-	
50	1.8	CFS-C P 50/1.5"	2	EI 120-U/C
160	1.8 – 11.9	CFS-C P 160/6"	6	EI 120-U/C
The results are also valid for PVC-U pipes according EN 1329-1 <sup>16</sup> and EN 1453-1 <sup>17</sup> and PVC-C pipes according EN 1566-1.				
<b>2.6.5.3 PE pipes (C) according to EN ISO 15494, DIN 8074/8075 – U/U</b>				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
Additional protection			AP <sub>9</sub>	
50	2.9 – 4.6	CFS-C P 50/1.5"	2	EI 120-U/U
63	1.8 – 5.8	CFS-C P 63/2"	3	EI 120-U/U
75	1.9 – 6.8	CFS-C P 75/2.5"	3	EI 120-U/U
90	2.2 – 8.2	CFS-C P 90/3"	4	EI 120-U/U
110	2.7 – 10.0	CFS-C P 110/4"	4	EI 120-U/U
<b>2.6.5.4 PE pipes (C) according to EN ISO 15494, DIN 8074/8075 – U/C</b>				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
Additional protection			-	
160	14.6	CFS-C P 160/6"	6	EI 120-U/C
<b>2.6.5.5 PE pipes (C) according to EN 1519<sup>18</sup> – U/U</b>				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification

Additional protection				AP <sub>9</sub>
50	3.0	CFS-C P 50/1.5"	2	EI 120-U/U
63	3.0	CFS-C P 63/2"	3	EI 120-U/U
75	3.0	CFS-C P 75/2.5"	3	EI 120-U/U
90	3.5	CFS-C P 90/3"	4	EI 120-U/U
110	4.2	CFS-C P 110/4"	4	EI 120-U/U
<b>2.6.5.6 PE-S2 pipes "Geberit Silent-db20" – U/U</b>				
Manufacturer: Geberit Int.				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
Additional protection				AP <sub>9</sub>
75	3.6	CFS-C P 75/2.5"	3	EI 120-U/U
90	5.5	CFS-C P 90/3"	4	EI 120-U/U
<b>2.6.5.7 PE-S2 pipes "Geberit Silent-db20" – C/U</b>				
Manufacturer: Geberit Int.				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
Additional protection				AP <sub>9</sub>
110	6.0	CFS-C P 110/4"	4	EI 120-C/U
<b>2.6.5.8 PE-HD 100 RC pipes "Wavin TS" – U/C</b>				
Manufacturer: Wavin Ireland Ltd.				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
Additional protection				AP <sub>9</sub>
50	4.6	CFS-C P 50/1.5"	2	EI 90-U/C
63	5.8	CFS-C P 63/2"	2	EI 120-U/C
75	6.8	CFS-C P 75/2.5"	3	EI 120-U/C

90	8.2	CFS-C P 90/3"	3	EI 120-U/C
110	10	CFS-C P 110/4"	4	EI 120-U/C
<b>2.6.5.9 PP pipes according EN 1451-1 with Hilti Firestop Collar CFS-C P</b>				
<b>PP pipes "Raupiano Plus"– U/U</b>				
Manufacturer: Rehau AG,				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
Additional protection			AP <sub>9</sub>	
50	1.8	CFS-C P 50/1.5"	2	EI 120-U/U
75	1.9	CFS-C P 75/2.5"	3	EI 120-U/U
110	2.7	CFS-C P 110/4"	4	EI 120-U/U
<b>PP pipes „Skolan-dB“– U/U</b>				
Manufacturer: Magnaplast GmbH,				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
Additional protection			AP <sub>9</sub>	
58	4.0	CFS-C P 63/2"	2	EI 120-U/U
78	4.5	CFS-C P 75/2.5"	3	EI 120-U/U
90	4.5	CFS-C P 90/3"	3	EI 120-U/U
110	5.3	CFS-C P 110/4"	4	EI 120-U/U
<b>PP pipes "Wavin AS" or "Phonex AS"– U/U</b>				
Manufacturer: Wavin Ireland Ltd or KeKelit				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
Additional protection			AP <sub>9</sub>	
70	4.5	CFS-C P 75/2.5"	3	EI 120-U/U

90	4.5	CFS-C P 90/3"	3	EI 120-U/U
<b>PP pipes "Wavin AS" or "Phonex AS" – C/U</b>				
Manufacturer: Wavin Ireland Ltd or KeKelit				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
Additional protection			AP <sub>9</sub>	
110	5.3	CFS-C P 110/4"	4	EI 120-C/U
<b>PP pipes "Wavin SiTech" – U/U</b>				
Manufacturer: Wavin Ireland Ltd.				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
Additional protection			AP <sub>9</sub>	
75	2.3	CFS-C P 75/2.5"	3	EI 120-U/U
90	2.8	CFS-C P 90/3"	3	EI 120-U/U
<b>PP/PP-MV/PP pipes "Polokal NG" – U/U</b>				
Manufacturer: Poloplast.				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
Additional protection			AP <sub>9</sub>	
50	2.0	CFS-C P 50/1.5"	2	EI 90-U/U
75	2.6	CFS-C P 75/2.5"	3	EI 90-U/U
90	3.0	CFS-C P 90/3"	3	EI 90-U/U
110	3.4	CFS-C P 110/4"	4	EI 90-U/U
<b>PP/Porolen/PP pipes "Polokal 3S" – U/U</b>				
Manufacturer: Poloplast.				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification

