Test report

No. 164 32099/Z01-Z04e



This is a translation of Test Report No. 16432099/Z01-Z04 dated **ROSENHEIM** 09 October 2006

Date of report 09. October 2006

Client Hilti Entwicklungsgesellschaft mbH

Hiltistrasse 6

86916 Kaufering

Germany

Order Determination of the sound reduction index R

acc. to DIN EN ISO 140-3:2005-03, rating

acc. to DIN EN ISO 717-1:1997-01

Determination of the

normalized level difference D_{n,e}

acc. to DIN EN 20 140-10:1992-09, rating

acc. to DIN EN ISO 717-1:1997-01

Determination of the sound transmission loss TL

acc. to ASTM standard E 90 - 04, rating acc. to ASTM standard E 413 - 04

Object Double metal stud partition wall with opening, sealed with

firestop cushion - product designation "Hilti Brandschutzkissen CP 651N"

Contents 1 Order

2 Object

3 Procedure

4 Detailed results

5 Instructions for use

Data sheets (7 pages)

Total 17 pages





1 Order

The company Hilti Entwicklungsgesellschaft mbH, Kaufering commissioned the **ift** Schallschutzzentrum (Centre for Acoustics), to determine the sound reduction index R of a double metal stud partition wall, mounted to a window test opening as set out by to DIN EN ISO 140-3:2005-03 and to estimate the weighted sound reduction index R_w acc. to DIN EN ISO 717-1:1997-01.

Some measurements included a wall opening provided with different fillings. For these measurements also the normalized level difference $D_{n,e}$ as per DIN EN 20 140-10:1992-09 referring to the opening as well as the weighted normalized level difference $D_{n,e,w}$ were determined.

2 Object

2.1 Description of test specimen

2.1.1 Partition wall construction

Product Metal stud partition wall with double stud frame

Manufacturer* Metal stud partition wall mounted by ift Centre for Acoustics

Date of manufacture* 26-07-2006

Sampling By the **ift** Centre for Acoustics at builders' merchants

Dimensions (W x H) 1230 mm \times 1480 mm

Mass per unit area 47.6 kg/m²
Total thickness 155 mm

Configuration: 2 x 12.5 mm GKF

50 mm Metal stud frame

Mineral fibre insulation 40 mm

5 mm Separating joint, air gap

Design - symmetrical

Cladding 1st layer

Manufacturer Knauf Gips AG

Product designation Knauf Piano Sound insulation board F

Material Fire resistant board, GKF

Thickness of board 12.5 mm

Size of board 1230 mm × 1480 mm

Mass per unit area 11 kg/m²

Assembly Screwed to stud frame, screws spaced at approx. 700 mm,

screw size 3.9 x 25 mm, without butt joints



Cladding 2nd layer

Manufacturer Knauf Gips AG

Product designation Knauf Piano sound insulation board F

Material Fire-resistant board, GKF

Thickness of board 12.5 mm

Size of board 1230 mm × 1480 mm

Mass per unit area 11 kg/m²

Assembly Screwed to stud frame, screws spaced at approx. 200 mm,

screw size 3.9 x 35 mm, without butt joints

Stud frame

Type Metal stud made from 50 mm C-sections (CW 50x50x06)

mounted with 5 mm air gap between studs

Profile cross section (D x W x T) $50 \text{ mm} \times 50 \text{ mm} \times 0.6 \text{ mm}$

Spacing 675 mm / 250 mm

Clearance between claddings 105 mm
Material Sheet steel

Assembly inserted into edge sections

Edge section

Type Floor and ceiling trims made from sheet steel (UW 50)

Profile cross section (D x W x T) 40 mm x 50 mm x 0.6 mm

Assembly PE-sealing strip 45 mm x 3 mm bonded to sections, sections

mounted to test rig opening using Halfen screws, screws

spaced at 300 mm

Cavity insulation

Manufacturer* Deutsche Rockwool Mineralwoll GmbH & Co. OHG

Product designation* Termarock 40

Material* Mineral wool fire-resistant board

Size of board 1000 mm × 625 mm

Thickness of board* 40 mm
Density 44.3 kg/m 3
Linear airflow resistance* r > 12 kPa s/m 2