Additional protection				AP <sub>9</sub>
75	3.8	CFS-C P 75/2.5"	3	EI 90-U/U
90	4.5	CFS-C P 90/3"	3	EI 90-U/U
110	4.8	CFS-C P 110/4"	4	EI 90-U/U
<b>PP-CO/PP-MV/PP-CO pipes "Master 3" – U/U</b>				
Manufacturer: Pipelife.				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
Additional protection				AP <sub>9</sub>
50	1.8	CFS-C P 50/1.5"	2	EI 90-U/U
75	2.1	CFS-C P 75/2.5"	3	EI 90-U/U
110	3.0	CFS-C P 110/4"	4	EI 90-U/U
<b>2.6.5.10 PP pipes according to EN ISO 15874 and/or DIN 8077/8078 – U/U</b>				
<b>2.6.5.10.1 PP-H pipes "PROGEF standard pipe" according DIN 8077/8078 – U/U</b>				
Manufacturer: Georg Fischer				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
Additional protection				AP <sub>9</sub>
20	1.9	CFS-C P 50/1.5"	2	EI 120-U/U
50	2.9	CFS-C P 50/1.5"	2	EI 120-U/U
63	5.8	CFS-C P 63/2"	3	EI 120-U/U
75	6.8	CFS-C P 75/2.5"	3	EI 120-U/U
90	8.2	CFS-C P 90/3"	3	EI 120-U/U
<b>2.6.5.10.2 PP-H 100 pipes "Dekaprop Industry pipes" according DIN 8077/8078 – U/U</b>				
Manufacturer: Georg Fischer				
Pipe diameter	Pipe wall thickness t <sub>c</sub>	Collar size (A <sub>3</sub> )	No. of hooks	Classification

(d <sub>c</sub> ) [mm]	[mm]			
			Additional protection	AP <sub>9</sub>
50	1.8	CFS-C P 50/1.5"	2	EI 120-U/U
63	1.8	CFS-C P 63/2"	3	EI 120-U/U
75	1.9	CFS-C P 75/2.5"	3	EI 120-U/U
90	2.2	CFS-C P 90/3"	3	EI 120-U/U
110	2.7	CFS-C P 110/4"	4	EI 120-U/U
<b>2.6.5.10.3 PP-R pipes "Fusiotherm" according EN ISO 15874 – U/U</b>				
Manufacturer: Aquatherm				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
			Additional protection	AP <sub>9</sub>
20	3.4	CFS-C P 50/1.5"	2	EI 120-U/U
<b>2.6.5.11 PP pipes according to EN ISO 15874 and/or DIN 8077/8078 – U/C</b>				
<b>2.6.5.11.1 PP-H pipes "PROGEF standard pipe" according DIN 8077/8078 – U/C</b>				
Manufacturer: Georg Fischer				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
			Additional protection	AP <sub>9</sub>
50	4.6	CFS-C P 50/1.5"	2	EI 120-U/C
63	5.8	CFS-C P 63/2"	3	EI 120-U/C
75	6.8	CFS-C P 75/2.5"	3	EI 120-U/C
90	8.2	CFS-C P 90/3"	3	EI 120-U/C
<b>2.6.5.11.2 PP-R pipes "Fusiotherm" according EN ISO 15874 – U/C</b>				
Manufacturer: Aquatherm				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification

Additional protection				AP <sub>9</sub>
40	3.7 – 5.5	CFS-C P 50/1.5"	2	EI 120-U/C
50	4.6 – 6.9	CFS-C P 50/1.5"	2	EI 120-U/C
63	10.5	CFS-C P 63/2"	3	EI 120-U/C
75	6.8 – 12.5	CFS-C P 75/2.5"	3	EI 120-U/C
90	15.0	CFS-C P 90/3"	3	EI 120-U/C
110	10.0 – 15.1	CFS-C P 110/4"	4	EI 120-U/C
<b>2.6.5.11.3 PP-R FS pipes “Firestop” according EN ISO 15874 and DIN 8077/8078– U/C</b>				
Manufacturer: Aquatherm				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
Additional protection				AP <sub>9</sub>
90	12.3	CFS-C P 90/3"	3	EI 120-U/C
<b>2.6.5.12 ABS/PUR/PE-HD pipes “Coolfit”– U/C</b>				
Manufacturer: +GF+ Georg Fischer Piping Systems.				
Pipe diameter (d <sub>c</sub> ) [mm]	inner pipe diameter [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
Additional protection				AP <sub>9</sub>
90	32	CFS-C P 90/3"	3	EI 90-U/C
110	40 – 50	CFS-C P 110/4"	4	EI 120-U/C



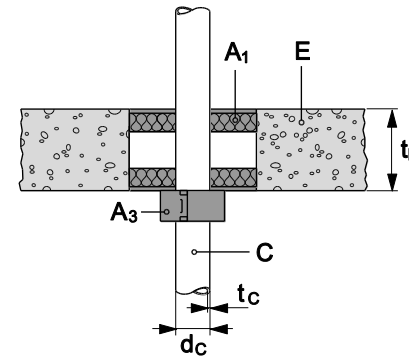


### 2.6.5.14 Pipe/hose for wood pellet transport with Hilti Firestop Collar CFS-C P – U/C

#### Construction details

(for symbols and abbreviations see Annex 4):

Hilti Firestop Collar CFS-C P ( $A_3$ ) is installed on the bottom side of the seal, fixed by threaded rods, washers and nuts as specified in Annex 1.2.



Pipe diameter ( $d_c$ ) [mm]	Pipe wall thickness $t_c$ [mm]	Pipe material / standard	Collar size ( $A_3$ )	No. of hooks	Classification
59	4.0	Pipe/hose for wood pellet transport, e.g. Pelletschlauch PVC NW51 of Erich Kuhn GmbH, Noviatox NW51 of Heizmann AG, PVC Saug- und Druckschlauch für Holzpellets of Haberkorn GmbH, RAUSPIRAFLEX pellet therm of Rehau AG, Pellet-Absaugschlauch PVC Sciroppo AS of CASTAN GmbH	CFS-C P 63/2"	3	EI 90-U/C

### 2.6.6 Plastic pipes with AF/Armaflex insulation and Hilti Firestop Collar CFS-C P

#### Construction details

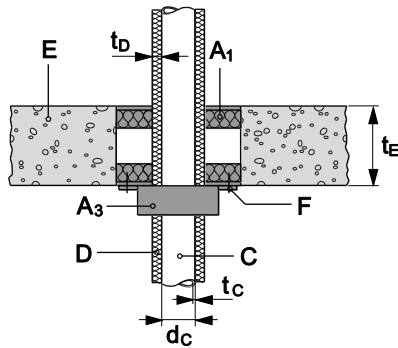
(for symbols and abbreviations see Annex 4):

Hilti Firestop Collar CFS-C P ( $A_3$ ) is installed on the bottom side of the seal, fixed by threaded rods, washers and nuts as specified in Annex 1.2.

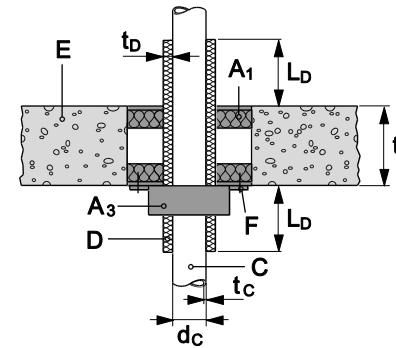
In some cases an additional protection is required:

AP<sub>9</sub>: Mineral wool board according to table 1 installed around the pipe in the air gap between the two layers of the Hilti Firestop Double Board Seal. Distance on all sides of the pipe 100 mm, depth 50 mm (height of the air gap).

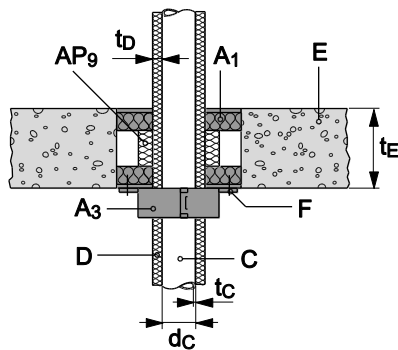
Continued insulation, sustained (CS)



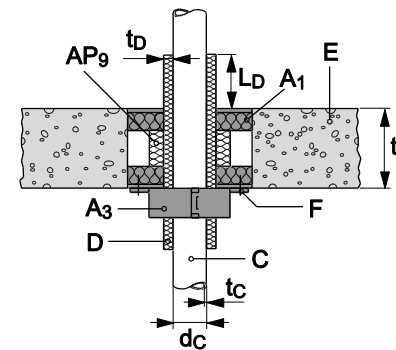
Local insulation, sustained (LS)



Continued insulation, sustained (CS) with additional protection AP<sub>9</sub>



Local insulation, sustained (LS) with additional protection AP<sub>9</sub>



**2.6.6.1 Pipes (C) with continued insulation (D) – sustained – U/C**

**2.6.6.1.1 PP pipes “Fusiotherm SDR 11”**

Manufacturer: Aquatherm

Pipe		Insulation	Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]			

					Additional protection	-	AP <sub>9</sub>
40	3.7	9	CFS-C P 63/2"	2	-	-	EI 120-U/C
50	4.6	9	CFS-C P 75/2.5"	3	-	-	EI 120-U/C
75	6.8	10	CFS-C P 90/3"	3	-	-	EI 120-U/C
110	10.0	10	CFS-C P 125/5"	4	EI 90-U/C	-	EI 120-U/C
<b>2.6.6.1.2 PP pipes "Fusiotherm Faser SDR 7.4/S3.2"</b>							
Manufacturer: Aquatherm							
Pipe		Insulation		Collar size (A <sub>3</sub> )	No. of hooks	Classification	
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]					
					Additional protection	-	AP <sub>9</sub>
40	5.5	9	CFS-C P 63/2"	2	-	-	EI 120-U/C
50	6.9	9	CFS-C P 63/2"	2	EI 90-U/C	-	-
50	6.9	9	CFS-C P 75/2.5"	3	-	-	EI 120-U/C
75	10.3	10	CFS-C P 90/3"	3	-	-	EI 120-U/C
110	15.1	10	CFS-C P 125/5"	4	-	-	EI 120-U/C
<b>2.6.6.1.3 PE-100RC pipes "Wavin TS"</b>							
Manufacturer: Wavin							
Pipe		Insulation		Collar size (A <sub>3</sub> )	No. of hooks	Classification	
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]					
					Additional protection	-	AP <sub>9</sub>
50	4.6	9	CFS-C P 63/2"	2	-	-	EI 120-U/C
50	4.6	9	CFS-C P 75/2.5"	3	-	-	EI 120-U/C
63	5.8	10	CFS-C P 75/2.5"	3	-	-	EI 120-U/C
75	6.8	10	CFS-C P 90/3"	3	-	-	EI 120-U/C

90	8.2	10	CFS-C P 110/4"	4	EI 90-U/C	EI 120-U/C
110	10.0	10	CFS-C P 125/5"	4	-	EI 120-U/C
<b>2.6.6.1.4 PE-Xa pipes "Rautitan flex"</b>						
Manufacturer: Rehau						
Pipe		Insulation	Collar size (A <sub>3</sub> )	No. of hooks	Classification	
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]				
Additional protection					AP <sub>9</sub>	
40	5.5	9	CFS-C P 63/2"	2	EI 120-U/C	
40	5.5	20.5	CFS-C P 75/2.5"	3	EI 120-U/C	
50	6.9	9	CFS-C P 75/2.5"	2	EI 120-U/C	
50	6.9	21	CFS-C P 90/3"	3	EI 120-U/C	
63	8.6	9	CFS-C P 90/3"	3	EI 120-U/C	
63	8.6	21.5	CFS-C P 110/4"	4	EI 120-U/C	
<b>2.6.6.1.5 PP pipes "Climatherm Faserverbundrohr"</b>						
Manufacturer: Aquatherm						
Pipe		Insulation	Collar size (A <sub>3</sub> )	No. of hooks	Classification	
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]				
Additional protection					AP <sub>9</sub>	
75	6.8	10	CFS-C P 90/3"	3	EI 120-U/C	
<b>2.6.6.1.6 PP pipes "Firestop"</b>						
Manufacturer: Aquatherm						
Pipe		Insulation	Collar size (A <sub>3</sub> )	No. of hooks	Classification	
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]				
Additional protection					AP <sub>9</sub>	