Fixing method Clamped between stud frame

Opening

Clear opening dimensions (W x H) 600 mm x 500 mm Position Centre of stud partition

Reveals Perimeter cladding using 2 x 12.5 mm GKF

Joints Sealed with silicone

Separating joint of stud frame Bridged with reveal claddings



2.1.2 Firestop cushion

Product Firestop cushion

Manufacturer* Hilti Entwicklungsgesellschaft mbH

Date of manufacture* (encoded) CP 651N-S 195062

CP 651N-M 194062 CP 651N-L 193062

Sampling By client monitored by the **ift**

Product designation Hilti firestop cushion (Brandschutzkissen) CP 651N-S, CP

651N-M, CP 651N-L

Dimensions (I x w x h), approx. 300 mm \times 175 mm x 30 mm (CP 651N-S)

300 mm × 90 mm x 27 mm (CP 651N-M) 300 mm × 55 mm x 23 mm (CP 651N-L)

Density 273 kg/m³

Design: Outer bag fibreglass fabric d ~ 0.1 mm

Filling granulate wrapped in film

Assembly

Installation by client

Installation sequence Cushions of different sizes are placed in the opening and

flattened using a hammer

Installation position Approx. 80 mm projection on source room side

Approx. 60 mm projection on receiving room side

Installation modification For measurement No. 16432099.Z04 the firestop cushion

size M was replaced with a cushion size S and 5 electric

cables of approx. 8 – 12 mm Ø

The description is based on inspection of the test specimen at **ift** Centre for Acoustics. Article designations/numbers as well as material specifications were given by the client. Additional manufacturer data are marked with *).

2.2 Mounting to test rig

Test rig Window test rig ("Z-wall"): Test rig with suppressed flanking

transmission as per EN ISO 140-1. The joint of the test opening

is filled with permanently elastic closed-pore sealant.

Mounting of test specimens Metal stud partition wall: by personnel of ift Centre for

Acoustics

Firestop cushions: by client

Mounting position Mounting of double stud partition on source room side to test

opening of window test rig (Z-wall) as per EN 20140-3:1995 + A1:2004, Annex H. The acoustic separation was not bridged.



Assembly Floor and ceiling sections, as well as edge supports were

screwed to test rig (Halfen screws M6, screws spacing e = 300

-500 mm)

Sealing of test rig Sealing between test rig and edge sections via PE sealing

strips of 45 mm x 3 mm.

Edge joints between cladding and test rig sealed with sealant

type Perennator 2001 S grey.

2.3 Representation of test specimen

The constructional details were inspected solely on the basis of the characteristics to be classified.



Fig. 1 Photo of installed metal stud partition, taken by ift Centre for Acoustics



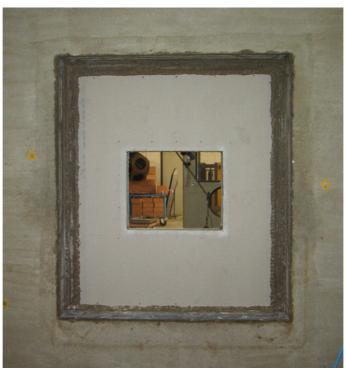


Fig. 2 Photo of metal stud partition with opening, taken by ift Centre for Acoustics – horizontal section of stud partition.



Fig. 3 Photo of metal stud partition with installed firestop cushion, taken by ift Centre for Acoustics





Fig. 4 Photo of cable opening, taken by ift Centre for Acoustics

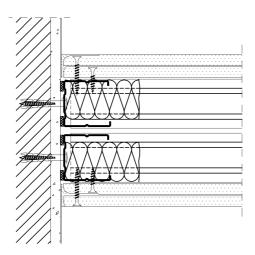


Fig. 5 Sectional drawing of metal stud partition W115, Source: www.knauf.de

3 **Procedure**

3.1 Sampling

Selection of test specimen Selection of the test specimens from the sealed pallets

delivered to the ift was performed by the client and monitored.

Scope of sampling 1

Delivered to ift on 26 July 2006 by the client

20399/01 Registration number



3.2 Process

Basis

EN ISO 140-1:1997 + A1:2004 Acoustics - Measurement of sound insulation in

buildings and of building elements - Part 1: Requirements for laboratory test facilities with suppressed flanking transmission

EN 20140-3:1995 + A1:2004 Acoustics - Measurement of sound insulation in

buildings and of building elements - Part 3: Laboratory measurements of airborne sound insulation of building

elements

EN 20140-10:1992 Acoustics - Measurement of sound insulation in buildings and of

building elements - Part 10: Laboratory measurement of

airborne sound insulation of small building elements

EN ISO 717-1: 1996 Acoustics - Measurement of sound insulation in buildings and of

building elements - Part 1: Airborne sound insulation

ASTM E 90 - 04 Standard Test Method for Laboratory Measurement of Airborne

Sound Transmission Loss of Building Partitions and Elements

ASTM E 413 - 04 Classification for Rating Sound Isolation

Equivalent to the national versions:

DIN EN ISO 140-1:2005-03, DIN EN ISO 140-3:2005-03, DIN EN ISO 140-10:1992-09 und

DIN EN ISO 717-1: 1997-01

Test noise Pink noise

Measuring filter One-third-octave band filter

Measurement limits

Background noise level The background noise level of the receiving room was

determined during measurement and the receiving room level L₂ was corrected by calculation as set out by EN 20140-3:1995

+ A1:2004 Clause 6.5.

Maximum sound insulation Maximum sound insulation of the test set-up was $R_{w,Max} = 62$

dB. It was not corrected by calculation.

Measurement of reverberation time Arithmetical mean: Six measurements each of 2

loudspeaker and 6 microphone positions (total of 12

measurements).

$$A = 0.16 \cdot \frac{V}{T}$$
 m²

Measurement equation A

Measurement of sound level difference Minimum of 2 loudspeaker positions and rotating

microphones

$$R = L_1 - L_2 + 10 \cdot \lg \frac{S}{A} \text{ dB}$$

Measurement equations



$$D_{n,e} = L_1 - L_2 + 10 \cdot \lg \frac{A_0}{A} \text{ dB}$$

KEY

 $\begin{array}{lll} A & & \text{Equivalent absorption surface in } m^2 \\ A_0 & & \text{Reference absorption surface} = 10 \text{ } m^2 \\ D_{n,e} & & \text{Normalized sound level difference in } dB \\ L_1 & & \text{Sound level of source room in } dB \\ L_2 & & \text{Sound level of receiving room in } dB \\ R & & \text{Sound reduction index in } dB \end{array}$

S Test surface of test specimen in m²; S = 1,88 m²

T Reverberation times in s
 V Volume of receiving room in m³
 S Test surface of test specimen in m²

3.3 Test equipment

Device	Туре	Manufacturer
Integrating sound meter	Type Nortronic 830	Norsonic-Tippkemper
Microphone preamplifiers	Type 1201	Norsonic-Tippkemper
Microphone units	Type 1220	Norsonic-Tippkemper
Calibrator	Type 1251	Norsonic-Tippkemper
Dodecahedron loudspeakers	Own design	-
Amplifiers	Type E120	FG Elektronik
Rotating microphone boom	Own design / Type 231-N-360	Norsonic-Tippkemper

3.4 Testing

Date 27 July 2006
Test engineer Mr. Stefan Bacher

4 Detailed results

The values referring to the measured sound reduction index, sound transmission loss or normalized level difference of the tested specimens are plotted against frequency in the enclosed data sheets and are tabled.

As per EN ISO 717-1 : 1996-12 for the frequency range 100 Hz to 3150 Hz the weighted sound reduction index R_w (related to test surface $S = 1,88 \text{ m}^2$), the weighted normalized level difference $D_{n,e,w}$ for the opening and the spectrum adaptation terms C and C_{tr} as well acc. to ASTM E 413 – 04 for the frequency range 125 Hz to 4000 Hz, the Sound Transmission Class STC are calculated according to Table 1.