90	12.3	22.5	CFS-C P 160/6"	4	EI 120-U/C	
110	15.1	10	CFS-C P 125/5"	4	EI 120-U/C	
<b>2.6.6.1.7 PVC-C pipes "Friatherm starr"</b>						
Manufacturer: Friatec						
Pipe		Insulation		Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]				
Additional protection					AP <sub>9</sub>	
32	3.6	9	CFS-C P 50/1.5"	2	EI 120-U/C	
40	4.5	9	CFS-C P 50/1.5"	2	EI 120-U/C	
50	5.6	9	CFS-C P 75/2.5"	3	EI 120-U/C	
63	7.1	9	CFS-C P 110/4"	4	EI 120-U/C	

<b>2.6.6.2 Pipes (C) with local insulation (D) – sustained – U/C</b>							
<b>2.6.6.2.1 PP pipes "Fusiotherm SDR 11"</b>							
Manufacturer: Aquatherm							
Pipe		Insulation		Collar size (A <sub>3</sub> )	No. of hooks	Classification	
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]				
Additional protection					-	AP <sub>9</sub>	
40	3.7	9	≥200	CFS-C P 63/2"	2	-	EI 120-U/C
50	4.6	9	≥200	CFS-C P 75/2.5"	3	-	EI 120-U/C
75	6.8	10	≥200	CFS-C P 90/3"	3	-	EI 120-U/C
110	10.0	10	≥250	CFS-C P 125/5"	4	EI 90-U/C	-
110	10.0	10	≥200	CFS-C P 125/5"	4	-	EI 120-U/C

<b>2.6.6.2.2 PP pipes “Fusiotherm Faser SDR 7.4/S3.2”</b>							
Manufacturer: Aquatherm							
Pipe		Insulation		Collar size (A <sub>3</sub> )	No. of hooks	Classification	
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]				
Additional protection						-	AP <sub>9</sub>
40	5.5	9	≥200	CFS-C P 63/2”	2	-	EI 120-U/C
50	6.9	9	≥250	CFS-C P 63/2”	2	EI 90-U/C	-
50	6.9	9	≥200	CFS-C P 75/2.5”	3	-	EI 120-U/C
75	10.3	10	≥200	CFS-C P 90/3”	3	-	EI 120-U/C
110	15.1	10	≥200	CFS-C P 125/5”	4	-	EI 120-U/C
<b>2.6.6.2.3 PE-100RC pipes “Wavin TS”</b>							
Manufacturer: Wavin							
Pipe		Insulation		Collar size (A <sub>3</sub> )	No. of hooks	Classification	
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]				
Additional protection						-	AP <sub>9</sub>
50	4.6	9	≥200	CFS-C P 63/2”	2	-	EI 120-U/C
50	4.6	9	≥200	CFS-C P 75/2.5”	3	-	EI 120-U/C
63	5.8	10	≥200	CFS-C P 75/2.5”	3	-	EI 120-U/C
75	6.8	10	≥200	CFS-C P 90/3”	3	-	EI 120-U/C
90	8.2	10	≥250	CFS-C P 110/4”	4	EI 90-U/C	-
90	8.2	10	≥200	CFS-C P 110/4”	4	-	EI 120-U/C
110	10.0	10	≥200	CFS-C P 125/5”	4	-	EI 120-U/C

<b>2.6.6.2.4 PE-Xa pipes “Rautitan flex”</b>						
Manufacturer: Rehau						
Pipe		Insulation		Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]			
Additional protection					AP <sub>9</sub>	
40	5.5	9	≥200	CFS-C P 63/2”	2	EI 120-U/C
40	5.5	20.5	≥250	CFS-C P 75/2.5”	3	EI 120-U/C
50	6.9	9	≥200	CFS-C P 75/2.5”	3	EI 120-U/C
50	6.9	21	≥250	CFS-C P 90/3”	3	EI 120-U/C
63	8.6	9	≥200	CFS-C P 90/3”	3	EI 120-U/C
63	8.6	21.5	≥250	CFS-C P 110/4”	4	EI 120-U/C
<b>2.6.6.2.5 PP pipes “Climatherm Faserverbundrohr”</b>						
Manufacturer: Aquatherm						
Pipe		Insulation		Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]			
Additional protection					AP <sub>9</sub>	
75	6.8	10	≥200	CFS-C P 90/3”	3	EI 120-U/C
<b>2.6.6.2.6 PP pipes “Firestop”</b>						
Manufacturer: Aquatherm						
Pipe		Insulation		Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]			
Additional protection					AP <sub>9</sub>	
90	12.3	22.5	≥250	CFS-C P 160/6”	4	EI 120-U/C
110	15.1	10	≥200	CFS-C P 125/5”	4	EI 120-U/C

**2.6.6.2.7 PVC-C pipes “Friatherm starr”**

Manufacturer: Friatec

Pipe		Insulation		Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]			
Additional protection						AP <sub>9</sub>
32	3.6	9	≥200	CFS-C P 50/1.5”	2	EI 120-U/C
40	4.5	9	≥200	CFS-C P 50/1.5”	2	EI 120-U/C
50	5.6	9	≥200	CFS-C P 75/2.5”	3	EI 120-U/C
63	7.1	9	≥200	CFS-C P 110/4”	4	EI 120-U/C

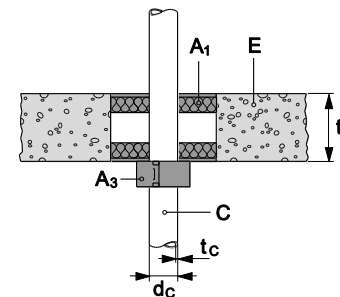
**2.6.7 Plastic pipes with Hilti Firestop Collar CFS-C**

Construction details

(for symbols and abbreviations see Annex 4):

Hilti Firestop Collar CFS-C (A<sub>3</sub>) is installed on the bottom side of the seal, fixed by threaded rods, washers and nuts as specified in Annex 1.2.

No additional protection.