Table 1 Measured results Data Record Filling of opening Results in dB Opening stud Sheet No. partition No. $R_w(C; C_{tr}) \mid D_{n,e,w}(C; C_{tr})$ STC 1/2 Z01 None 62 (-2; -7) none 62 600 mm x 500 mm 3/4 Z02 none 8 (-1; 0) 7 5/6/7 Z03 600 mm x 500 mm Firestop cushion 50 (-1; -5) 58 (-2; -6) 50 Z04 600 mm x 500 mm **Firestop** cushion 50 (-2; -6) 57 (-2; -6) 49 and cables

5 Instructions for use

The ift Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

5.1 Calculated value

This test report is not an evidence of suitability as per DIN 4109: 1989-11. A calculated value has not been provided.

5.2 Validity of test results

The data and results given refer solely to the described test specimen. Testing for sound insulation does not allow any statement to be made on any further characteristics regarding performance and quality of the construction submitted.

ift Rosenheim

9. October 2006

Dr. Joachim Hessinger, Dipl.-Phys.

Head of Testing Departmen

ift Centre for Acoustics

Stefan Bacher, Dipl.-Ing. (FH)

Test Engineer

ift Centre for Acoustics

5. Back

Client: Hilti Entwicklungsgesellschaft mbH, 86916 Kaufering, Germany

Product designation Hilti Brandschutzkissen CP 651N



Partition wall construction

2 x 12.5 mm GKF

50 mm Metal stud frame

Mineral fibre insulation 40 mm

5 mm Separating joint, air gap

Design - symmetrical

Partition wall without opening

Total thickness 155 mm
Mass per unit area 47.6 kg/m²

Date 27 July 2006

Test surface S 1.25 m × 1.50 m = 1.88 m^2

Test rig as per EN ISO 140-1

Test Noise Pink noise

Volumes of test rooms $V_S = 101 \text{ m}^3$

 $V_{E} = 67.5 \text{ m}^{3}$

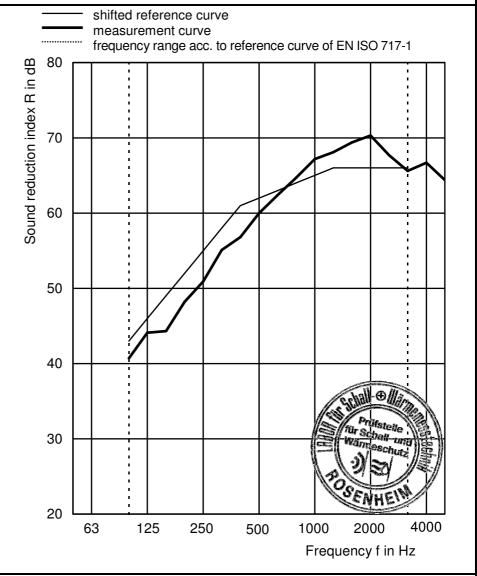
Maximum sound reduction index

 $R_{w,max}$ = 62 dB (related to test surface)

Installation by client

Climate in test rooms 25 °C / 65 % RH

f in Hz	R in dB
50	
63	
80	
100	40,7
125	44,1
160	44,3
200	48,2
250	50,9
315	55,1
400	56,8
500	60,0
630	62,4
800	64,7
1000	67,2
1250	68,1
1600	69,4
2000	70,3
2500	67,7
3150	65,6
4000	66,7
5000	64,4



Rating acc. to EN ISO 717-1 (in one-third-octave bands):

Test report No.: 164 32099/Z01-Z04e Data sheet 1, measurement Z01

ift RosenheimCentre for Acoustics9. October 2006

Dr. Joachim Hessinger, Dipl.-Phys. Head of Testing Department

Sound Transmission Loss acc. to ASTM E90 - 04

Client: Hilti Entwicklungsgesellschaft mbH, 86916 Kaufering

Product designation Hilti Brandschutzkissen CP 651N



Partition wall construction

2 x 12.5 mm **GKF**

50 mm Metal stud frame

Mineral fibre insulation 40 mm

Separating joint, air gap 5 mm

Design - symmetrical

Partition wall without opening

Total thickness 155 mm 47.6 kg/m² Mass per unit area

27 July 2006 Date of test

Test surface S 1.25 m \times 1.50 m = 1.88 m²

Test rig as per EN ISO 140-1

Test noise Pink noise

 $\begin{array}{l} V_S = 101 \ m^3 \\ V_E = 67.5 \ m^3 \end{array}$ Volumes of test rooms

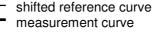
Maximum sound reduction index

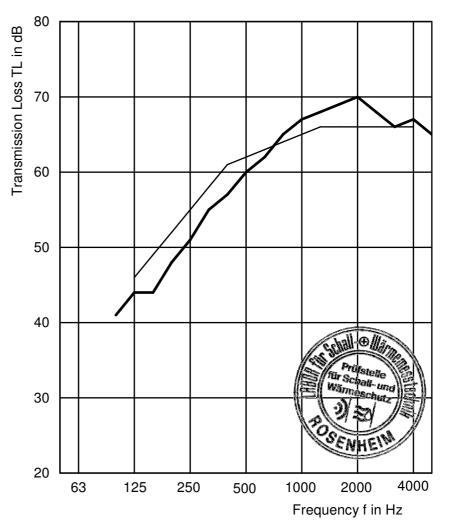
 $R_{w,max} = 62 dB$ (related to test surface)

Installation by client

Climate in test rooms 25 °C / 65 % RH

	1
f in Hz	TL in
	dB
50	
63	
80	
100	41
125	44
160	44
200	48
250	51
315	55
400	57
500	60
630	62
800	65
1000	67
1250	68
1600	69
2000	70
2500	68
3150	66
4000	67
5000	65





Rating acc. to ASTM E413 - 04:

STC = 62 dB

Test report No.: 164 32099/Z01-Z04e Data sheet 2, measurement Z01

ift Rosenheim Centre for Acoustics 9. October 2006

Head of Testing Deparment

Client: Hilti Entwicklungsgesellschaft mbH, 86916 Kaufering, Germany

Product designation Hilti Brandschutzkissen CP 651N



Partition wall construction

2 x 12.5 mm **GKF**

50 mm Metal stud frame

Mineral fibre insulation 40 mm

Separating joint, air gap 5 mm

Design - symmetrical

Open opening of 600 mm x 500 mm in partition centre 155 mm

Total thickness

27 July 2006 Date of test

Test surface S 1.25 m \times 1.50 m = 1.88 m²

Test rig Nach EN ISO 140-1

Test noise Pink noise

 $V_S = 101 \text{ m}^3$ Volumes of test rooms

 $V_{E} = 67.5 \text{ m}^{3}$

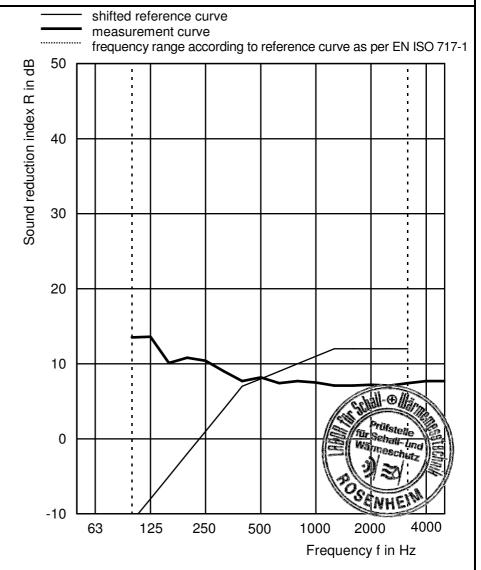
Maximum sound reduction index

 $R_{w,max}$ = 62 dB (related to test surface)