**2.6.7.1 PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493, DIN 8061/8062 – U/C**

Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness (t <sub>c1</sub> ) [mm]	Collar size (A <sub>3</sub> )	No. of hooks	Classification
32	1.9	CFS-C 50/1.5”	2	EI 120-U/C
110	2.2 – 8.2	CFS-C 110/4”	4	EI 120-U/C
160	4.7	CFS-C 160/6”	5	EI 90-U/C

The results are also valid for PVC-U pipes according EN 1329-1<sup>16</sup> and EN 1453-1<sup>17</sup> and PVC-C pipes according EN 1566-1



**2.6.7.2 PE pipes (C) according to EN ISO 15494, DIN 8074/8075**

Pipe diameter ( $d_c$ ) [mm]	Pipe wall thickness $t_c$ [mm]	Collar size ( $A_3$ )	No. of hooks	Classification
50	3.0	CFS-C 50/1.5"	2	EI 90-U/C
63	2.0	CFS-C 63/2"	2	EI 90-U/C

**2.6.8 Plastic pipes with Hilti Firestop Wrap CFS-W**

## Construction details

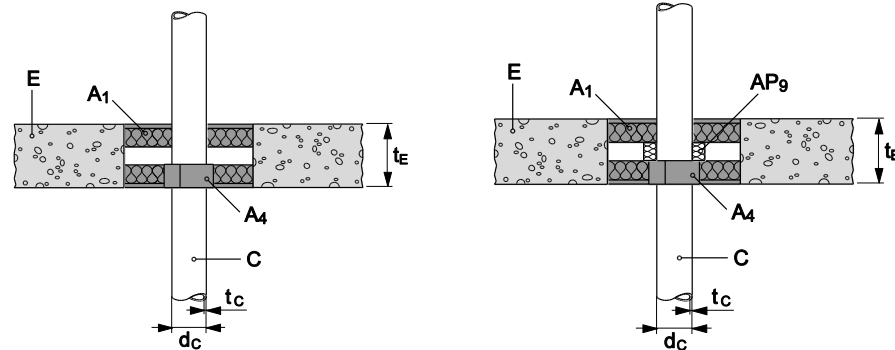
(for symbols and abbreviations see Annex 4):

Hilti Firestop Wrap CFS-W EL or SG ( $A_4$ ) is wrapped around the pipe on bottom side of the seal and positioned within the annular gap so that the outer edge of the wrap is flush with the surface of the floor as specified in Annex 1.2.

In some cases an additional protection is required:

AP<sub>9</sub>: Mineral wool board according to Table installed around the pipe in the air gap between the two boards of the Hilti Firestop Double Board Seal.

Width around the pipe 100 mm,  
thickness 50 mm (height of the air gap).

**2.6.8.1 PVC-U pipes with Hilti Firestop Wrap CFS-W****PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493, DIN 8061/8062 – U/C**

Pipe diameter ( $d_c$ ) [mm]	Pipe wall thickness $t_c$ [mm]	Wrap type ( $A_4$ )	Size (CFS-W SG) No. of layers (CFS-W EL)	Classification
Additional protection				-
75	3.6	CFS-W SG	75/2.5"	EI 90-U/C
125	6.0	CFS-W SG	125/5"	EI 90-U/C

The results are also valid for PVC-U pipes according EN 1329-1 <sup>16</sup> and EN 1453-1 <sup>17</sup> and PVC-C pipes according EN 1566-1.				
<b>PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493, DIN 8061/8062 – C/U</b>				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Wrap type (A <sub>4</sub> )	Size (CFS-W SG) No. of layers (CFS-W EL)	Classification
Additional protection				AP <sub>9</sub>
≤75	2.2 – 5.6	CFS-W EL	2	EI 60-C/U
≤75	5.6	CFS-W EL	2	EI 90-C/U
>75 ≤ 110	2.2 – 8.1	CFS-W EL	2	EI 60-C/U
The results are also valid for PVC-U pipes according EN 1329-1 <sup>16</sup> and EN 1453-1 <sup>17</sup> and PVC-C pipes according EN 1566-1.				

<b>2.6.8.2 PE pipes with Hilti Firestop Wrap CFS-W</b>				
<b>2.6.8.2.1 PE pipes (C) according to EN 1519<sup>18</sup> - U/C</b>				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Wrap type (A <sub>4</sub> )	Size (CFS-W SG) No. of layers (CFS-W EL)	Classification
Additional protection				-
75	3.0	CFS-W SG	75/2.5''	EI 90-U/C
≤75	3.0	CFS-W EL	2	EI 60-C/U
The results are also valid for PE pipes according to EN 12201-2 and EN 12666-1.				
<b>2.6.8.2.2 PE pipes (C) according to EN ISO 15494, DIN 8074/8075 – U/U</b>				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Wrap type (A <sub>4</sub> )	Size (CFS-W SG) No. of layers (CFS-W EL)	Classification
Additional protection				AP <sub>9</sub>
≤125	3.1	CFS-W EL	2	EI 60-U/U
<b>PE pipes (C) according to EN ISO 15494, DIN 8074/8075 – U/C</b>				
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Wrap type (A <sub>4</sub> )	Size (CFS-W SG) No. of layers (CFS-W EL)	Classification