Installation by client

Climate in test rooms 25 °C / 65 % RH

f in Hz	R in dB
50	
63	
80	
100	13,5
125	13,6
160	10,1
200	10,8
250	10,4
315	9,0
400	7,7
500	8,2
630	7,4
800	7,7
1000	7,5
1250	7,1
1600	7,1
2000	7,2
2500	7,1
3150	7,4
4000	7,7
5000	7,7



Rating acc. to EN ISO 717-1 (in one-third-octave bands):

 $R_w(C;C_{tr}) =$

8 (-1; 0)

 $C_{50-3150} =$

 $C_{tr,50-3150} =$

 $- dB; C_{100-5000} =$

- dB; $C_{tr,100-5000} =$

-1 dB; $C_{50-5000}$ 0 dB; $C_{tr,50-5000} =$

dB

- dB

Test report No.: 164 32099/Z01-Z04e Data sheet 3, measurement Z02

ift Rosenheim Centre for Acoustics 9. October 2006

Head of Testing Department

Sound Transmission Loss acc. to ASTM E90 - 04

Client: Hilti Entwicklungsgesellschaft mbH, 86916 Kaufering, Germany

Product designation Hilti Brandschutzkissen CP 651N



Date of test 27 July 2006 Partition wall construction

Test surface S 1.25 m \times 1.50 m = 1.88 m² 2 x 12.5 mm **GKF**

Test rig as per EN ISO 140-1 50 mm Metal stud frame

Test noise Pink noise Mineral fibre insulation 40 mm

 $V_S = 101 \text{ m}^3$ Volumes of test rooms Separating joint, air gap 5 mm

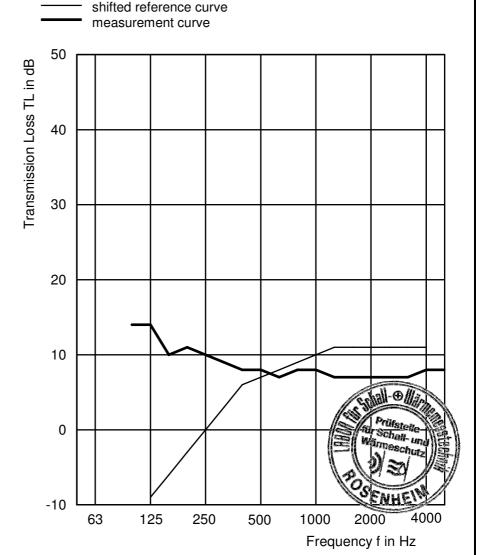
 $V_{E} = 67.5 \text{ m}^{3}$

Design - symmetrical Maximum sound reduction index Open opening of 600 mm x 500 mm in partition centre

 $R_{w,max}$ = 62 dB (related to test surface)

Installation by client Total thickness 155 mm Climate in test rooms 25 °C / 65 % RH

f in Hz	TL in
	dB
50	
63	
80	
100	14
125	14
160	10
200	11
250	10
315	9
400	8
500	8
630	7
800	8
1000	8
1250	7
1600	7
2000	7
2500	7
3150	
4000	8
5000	8



Rating acc. to ASTM E413 - 04:

STC =

Test report No.: 164 32099/Z01-Z04e Data sheet 4, measurement Z02

ift Rosenheim Centre for Acoustics 9. October 2006

Head of Testing Department

Laboratory measurements of airborne sound insulation of building elements

Client: Hilti Entwicklungsgesellschaft mbH, 86916 Kaufering, Germany

Product designation Hilti Brandschutzkissen CP 651N



Partition wall construction

2 x 12.5 mm GKF

50 mm Metal stud frame

Mineral fibre insulation 40 mm

5 mm Separating joint, air gap

Design - symmetrical

Opening of 600 mm x 500 mm in partition centre filled with firestop cushion (measurement Z03) Additional cable opening (measurement Z04)