				Additional protection	-
75	1.9	CFS-W SG		75/2.5"	EI 90-U/C
110	2.7	CFS-W SG		110/4"	EI 90-U/C
125	7.1	CFS-W SG		125/5"	EI 90-U/C
<b>PE pipes (C) according to EN ISO 15494, DIN 8074/8075 – C/U</b>					
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Wrap type (A <sub>4</sub> )		Size (CFS-W SG) No. of layers (CFS-W EL)	Classification
				Additional protection	AP <sub>9</sub>
≤75	4.3	CFS-W EL		2	EI 60-C/U
<b>2.6.8.2.3 PE-S2 pipes “Geberit Silent-db20”</b>					
Manufacturer: Geberit Int.					
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Wrap type (A <sub>4</sub> )		Size (CFS-W SG) No. of layers (CFS-W EL)	Classification
				Additional protection	AP <sub>9</sub>
≤75	3.6	CFS-W EL		2	EI 120-C/U
<b>2.6.8.3 PP pipes according EN 1451-1 with Hilti Firestop Wrap CFS-W – C/U</b>					
<b>2.6.8.3.1 PP pipes “Wavin AS” or “Phonex AS”</b>					
Manufacturer: Wavin Ireland Ltd or KeKelit					
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Wrap type (A <sub>4</sub> )		Size (CFS-W SG) No. of layers (CFS-W EL)	Classification
				Additional protection	AP <sub>9</sub>
≤70	4.5	CFS-W EL		2	EI 120-C/U
<b>2.6.8.3.2 PP/PP-MV/PP pipes “Polokal NG”</b>					
Manufacturer: Poloplast.					
Pipe diameter (d <sub>c</sub> ) [mm]	Pipe wall thickness t <sub>c</sub> [mm]	Wrap type (A <sub>4</sub> )		Size (CFS-W SG) No. of layers (CFS-W EL)	Classification
				Additional protection	AP <sub>9</sub>

$\leq 75$	2.6	CFS-W EL	2	EI 120-C/U
<b>2.6.8.3.3 PP/Porolen/PP pipes “Polokal 3S”</b>				
Manufacturer: Poloplast.				
Pipe diameter ( $d_c$ ) [mm]	Pipe wall thickness $t_c$ [mm]	Wrap type ( $A_4$ )	Size (CFS-W SG) No. of layers (CFS-W EL)	Classification
Additional protection				AP <sub>9</sub>
$\leq 75$	3.8	CFS-W EL	2	EI 120-C/U
$>75 \leq 110$	4.8	CFS-W EL	2	EI 120-C/U

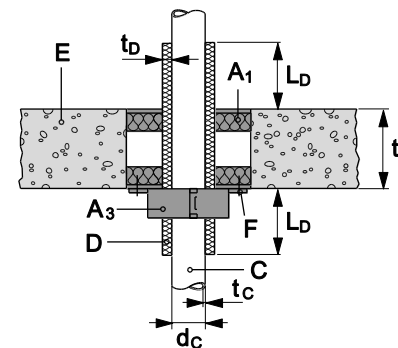
**2.6.9 Al-Composite pipes with AF/Armaflex insulation and Hilti Firestop Collar CFS-C P**

Construction details

(for symbols and abbreviations see Annex 4):

Hilti Firestop Collar CFS-C P ( $A_3$ ) is installed on bottom side of the seal, fixed by threaded rods, washers and nuts as specified in Annex 1.2.

Local insulation, sustained (LS)



**2.6.9.1 Pipes (C) with local insulation (D) – sustained – U/C**

**PE-Xb/Al/PE-HD “Geberit Mepla”**

Manufacturer: Geberit

Pipe	Insulation	Collar size ( $A_3$ )	No. of	Classification
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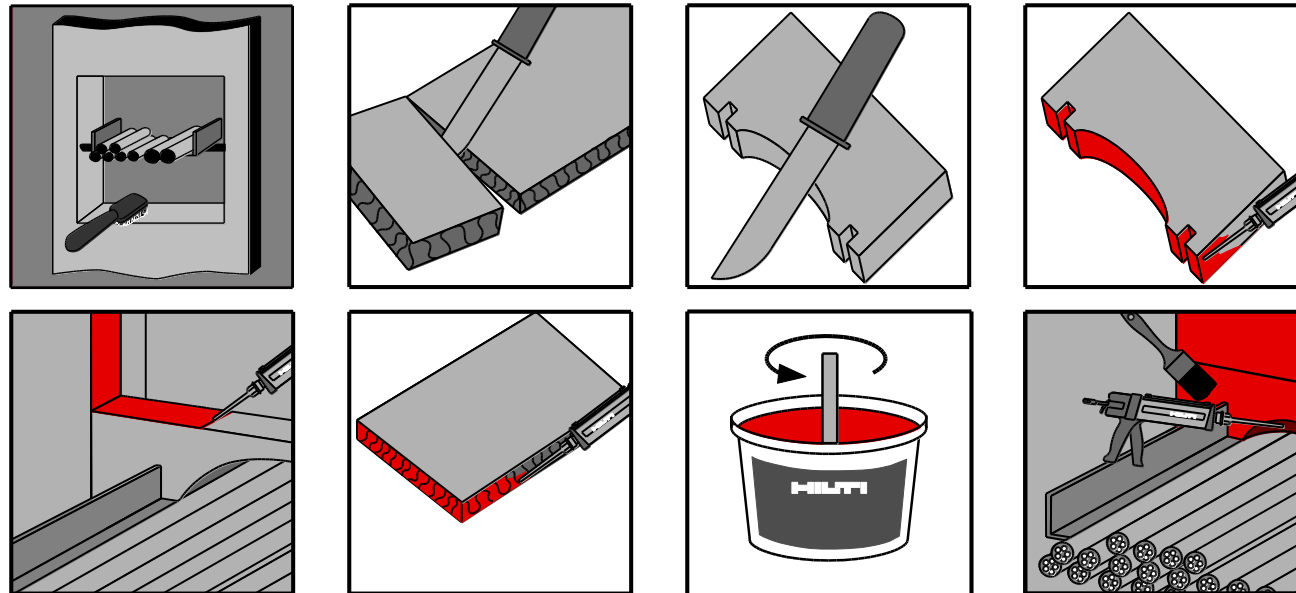
					hooks	
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]			
40	3.5	9	≥ 250	CFS-C P 63/2"	2	EI 90-U/C
63	4.5	9	≥ 250	CFS-C P 75/2.5"	3	EI 90-U/C
75	4.7	9	≥ 250	CFS-C P 90/3"	3	EI 90-U/C
<b>PE-X/Al/PE "KELOX KM 110"</b>						
Manufacturer: KeKelit Kunststoffwerk						
Pipe		Insulation		Collar size (A <sub>3</sub> )	No. of hooks	Classification
diameter (d <sub>c</sub> ) [mm]	wall thickness (t <sub>c</sub> ) [mm]	thickness (t <sub>D</sub> ) [mm]	length (L <sub>D</sub> ) [mm]			
40	4	9	≥ 250	CFS-C P 50/1.5"	2	EI 90-U/C
63	6	9	≥ 250	CFS-C P 75/2.5"	3	EI 90-U/C