Total thickness 155 mm

Date of test 27 July 2006

Test surface S $1.25 \text{ m} \times 1.50 \text{ m} = 1.88 \text{ m}^2$

Test rig as per EN ISO 140-1

Test nise Pink noise

Volumes of test rooms $V_S = 101 \text{ m}^3$

 $V_{E} = 67.5 \text{ m}^{3}$

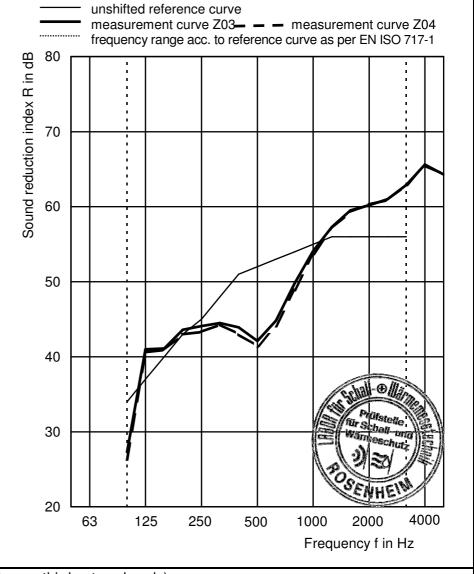
Maximum sound reduction index

 $R_{w,max}$ = 62 dB (related to test surface)

Installation by client

Climate in test rooms 25 ℃ / 65 % RH

f in Hz	R in dB	R in dB
	Z03	Z04
50		
63		
80		
100	27,3	26,3
125	41,0	40,6
160	41,1	40,9
200	43,6	43,0
250	44,1	43,3
315	44,5	44,3
400	43,9	43,0
500	42,1	41,4
630	44,8	44,1
800	49,8	48,9
1000	54,1	53,7
1250	57,3	57,1
1600	59,5	59,3
2000	60,2	60,3
2500	61,0	60,9
3150	62,9	62,9
4000	65,6	65,5
5000	64,3	64,3



Rating acc. to EN ISO 717-1 (in one-third-octave bands):

Meas curve Z03 R_w (C;C_{tr}) = 50 (-1; -5) dB $C_{100-5000}$ = 0 dB; $C_{tr,100-5000}$ = 0 dB; $C_{tr,100-5000}$ = -1 dB; $C_{tr,100-5000}$ = -1 dB; $C_{tr,100-5000}$ =

Test report Nc.: **164 32099/Z01-Z04e**Data sheet 5, measurements Z03 and Z04

ift RosenheimCentre for Acoustics9. October 2006

Dr. Joachim Hessinger, Dipl.-Phys Head of Testing Department

-5 dB

-6 dB

Sound Transmission Loss acc. to ASTM E90 - 04

Client: Hilti Entwicklungsgesellschaft mbH, 86916 Kaufering, Germany

Product designation Hilti Brandschutzkissen CP 651N



Partition wall construction

2 x 12.5 mm GKF

50 mm Metal stud frame

Mineral fibre insulation 40 mm

5 mm Separating joint, air gap

Design - symmetrical

Opening of 600 mm x 500 mm in partition centre filled with firestop cushion (measurement Z03) Additional cable opening (measurement Z04)

Total thickness 155 mm

Test date 27 July 2006

Test surface S 1.25 m × 1.50 m = 1.88 m²

Test rig as per EN ISO 140-1

Test noise Pink noise

Volumes of test rooms $V_S = 101 \text{ m}^3$

 $V_{E} = 67.5 \text{ m}^{3}$

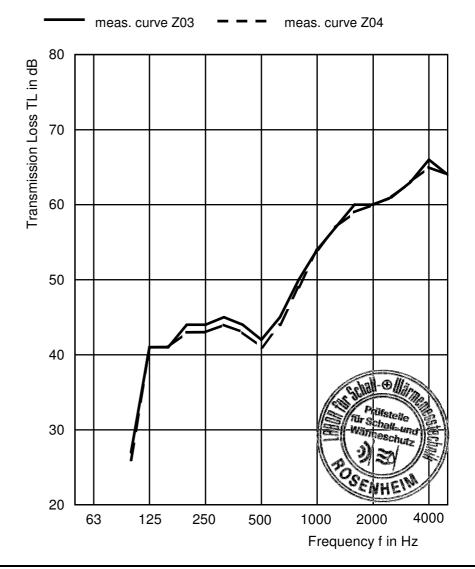
Maximum sound reduction index

 $R_{w,max} = 62 dB$ (related to test surface)