## ANNEX 3

### INSTALLATION OF THE PRODUCT AND ANCILLARY PRODUCT(S)

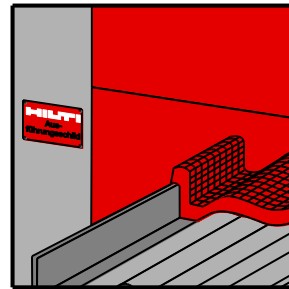
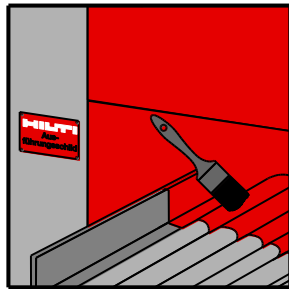
#### 3.1 Installation of the penetration seal "Hilti Firestop Double Board Seal", when using a MW board according to Table 1 and Hilti Firestop Coating CFS-CT

The installation should be conducted as follows:



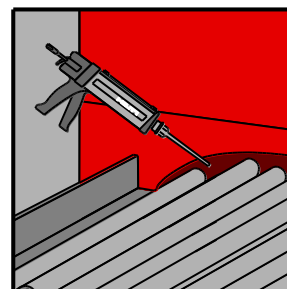
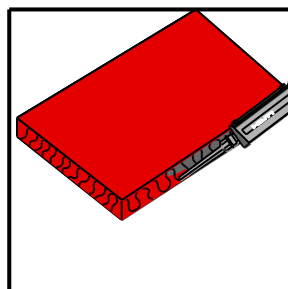
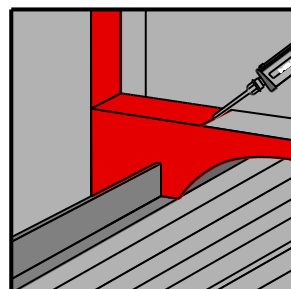
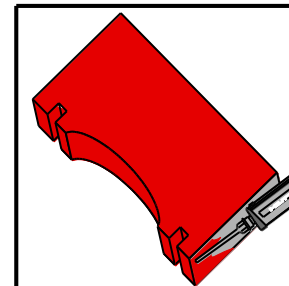
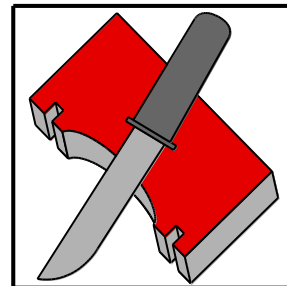
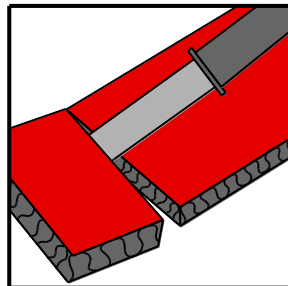
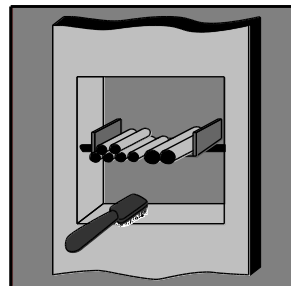
- In case AP<sub>1</sub>, AP<sub>2</sub> or AP<sub>3</sub> is required:

- In case AP<sub>4</sub> or AP<sub>5</sub> is required:



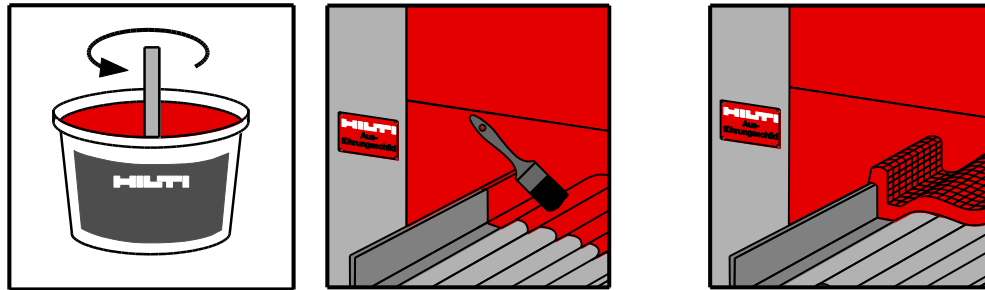
**3.2 Installation of the penetration seal "Hilti Firestop Double Board Seal", when using the pre-coated boards Hilti Firestop Board CFS-CT B 1S or CFS-CT B 2S**

The installation should be conducted as follows:



- In case AP<sub>1</sub>, AP<sub>2</sub> or AP<sub>3</sub> is required:

- In case AP<sub>4</sub> or AP<sub>5</sub> is required:





### **3.3 Application temperature**

The intended application temperature range is: +5°C to +40°C

### **3.4 Re-penetration / removal of services**

If single services (cables, pipes) are installed later on, a hole is drilled through the mineral wool panel and the services passed through; the remaining annular space has to be sealed with Hilti Firestop Acrylic Sealant CFS-S ACR. In case the coating has been damaged during installation of the additional service it must be repaired. Depending on the type of service and the required fire resistance additional firestopping components, e.g. Hilti Firestop Bandage CFS-B or Hilti Firestop Collars CFS-C or CFS-C P, and/or additional protections AP<sub>1</sub> to AP<sub>10</sub> according to 1.2 may be necessary – for details see Annex 2.

In case services are removed, the remaining hole has to be filled with mineral wool according to the specification given in Table 1 and coated with Hilti Firestop Coating CFS-CT. Before coating any gaps have to be filled with Hilti Firestop Acrylic Sealant CFS-S ACR.