Installation by client

Climate in test rooms 25 ℃ / 65 % RH

f in Hz	TL in	TL in
	dB	dB
	Z03	Z04
50		
63		
80		
100	27	26
125	41	41
160	41	41
200	44	43
250	44	43
315	45	44
400	44	43
500	42	41
630	45	44
800	50	49
1000	54	54
1250	57	57
1600	60	59
2000	60	60
2500	61	61
3150	63	63
4000	66	65
5000	64	64



Rating acc. to ASTM E413 - 04:

Test report No.: **164 32099/Z01-Z04e**Data sheet 6, measurement Z03 and Z04

ift RosenheimCentre for acoustics9. October 2006

Dr. Joachim Hessinger, Dipl.-Phys. Head of Testing Department

Normalized Level Difference acc. to ISO 140 - 10

Laboratory measurement of airborne sound insulation of small building elements

Client: Hilti Entwicklungsgesellschaft mbH, 86916 Kaufering; Germany

Product designation Hilti Brandschutzkissen CP 651N



Partition wall construction

2 x 12.5 mm GKF

50 mm Metal stud frame

Mineral fibre insulation 40 mm

5 mm Separating joint, air gap

Design - symmetrical

Opening of 600 mm x 500 mm in partition centre filled with firestop cushion (measurement Z03) Additional cable opening (measurement Z04)

Total thickness 155 mm

Date of test 27 July 2006

Reference absorption surface $A_0 = 10 \text{ m}^2$

Test rig as per EN ISO 140-1

Test noise Pink noise

Volumes of test rooms $V_S = 101 \text{ m}^3$

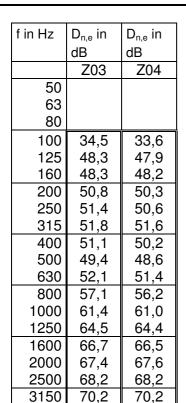
 $V_E = 67.5 \text{ m}^3$

Maximum sound reduction index

 $D_{n,e,w,max} = 69 \text{ dB}$ (related to test surface)

Installation by client

Climate in test rooms 25 ℃ / 65 % RH

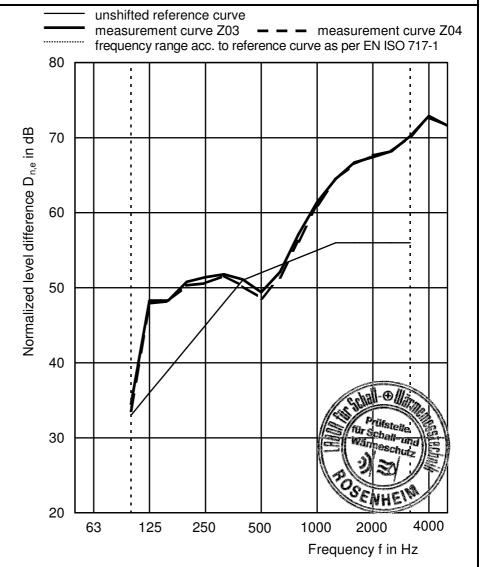


72,9

71,6

72,7

71,6



Rating acc. to EN ISO 717-1 (in one-third-octave bands):

Meas. curve $D_{n,e,w}$ (C;C_{tr}) = 58 (-2; -6) dB $C_{100-5000}$ = -1 dB; $C_{tr,100-5000}$ = -6 dB Meas. curve $D_{n,e,w}$ (C;C_{tr}) = 57 (-2; -6) dB $C_{100-5000}$ = -1 dB; $C_{tr,100-5000}$ = -6 dB

Test report No.: **164 32099/Z01-Z04e**Data sheet 7, measurement Z03 and Z04

ift RosenheimCentre for Acoustics9. October 2006

4000

5000

Dr. Joachim Hessinger, Dipl.-Phys. Head of Testing Department