**ANNEX 4****ABBREVIATIONS AND REFERENCE DOCUMENTS****4.1 Abbreviations used in drawings**

<b>Abbreviation</b>	<b>Description</b>
A <sub>1</sub>	Mineral wool board coated with Hilti Firestop Coating CFS-CT or Hilti Firestop Coated Board CFS-CT B 1S / CFS-CT B 2S
A <sub>2</sub>	Hilti Firestop Bandage CFS-B
A <sub>3</sub>	Hilti Firestop Collar CFS-C or CFS-C P
A <sub>4</sub>	Hilti Firestop Wrap CFS-W
A <sub>5</sub>	Hilti Firestop Sleeve CFS-SL M
AP <sub>1</sub> to AP <sub>10</sub>	Additional protection for services
C, C <sub>1</sub> , C <sub>2</sub> , C <sub>3</sub>	Penetrating services
D	Pipe insulation
d <sub>c</sub>	Pipe diameter
E <sub>1</sub> , E <sub>2</sub>	Building element (wall, floor)
F	Fixing of pipe closure device
G	Additional supporting construction for blank seal with floor application
h	Height of the penetration seal
l	Length of the penetration seal
L <sub>AP</sub>	Length of the additional protection
L <sub>D</sub>	Length of the pipe insulation
s <sub>1</sub> , s <sub>2</sub> , ....	Distances
t <sub>AP</sub>	Thickness of additional protection

$t_c$	Pipe wall thickness
$t_D$	Thickness of insulation
$t_E$	Thickness of the building element
w	Width of the penetration seal

#### 4.2 References to standards mentioned in the ETA

DIN 8061	Unplasticized polyvinyl chloride (PVC-U) pipes - General quality requirements and testing
DIN 8062	Unplasticized polyvinyl chloride (PVC-U) pipes - Dimensions
DIN 8074	Polyethylene (PE) - Pipes PE 63, PE 80, PE 100, PE-HD - Dimensions
DIN 8075	Polyethylene (PE) pipes - PE 63, PE 80, PE 100, PE-HD - General quality requirements, testing
DIN 8077	Polypropylene (PP) pipes - PP-H, PP-B, PP-R, PP-RCT - Dimensions
DIN 8078	Polypropylene (PP) pipes - PP-H, PP-B, PP-R, PP-RCT - General quality requirements and testing
DIN 19531-10	Pipes and fittings made of unplasticized polyvinyl chloride (PVC-U) socket for waste and soil discharge systems inside buildings - Part 10: Fire behaviour, quality control and installation recommendations
DIN 19535-10	High-density polyethylene (PE-HD) pipes and fittings for hot-water resistant waste and soil discharge systems (HT) inside buildings - Part 10: Fire behaviour, quality control and installation recommendations
EN 1026	Windows and doors – Air permeability – Test method
EN 1329-1	Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure - Unplasticized poly(vinyl chloride) (PVC-U) - Part 1: Specifications for pipes, fittings and the system
EN 1366-3	Fire resistance tests for service installations - Part 3: Penetration seals
EN 1453-1	Plastics piping systems with structured-wall pipes for soil and waste discharge (low and high temperature) inside buildings - Unplasticized poly(vinyl chloride) (PVC-U) - Part 1: Specifications for pipes and the system
EN 1519	Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure - Polyethylene (PE)
EN 1566-1	Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure - Chlorinated poly(vinyl chloride) (PVC-C) - Part 1: Specifications for pipes, fittings and the system
EN 12201-2	Plastics piping systems for water supply, and for drainage and sewerage under pressure - Polyethylene (PE) - Part 2: Pipes
EN 12666-1	Plastics piping systems for non-pressure underground drainage and sewerage - Polyethylene (PE) - Part 1: Specifications for pipes, fittings and the system

EN 12667	Thermal performance of building materials and products – Determination of thermal resistance by means of guarded hot plate and heat flow meter methods – Products of high and medium thermal resistance
EN 13501-1	Fire classification of construction products and building elements – Part 1: Classification using test data from reaction to fire tests
EN 13501-2	Fire classification of construction products and building elements – Part 2: Classification using test data from fire resistance tests
EN 14303	Thermal insulation products for building equipment and industrial installations - Factory made mineral wool (MW) products – Specification
EN 14304	Thermal insulation products for building equipment and industrial installations - Factory made flexible elastomeric foam (FEF) products - Specification
EN ISO 140-3	Acoustics – Measurement of sound insulation in buildings and of building elements – Part 3: Laboratory measurements of airborne sound insulation of building elements
EN ISO 140-10	Acoustics – Measurements of sound insulation in buildings and of building elements – Part 10: Laboratory measurement of airborne sound insulation of small building elements
EN ISO 717-1	Acoustics – Rating of sound insulation of buildings and of building elements – Part 1: Airborne sound insulation
EN ISO 1452-2	Plastics piping systems for water supply and for buried and above-ground drainage and sewerage under pressure - Unplasticized poly(vinyl chloride) (PVC-U) - Part 2: Pipes
EN ISO 1519	Paints and varnishes – Bend test (cylindrical mandrel)
EN ISO 4032	Hexagon nuts, style 1 - Product grades A and B
EN ISO 7089	Plain washers - Normal series - Product grade A
EN ISO 15493	Plastics piping systems for industrial applications - Acrylonitrile-butadiene-styrene (ABS), unplasticized poly(vinyl chloride) (PVC-U) and chlorinated poly(vinyl chloride) (PVC-C) - Specifications for components and the system; Metric series
EN ISO 15494	Plastics piping systems for industrial applications - Polybutene (PB), polyethylene (PE) and polypropylene (PP) - Specifications for components and the system; Metric series
EN ISO 15874	Plastics piping systems for hot and cold water installations - Polypropylene (PP)
EN ISO 15875	Plastics piping systems for hot and cold water installations - Crosslinked polyethylene (PE-X)

### **4.3 Other reference documents**

EOTA TR 001 Determination of impact resistance of panels and panel assemblies

EOTA TR 024 Characterisation, Aspects of Durability and Factory Production Control for Reactive Materials, Components and Products